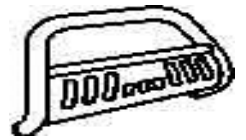




3" Bull Bar

Part No. 1312124001



Fits: 2002 – 2006 Chevrolet Avalanche 2500 (with or without cladding)
1999 – 2007 Chevrolet Silverado/GMC Sierra 99-06, 07 "Classic" 1500LD
2000 – 2006 Chevrolet Suburban/Tahoe/GMC Yukon/Yukon XL 2500 (Excl. Denali)



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



30-60 min



Cutting Not Required



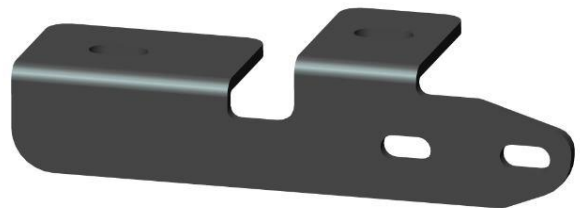
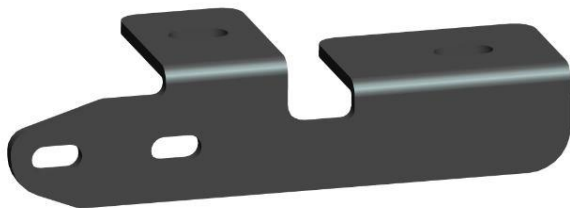
Drilling Not Required

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Bull Bar	8	12mm Flat Washers
1	Driver/Left Bracket	4	12mm Nuts
1	Passenger/Right Bracket	4	10mm x 35mm Hex Head Bolts
2	12mm Bolt Plates	4	10mm Lock Washers
2	12mm Plastic Retainers	8	10mm Flat Washers
2	12mm x 40mm Hex Head Bolts	4	10mm Nuts
4	12mm Lock Washers		

Driver/Left Bracket

Passenger/Right Bracket



INSTALLATION PROCEDURE

- NOTE:** It may be necessary to remove/relocate front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a license plate, license plate relocation kit is available.
- Start installation from under the front of the vehicle. Remove the factory tow hooks, (if equipped), from the ends of the frame channel, **(Figure 1)**. **NOTE:** This Bull Bar is not compatible with tow hooks.
- Select the driver side Mounting Bracket. Hold the Bracket up in the mounting location and determine area to cut from plastic bumper, **(Figure 2)**. **NOTE:** It may be easier-safer to remove the lower bumper cover and move it to a clean, stable work surface for cutting, **(Figure 3)**. Cut out openings for brackets. **IMPORTANT:** Remove only enough material to clear the Mounting Brackets.

4. Insert (1) 12mm Bolt Plate with (1) 12mm Flat Washer into the open end of the frame channel and out the rearmost hole in the bottom of the frame, **(Figure 4)**.
5. Select the driver side Mounting Bracket. Line up the rear hole in the Mounting Bracket with the Bolt Plate. Secure the Bracket to the Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut. Insert (1) 12mm Hex Bolt with (1) 12mm Flat Washer into the open end of the frame and down through.
6. the forward hole in the frame and Bracket. Secure with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut. Do not tighten hardware at this time, **(Figures 5 & 6)**.
7. Repeat **Steps 3 – 5** for Passenger Side Mounting Bracket installation.
8. With assistance, position the Bull Bar up to the inside of the Mounting Brackets. Bolt the Bull Bar to the Mounting Brackets using (4) 10mm x 35mm Hex Bolts, (8) 10mm Flat Washers, (4) 10mm Lock Washers and (4) 10mm Hex Nuts, **(Figures 7)**.
 - a. **1999-2002 Model Years:** Push the Bull Bar all of the way in and line up the middle and forward holes with the (2) slots in the Brackets.
 - b. **2003-2006, 2007 "Classic":** Line up the center and rear mounting holes on the Bull Bar with the (2) slots in the Brackets.
9. Align and adjust the Bull Bar and tighten all hardware.



Fig 1

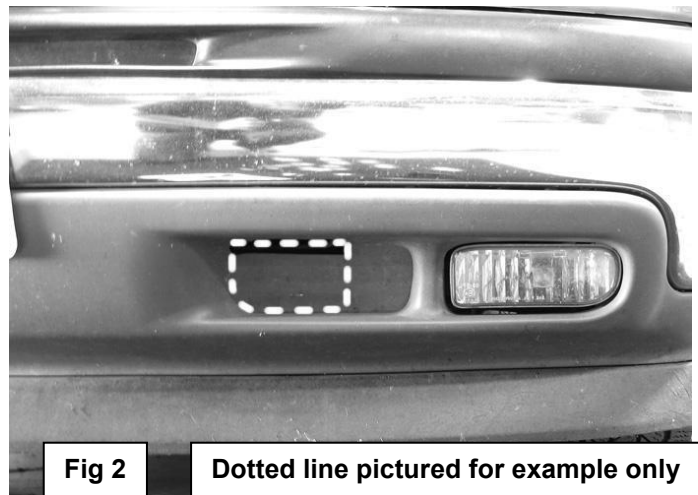


Fig 2

Dotted line pictured for example only

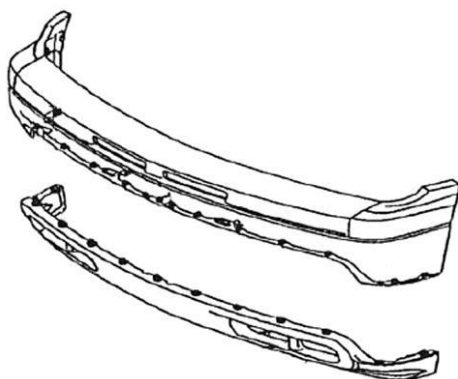
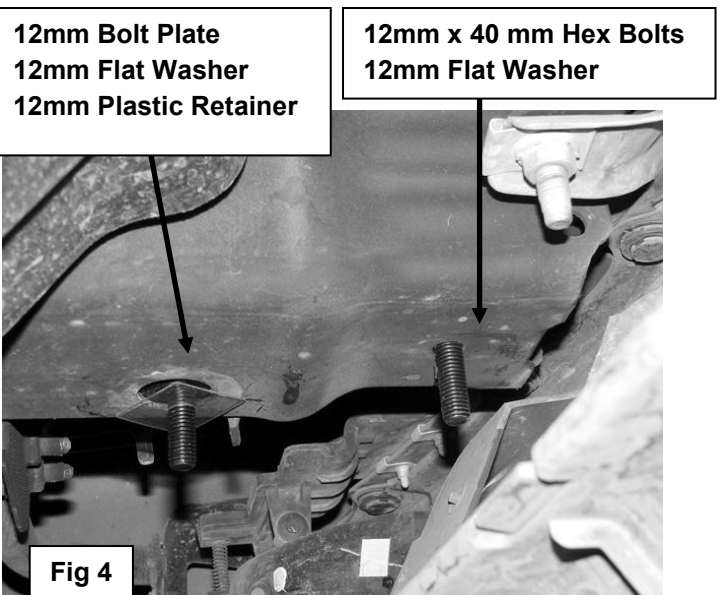


Fig 3



**12mm Bolt Plate
12mm Flat Washer
12mm Plastic Retainer**

**12mm x 40 mm Hex Bolts
12mm Flat Washer**

Fig 4

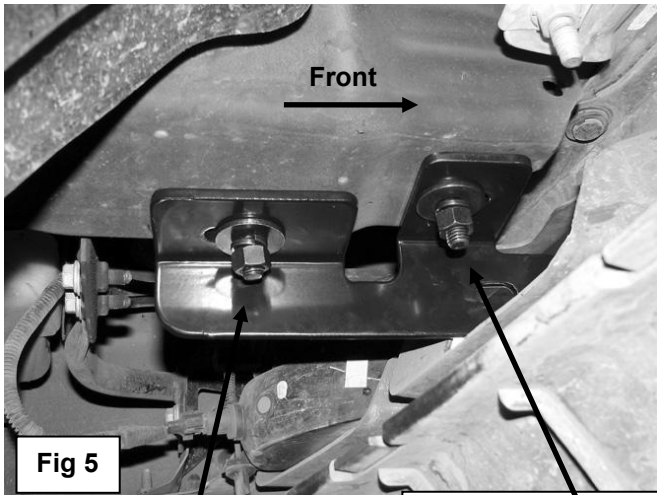


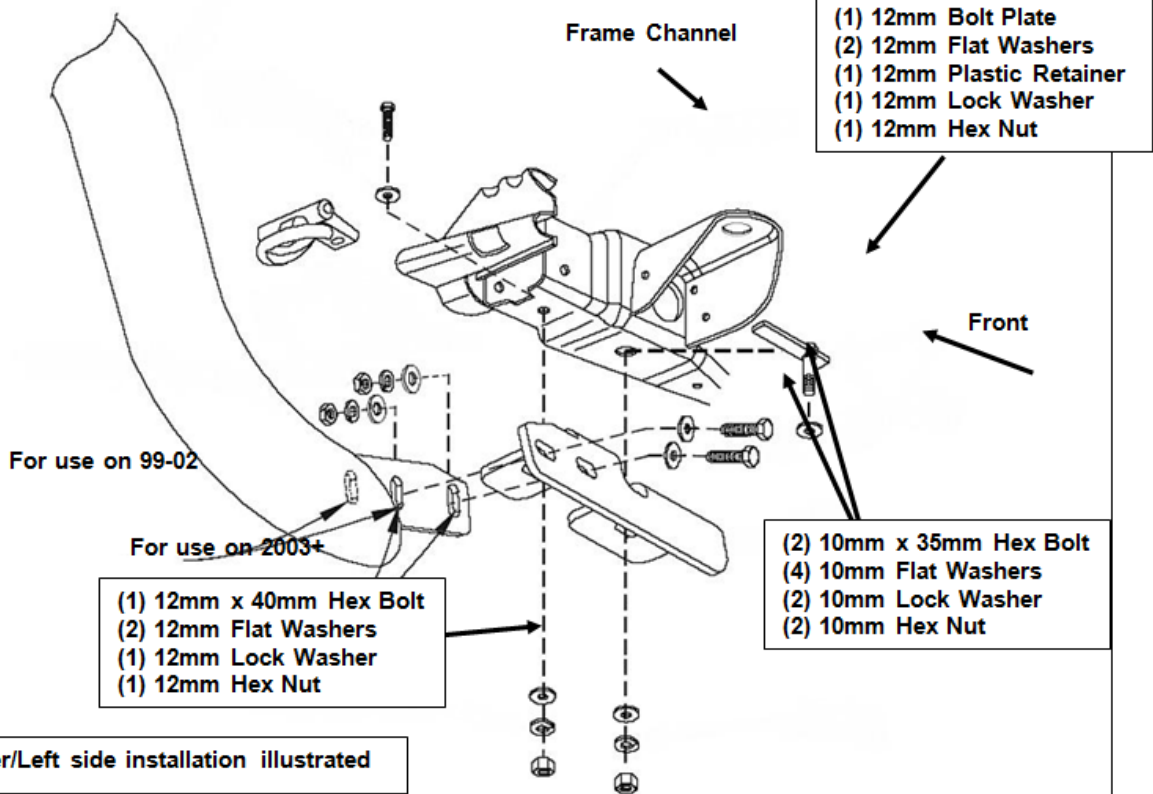
Fig 5



Fig 6

- (1) 12mm Bolt Plate
- (2) 12mm Flat Washers
- (1) 12mm Plastic Retainer
- (1) 12mm Lock Washer
- (1) 12mm Hex Nut

- (1) 12mm x 40mm Hex Bolt
- (2) 12mm Flat Washers
- (1) 12mm Lock Washer
- (1) 12mm Hex Nut



(Fig 7) Driver/Left side installation illustrated

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ'S

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.