



Grille Guard

Part No. 81020 /81021



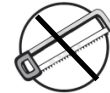
Fits: **1999-2002 Chevrolet Silverado 1500**
2000-2006 Chevrolet Suburban 1500/ Tahoe 1500
2000-2006 Chevrolet Tahoe Z71



THE GRILLE GUARD MAY INTERFERE WITH PARKING SENSORS, PROXIMITY SENSORS AND CRUISE CONTROL SENSORS. VEHICLE'S GRILLE MUST BE REMOVED TO INSTALL THE MOUNT BRACKETS. EASY TO REMOVE AND SNAP BACK INTO PLACE



60-180 min



Cutting Not Required



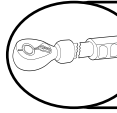
Drilling Not Required



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Front Guard	10	M12 Lock Nut-zinc plated
1	Lower Support Brackets (LEFT & RIGHT, WHEN SITTING IN THE CAR)	20	M12 Flat washer-zinc plated
10	M12 x 30 Hex Bolt-zinc plated		

INSTALLATION PROCEDURE:

NOTE: Please read this information before attempting to install this product. The manufacturer is in no way responsible for any damage to the vehicle or personal injury that may occur during the installation or use of this product. Check components received with components listed below. **NO DRILLING REQUIRED.**

Step One:

Remove the factory tow hooks from the vehicle if so equipped. If the vehicle did not come with the factory tow hooks it is necessary cut out the area of the lower valance where the hooks would have been.

Step Two:

Locate Left Lower Support Bracket, Two M12 x 30 Bolts, Two Lock Nuts, and Four Flat washers. Position bracket under the frame. Loosely attach the Left Lower Support Bracket to frame using the hardware listed in this step (Figure 1). Repeat this procedure on the opposite side of vehicle.

Step Three:

Locate the remaining M12 hardware and position the Front Guard to the inside of the Support Brackets. Attach the Guard to the Support Brackets using the hardware listed in this step (Figure 2). Maintain a 3/16" gap between the guard and the vehicle's bumper.

Step Four: After checking for proper clearance and alignment of the Front Guard on the vehicle fully tighten all hardware.

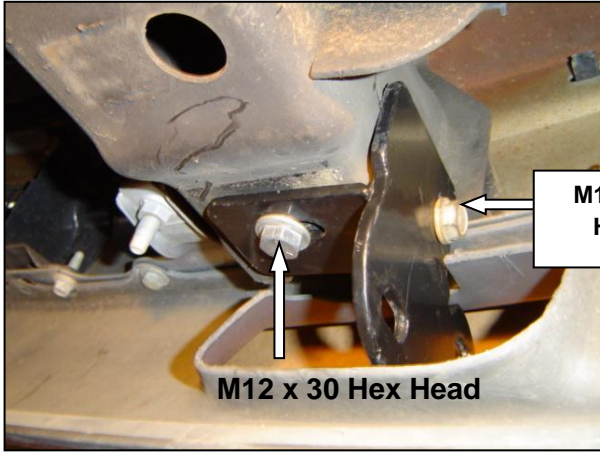
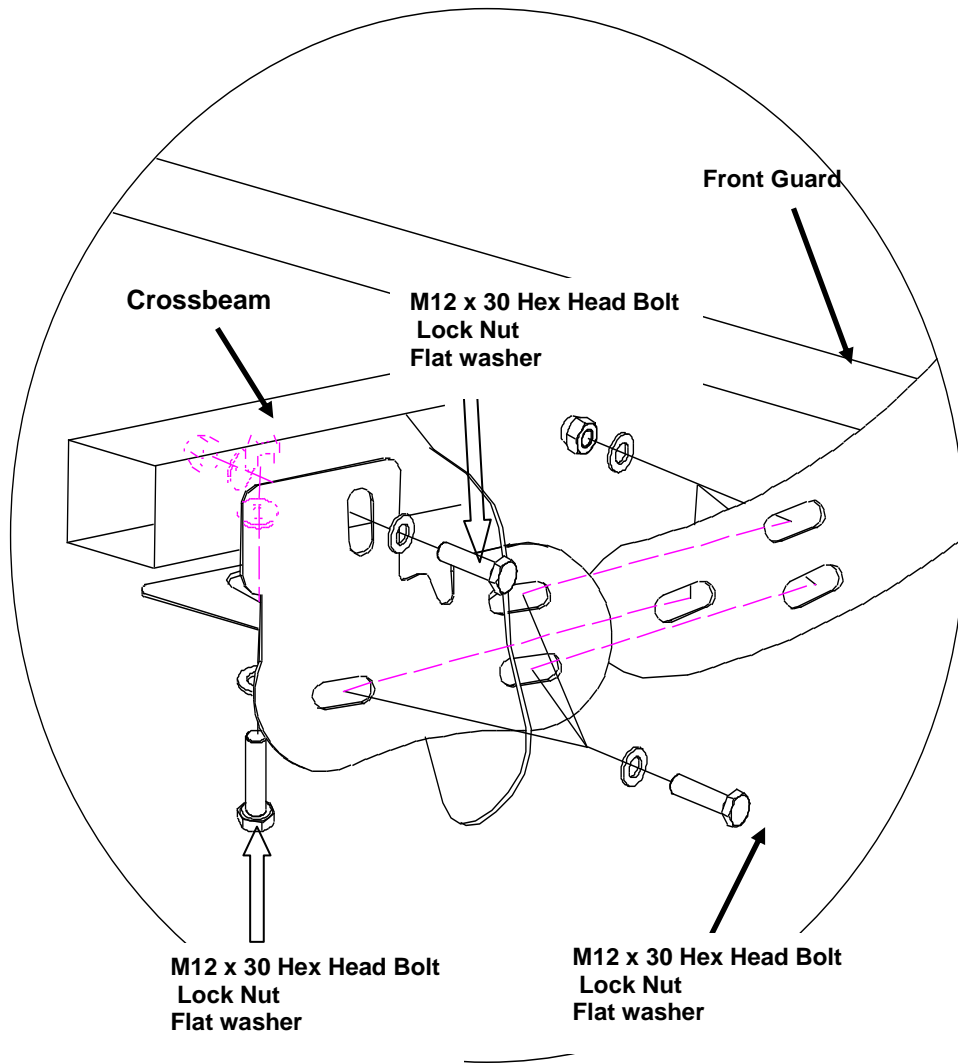


Figure 1



Figure 2



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.



BULL BAR



GRILLE GUARDS



BED RAILS



RUNNING BOARDS

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