



Tool Box Aluminum Side Mount Box



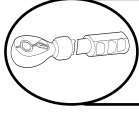
Part No. 160481, 160601, 160601



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



30-60 min



Cutting Not Required



Drilling Required

Aluminium Chest Box

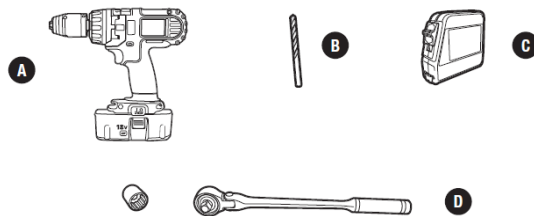
PARTS INCLUDED



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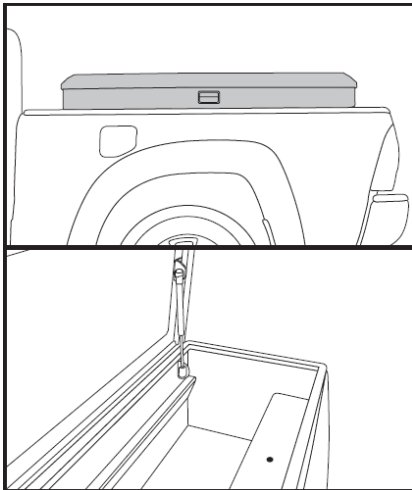
part	Description	qty.
A	Aluminum side mount toolbox	1
B	Legs	2
C	Key	2

TOOLS REQUIRED



part	Description	qty.
A	Drill	1
B	1/4" drill bit	1
C	Tape measure	1
D	Socket wrench	1

1. PLACE BOX ON THE BED RAIL OF THE TRUCK BED SITUATED ON LEVEL GROUND



Put box on bed rail with handle and logo badge out.

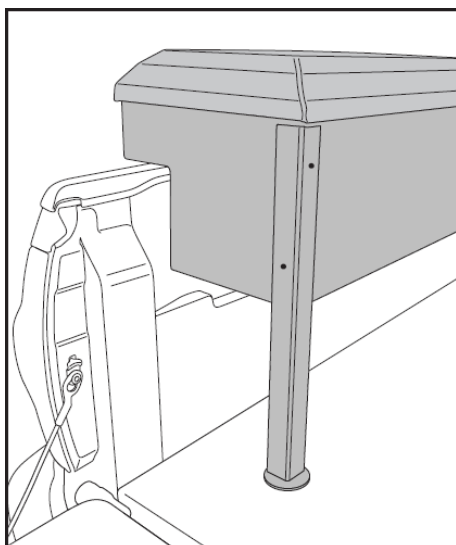
Installation on most trucks can be done with 2 bolts through the side rail of the truck bed.

Drill 2 holes through the box and through the bed rail (on 72" box drill 3 holes).

Place a bolt with washer through the newly drilled hole. Attach a washer and lock nut to bolt under the rail and tighten.

2.

LEG MOUNTS



Place leg (B) on inside corner of box.

Ensure legs are at appropriate height so that the legs rest on truck bed.

Attach legs by drilling 2 holes and attaching with bolt, washer and lock nut.

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, please ensure that holes are not partially covered with any plastic grommet or rust? If it is, please remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Please refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.