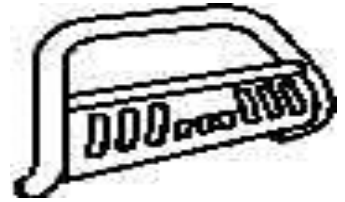




3" Bull Bar

Part No. B0028S/B



Fits: **2004 - Current** **Ford F150 (Excl. Heritage edition)**
2003 - Current **Ford Expedition**



60-180 min



Cutting Not Required



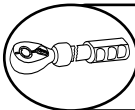
Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



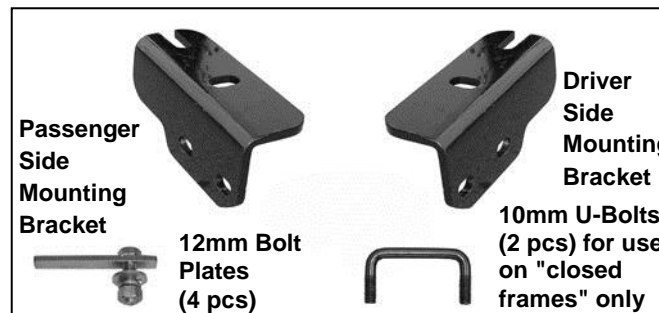
DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45** TO **65** FOOT POUND.



POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Bull Bar	8	12mm x 32mm OD x 3mm Flat Washers (for Bull Bar)
1	Driver/Left Mounting Bracket	8	12mm Hex Nuts
1	Passenger/Right Mounting Bracket	2	10mm U-Bolt (for use on "closed frames" only)
4	12mm x 40mm Bolt Plates	4	10mm x 27mm OD x 3mm Flat Washers
4	12-1.75mm x 35mm Hex Head Bolts	4	10mm Lock Washers
8	12mm Lock Washers	4	10mm Hex Nuts
4	12mm x 24mm OD x 2.5mm Flat Washers (for Mounting Bracket to frame)		



PROCEDURE:

NOTE: It may be necessary to remove/relocate the front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a license plate, license plate relocation kit is available.

NOTE: It may be necessary to remove the lower plastic portion of the bumper to gain access to the ends of the frame rails. The indented pockets in the lower bumper will need to be cut out to allow the Mounting Brackets to pass through.

1. Vehicles with Factory Tow Hooks

Remove tow hooks by removing the front bolt and only loosening the rear bolt. Slide the tow hooks off. Keep the factory double nut plate in the frame and aligned with the holes. **NOTE:**

This Bull Bar is not compatible with the factory tow hooks, so you will not be reinstalling the tow hooks.

Position the Mounting Bracket up to the bottom of the frame and secure it with the factory tow hook bolts and factory double nut plate, (**Figure 1**).

Vehicles without Tow Hooks

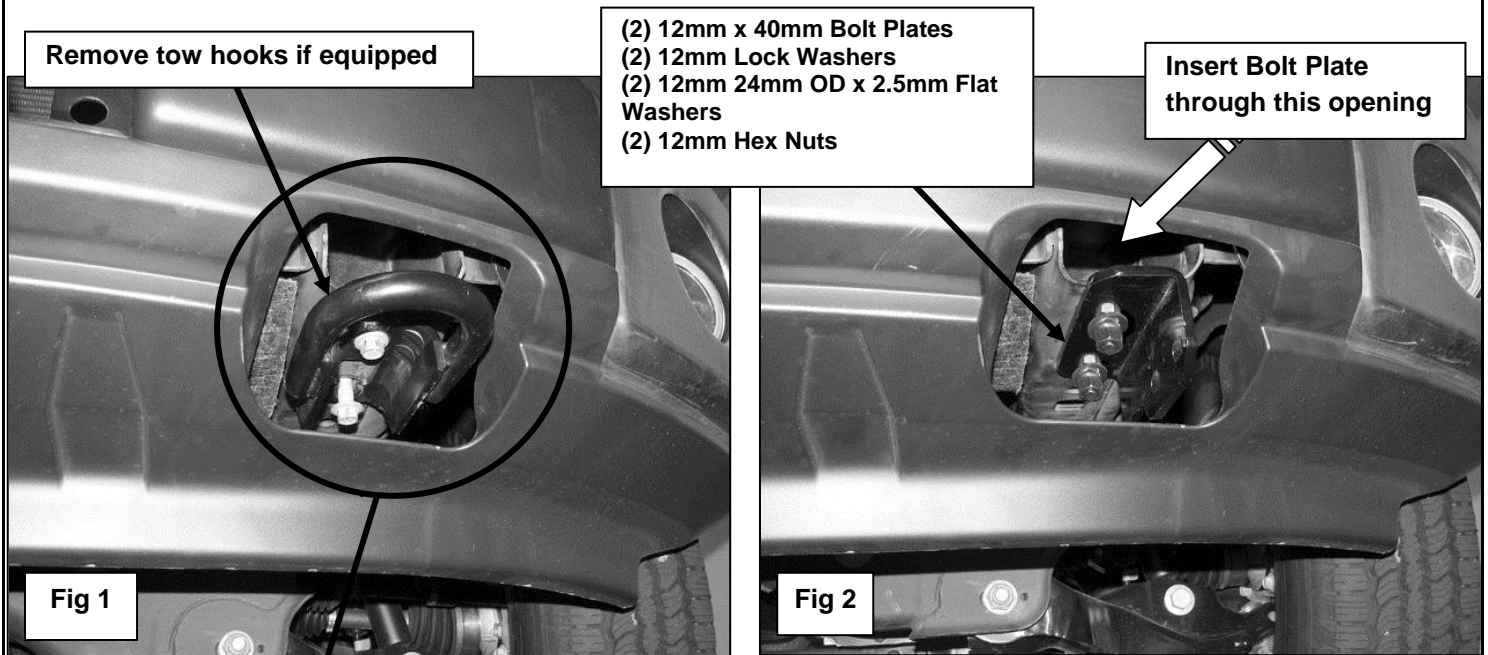
Starting on the driver side of the vehicle, insert (1) 12mm Bolt Plate through the opening in the open front end of the frame and down through the rear hole in the bottom of the frame, **(Figure 2)**. Thread (1) 12mm x 24mm OD x 2.5mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut onto the threaded end of the Bolt Plate. Slide the slotted end of the driver side Mounting Bracket under the nut and washers. Insert the second 12mm Bolt Plate through the remaining hole toward the front of the Mounting Bracket. Secure with (1) 12mm Lock Washer, (1) 12mm x 24 mm OD x 2.5mm Flat Washer and (1) 12mm Hex Nut. Snug but do not tighten the hardware at this time.

Vehicles with "closed ends" on front of frame

Starting on the driver side of the vehicle, locate the two holes on the bottom of the frame. Insert (1) 10mm U-Bolt into one hole and out the other, **(Figure 3A & 3B)**. Hold the driver side Mounting Bracket in position with the slotted end toward the rear. Secure the Mounting Bracket to the U-Bolt with (2) 10mm x 27mm OD x 3 mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, **(Figure 4)**. Snug but do not tighten the hardware.

2. Repeat the appropriate Step 3 for the passenger side Mounting Bracket installation.
3. With help position the Bull Bar on the inside of the Mounting Brackets. Use the included (4) 12mm x 35mm Hex Bolts, (4) 12mm lock Washers, (8) 12mm Flat Washers and (4) 12mm Hex Nuts to attach the Bull Bar to the Mounting Brackets, **(Figure 5)**. Do not tighten at this time.
4. Align and adjust the Bull Bar properly, and tighten all hardware.
5. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Driver Side Installation Pictured



NOTE: On vehicles without tow hooks, the area circled above may be covered by an indented plastic panel. Cut or remove the panel as required to gain access to the front of the frame rail to allow bottom brackets to pass through the bumper cover.

Driver Side Installation Pictured

Example of a "closed end of frame" installation pictured

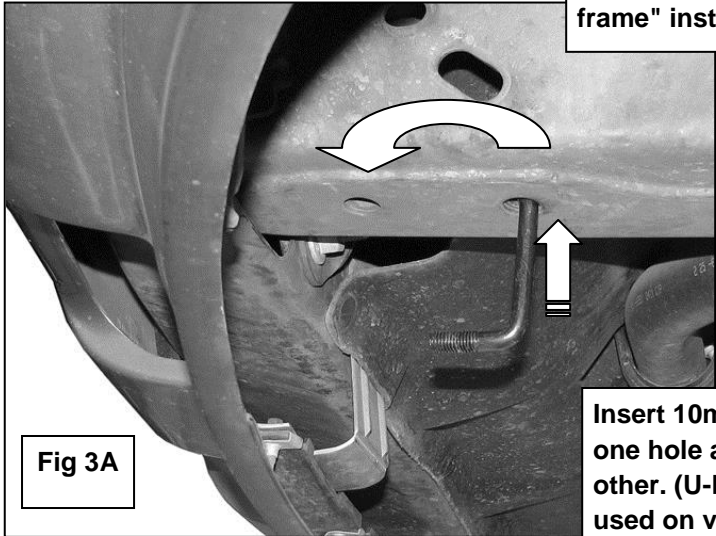


Fig 3A

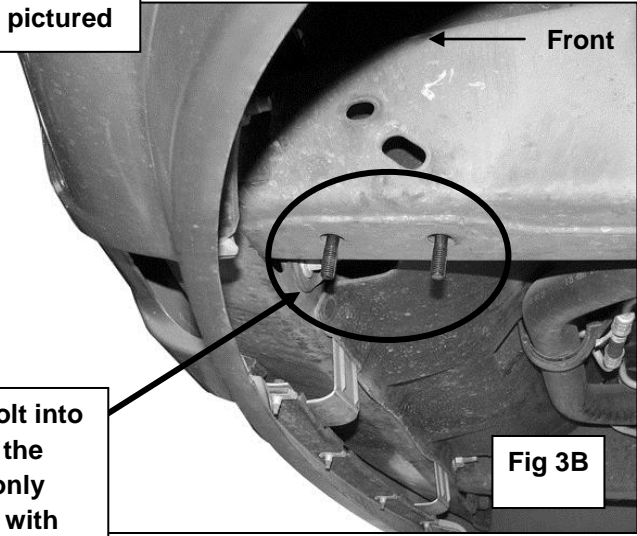


Fig 3B

Insert 10mm U-Bolt into one hole and out the other. (U-Bolt is only used on vehicles with "closed end frames")

- 10mm U-Bolt
- (2) 10mm Lock Washers
- (2) 10mm 27mm OD x 3mm Flat Washers
- (2) 10mm Hex Nuts

NOTE: On vehicles without tow hooks, this area may be covered by an indented plastic panel. Cut or remove the panel as required to gain access to the front of the frame rail to allow bottom brackets to pass through the bumper cover.

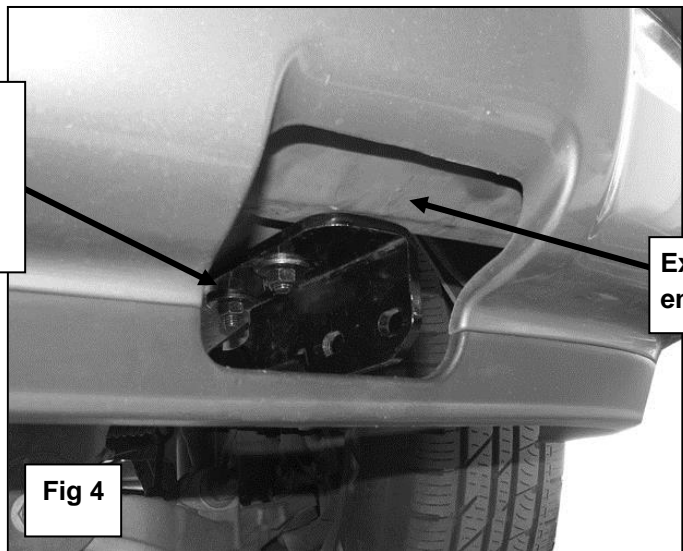
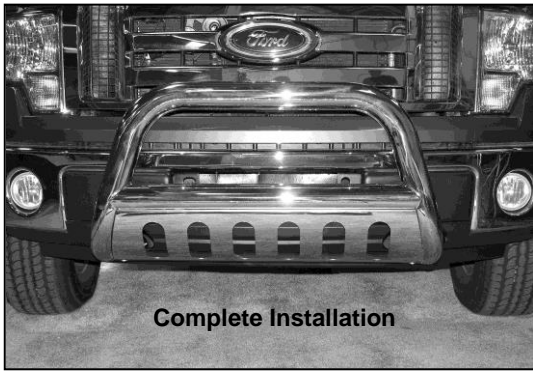


Fig 4

Example of a "closed end of frame" pictured



Complete Installation

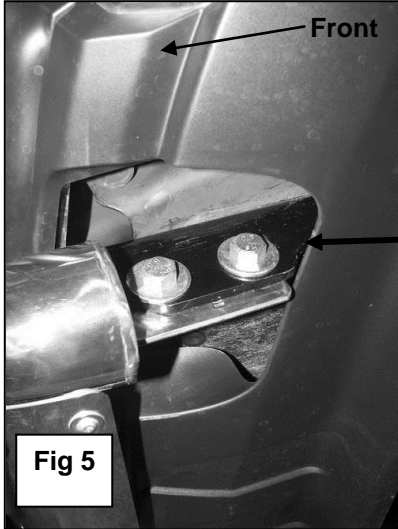


Fig 5

- (2) 12mm x 35mm Hex Bolts
- (2) 12mm Lock Washers
- (4) 12mm 32mm OD x 3mm Flat Washers
- (2) 12mm Hex Nuts

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ'S

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.



SIDE BAR



HEADACHE RACKS



RUNNING BOARDS



ROCKER GUARDS

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