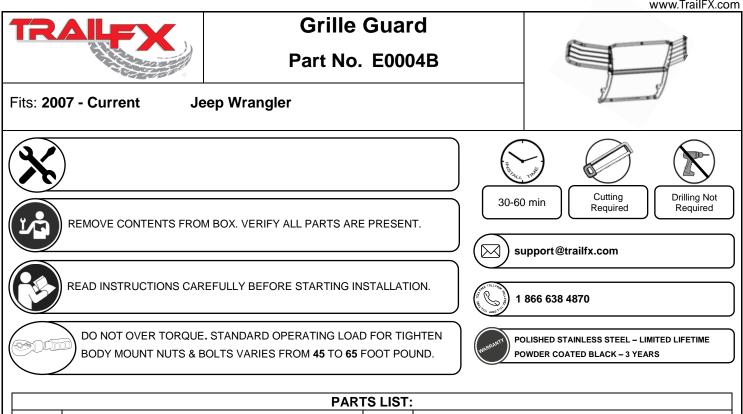
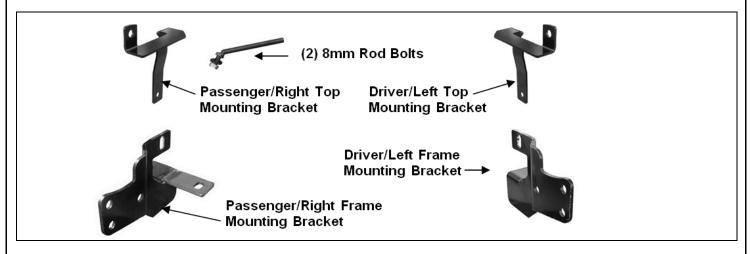
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Qty	Part Description	Qty	Part Description
1	Driver/Left Frame Mounting Bracket	20	12mm x 24mm OD x 2.5mm Flat Washers
1	Passenger/Right Frame Mounting Bracket	10	12-1.75mm Nylon Lock Nuts
1	Driver/Left Top Mounting Bracket	2	10-1.5mm x 30mm Button Head Bolts
1	Passenger/Right Top Mounting Bracket	4	10mm x 20mm OD x 2mm Flat Washers
2	8mm Special Rod Bolts	2	10mm Nylon Lock Nuts
10	12-1.75mm x 30mm Hex Bolts	2	8mm x 28mm OD x 3mm Large Flat Washers
		2	8mm Nylon Lock Nuts



INSTALLATION PROCEDURE

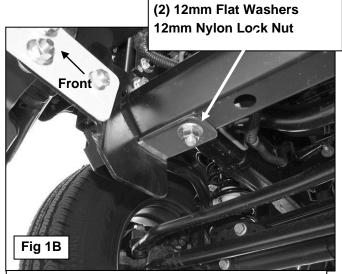
- Starting under the front bumper of the vehicle, remove the plastic top fill plate between the bumper and the radiator. Also remove 1. the lower factory splash guard. Place both on a clean, stable work surface.
- Select the passenger side Frame Mounting Bracket. Bolt the Frame Mounting Bracket to the bottom of the crossmember with (1) 2. 12mm x 30mm Hex Bolt, (2) 12mm Flat Washers and (1) 12mm Nylon Lock Nut. NOTE: 07-09 models will use the outer mounting location (Figure 1A), and 2010-12 models will use the inner mounting location, (Figure 1B). Insert (1) 12mm x 30mm Hex Bolt, (2) 12mm Flat Washers and (1) 12mm Nylon Lock Nut through the upper tab on the side of the Mounting Bracket upright and tighten hardware at this time, (Figure 2). Repeat this step to install the driver side Frame Bracket, (Figure 1C).

12mm x 30mm Hex Bolt

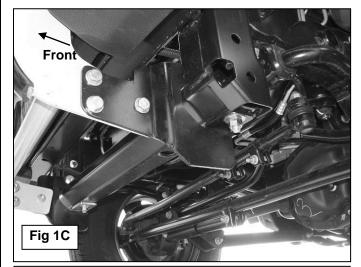
12mm x 30mm Hex Bolt (2) 12mm Flat Washers 12mm Nylon Lock Nut

12mm Nylon Lock Nut Front Fig 1A

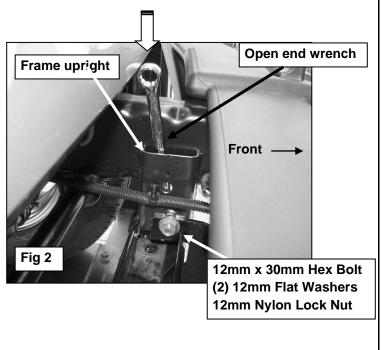
07-09 Passenger side Frame Mounting Bracket bolts to the outer mounting location (pictured with Grille Guard in position for example only)



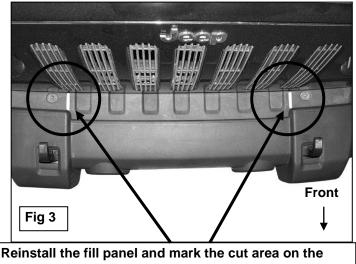
2010-12 Passenger side Frame Mounting Bracket bolts to the inner mounting location (pictured with Grille Guard in position for example only)



2007-12 Driver side Frame Mounting Bracket installation (pictured with Grille Guard in position for example only)

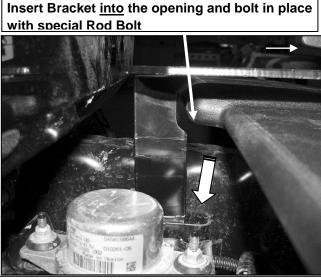


3. Next, place the top fill plate back in position and mark a slot on the underside straight up from the frame upright, (the top brackets slide into the frame upright-see Figure 5). Cut (2) slots to clear the Top Brackets, (Figure 3). NOTE: Only cut a slot large enough to clear the Top Mounting Brackets. IMPORTANT! Do not cut completely through front or rear edge of the fill panel. Reinstall the fill panel with the factory hardware.

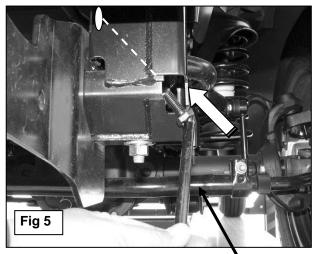


bottom of the panel straight up from the frame upright. Start with a small opening and slowly enlarge the opening to get the best fit around the brackets. Area cut from fill panel pictured for example only.

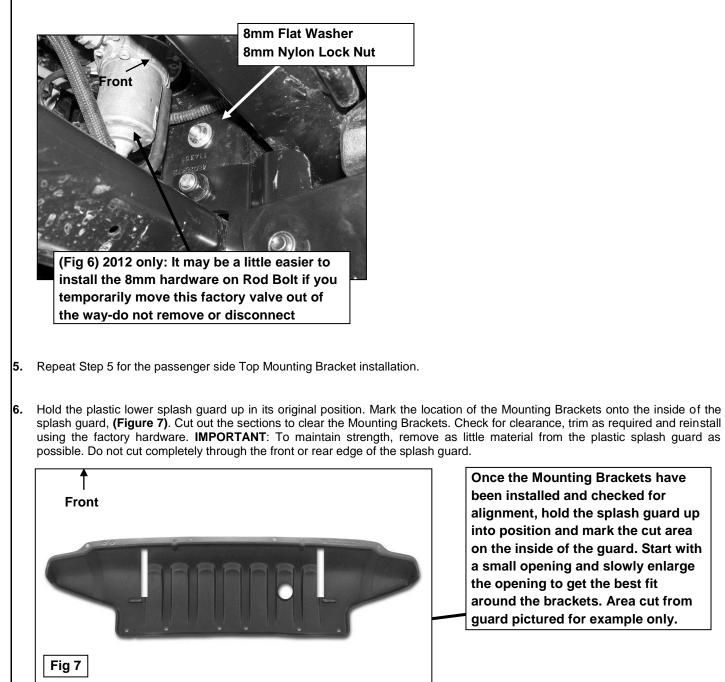
4. Next, slide the driver side Top Bracket down through the slot in the fill panel and into the frame upright, (Figure 4). Select (1) 8mm Rod Bolt. Insert the Rod Bolt into the opening at the base of the frame upright. Feed the Rod Bolt through the hole in the Top Bracket and out the frame upright above the tab on the Frame Bracket, (Figure 5). Secure the Rod Bolt to the Top Mounting Bracket with the included (1) 8mm Flat Washer and (1) 8mm Nylon Lock Nut, (Figure 6). Do not tighten hardware at this time. NOTE: On 2012 vehicles, move the factory valve out of the way to access the 8mm hardware on the driver side of the vehicle only. It is not necessary to remove of disconnect the valve, (Figures 4, 6, 9).



(Fig 4) Pictured without fill plate for example only

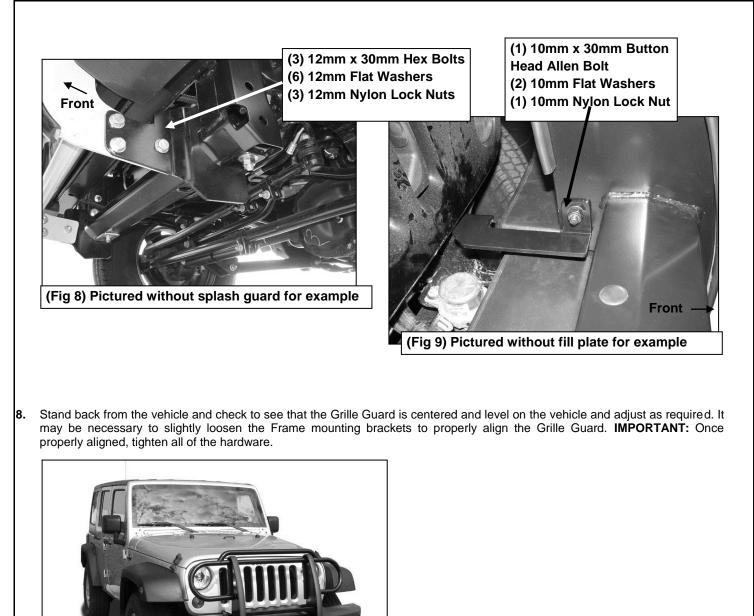


Insert (1) 8mm Rod Bolt up through opening in corner, hole in Top Bracket and out hole in side of frame upright



Once the Mounting Brackets have been installed and checked for alignment, hold the splash guard up into position and mark the cut area on the inside of the guard. Start with a small opening and slowly enlarge the opening to get the best fit around the brackets. Area cut from guard pictured for example only.

7. With assistance, lift the Grille Guard up to the inside of the Frame Mounting Brackets. Line up the holes in the Frame Mounting Brackets with the holes in the Grille Guard. Insert (6) 12-1.75mm x 30mm Hex Bolts, (12) 12mm Flat Washers and (6)12mm Nylon Lock Nuts, (Figure 8). Push the grille guard back into an upright position. Secure the Top Brackets to the grille guard with the included (2) 10mm x 30mm Button Head Allen Bolts, (4) 10mm Flat Washers and (2) 10mm Nylon Lock Nuts, (Figure 9). Adjust the Brackets as necessary then snug but do not tighten all of the hardware.



Complete Installation

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors. Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

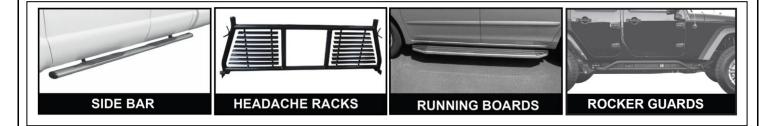
Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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