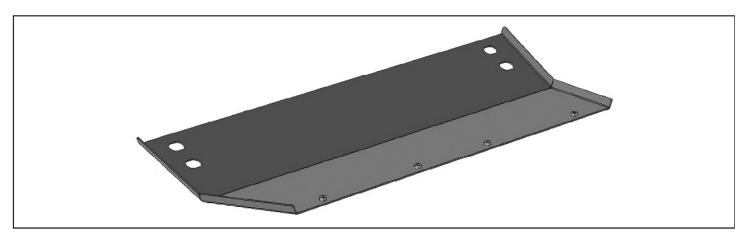
LD2 FRONT BUMPER SKID PLATE 2014-18 TOYOTA TUNDRA



PARTS LIST: TTUN80-SKID

1	LD2 Front Bumper Skid Plate	4	8mm Lock Washers
4	8mm x 25mm Button Head Bolts	1	5mm Wrench
4	8mm x 24mm x 2mm Flat Washers		



PROCEDURE:

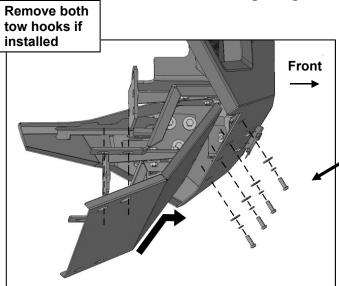
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- **1.** Remove both tow hooks from the bottom of the frame. If the LD2 Bumper was previously installed, do not remove the Support Brackets or Bumper.
- 2. Carefully unwrap the Skid Plate. With assistance slide the Skid Plate up and onto the back of the Bumper, (Figure 1). Line up the front of the Skid Plate with the slots in the LD2 Bumper. Attach the Skid Plate to the Bumper with the included (4) 8mm Button Head Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers, (Figure 2). Leave hardware loose at this time.
- 3. Line up the rear mounting holes in the Slid Plate with the Support Brackets, (Figure 2). Reuse the factory tow hook hardware to attach the passenger/right tow hook and Skid Plate to the bottom of the Support Bracket and frame, (Figure 3).
- **4.** Repeat **Step 3** to attach the driver/left side of the Skid Plate and reinstall tow hook.
- **5.** Level and adjust the Skid Plate and fully tighten all hardware, **(Figure 4)**.
- **6.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Bumper assembly.

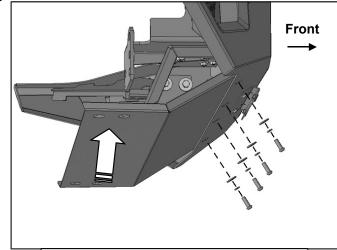
LD2 FRONT BUMPER SKID PLATE 2014-18 TOYOTA TUNDRA

Passenger/right Side Installation Pictured



(Fig 1) Attach Skid Plate to back of Bumper

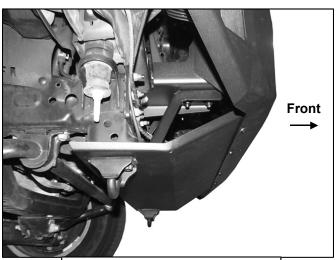
- (4) 8mm Button Head Bolts
- (4) 8mm Lock Washers
- (4) 8mm Flat Washers



(Fig 2) Line up back mounting holes on Skid Plate (arrow) with holes in Support Bracket and frame for tow hook



(Fig 3) Reuse tow hook and hardware to attach back of Skid Plate to Support Bracket and frame



(Fig 4) Skid Plate fully installed