JEEP16-SKID LDB-JEEP16-FB

HD Front Bumper 2018+JL

Tools Required:

Trim Panel Removal Tool Ratchet 7mm, 8mm, 13mm, 16mm, 18mm Sockets 10mm Wrench Torx Bits

Contents:

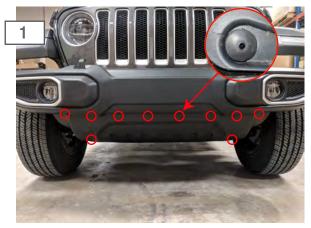
- Bumper
 Fog Light Brackets
 JK Skid Plate Brackets
 JL Skid Plate Brackets
 Bolt Plates
 4 Bolt Plates
 4 mm Lock Washers
 8 mm Lock Washers
 12 mm Lock Washers
 12mm Lock Washers
 12mm Lock Washers
- (20) 8mm Flat Washers
 (8) 12mm Flat Washers
 (2) 8mm Cap Nuts
 (3) 4mm Nuts
 (4) 12mm Nuts
 (4) 12mm Bolts
 (12) 4mm Allen Bolts
 (8) 8mm Nuts
 (8) 8mm Bolts



Remove the (2) upper plastic push pins securing the plastic cover to the frame rails.



From under the vehicle, access and remove the (8) 18mm nuts, and (4) 18mm bolts securing the factory bumper to the vehicle. Then fully remove the bumper from the vehicle.



From under the vehicle, remove the (8) plastic push pins securing the factory splash shield to the vehicle. Next remove the (2) 8mm screws, and remove the splash shield from the vehicle.



Carefully unplug the foglight wiring harness from the connector.



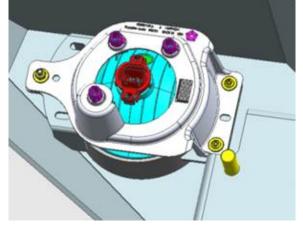
Remove the factory foglight harness from the factory bumper using a trim panel removal tool. **Note, the factory bumper is two pieces. You will have to remove all (24) 7mm screws to gain access to the foglight harness.



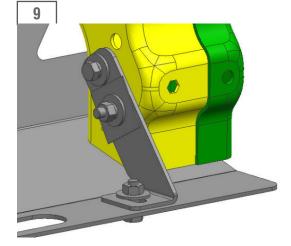
Install the (2) LED fog light brackets to the fog light mounts of the bumper using the (4) M4 allen bolts, washers and nuts.



Install the factory foglight to the foglight mount using the (4) M4 allen bolts, washers and nuts. (For JK, JL Sahara and JL Rubicon Versions)



Insert the (2) Bolt plates through the back side of the bumper mount and secure using the plastic holders.



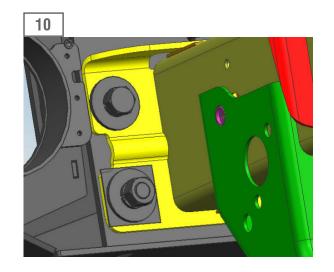
For JL:

Remove the JL factory skid plate before installation. Install the skid plate brackets to the lower frame rail of the vehicle using the M8 Bolts, flat washers, lock washers and nuts.



For JK:

Install the skid plate brackets to the lower frame rail of the vehicle using the M8 bolts, flat washers, lock washers and nuts.



Attach the bumper to the frame using the M12 Bolts, nuts, lock washers and flat washers. Torque to 40 ft-lbs.

For JL Sport Version, install the fog light directly using the M4 hardware.

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