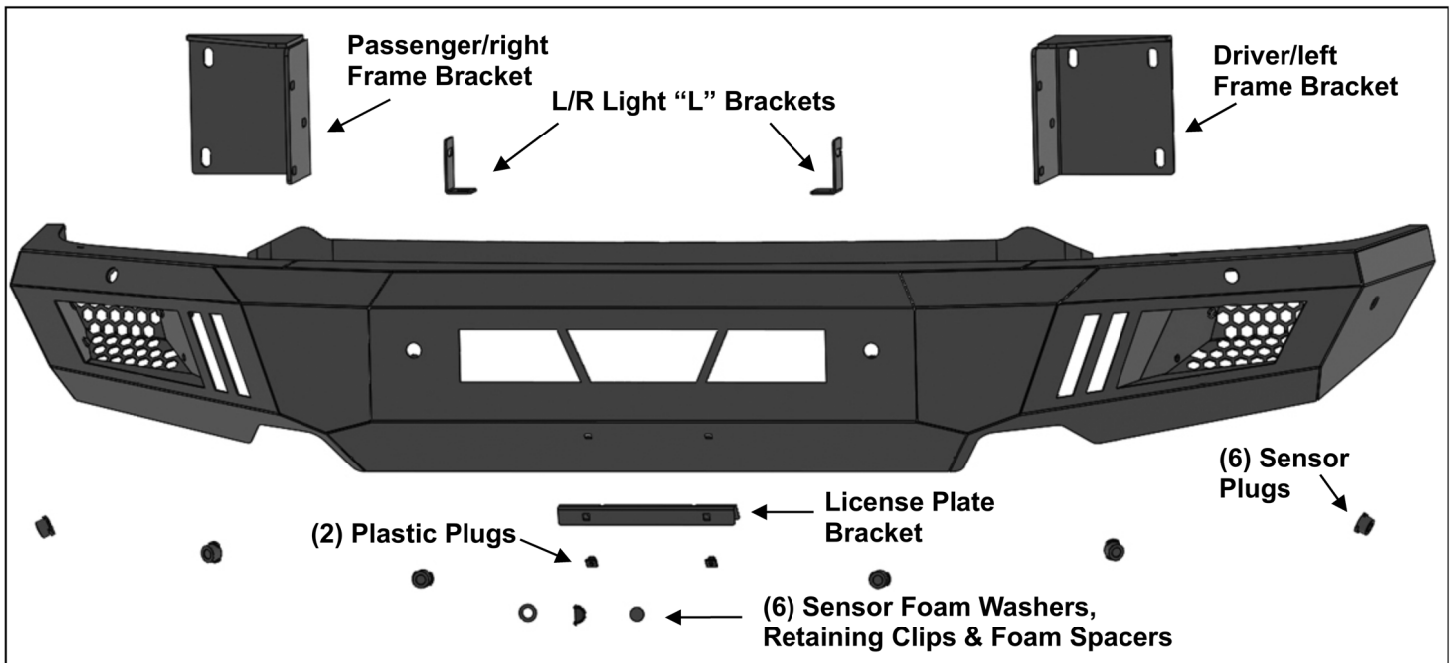


(Excl. Ram 1500 2019 Classic, Rebel Trim and 2020 Diesel Models)



PARTS LIST: LDB-DRAM-38-FB

1	LD1 Front Bumper	6	12mm Lock Washers
1	Driver/left side Frame Bracket	6	12mm Hex Nuts
1	Passenger/right side Frame Bracket	6	10-1.5mm x 35mm Hex Bolts
1	Driver/left side LED "L" Bracket	12	10mm x 27mm x 3mm Flat Washers
1	Passenger/right side LED "L" Bracket	6	10mm Lock Washers
1	License Plate Bracket	6	10mm Hex Nuts
2	License Plastic Plugs	2	8-1.25mm x 25mm Hex Bolts
10	Nylon Wire Ties	2	8-1.25mm x 16mm Hex Bolts
1	Sensor Cover Kit	6	8mm x 24mm x 2mm Flat Washers
6	Sensor Hole Plugs	4	8mm Lock Washers
6	Sensor Foam Washers	2	8mm Hex Nuts
6	Sensor Foam Spacers	2	6mm x 20mm Button Head Bolts
6	Sensor Semi-Circle Retaining Clips	4	6mm x 18mm x 1.6mm Flat Washers
6	12-1.75mm x 35mm Hex Bolts	2	6mm Nylon Lock Nuts
12	12mm x 32mm x 3mm Flat Washers		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. BUMPER IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE.

1. Remove the license plate and bracket. Starting underneath the front bumper, locate and unplug the main wire harness on the driver/left side of the bumper, **(Figure 2)**.
2. On the driver/left side of the bumper, remove the (2) factory bolts attaching the side of the bumper cover to the side of the frame, **(Figure 1)**. Repeat this **Step** for the passenger/right side.
3. Place blocks or jack stands under the bumper to support it during mounting bolt removal. Once the bumper has been safely supported, remove the (3) factory flange nuts attaching each bumper bracket to the end of the frame, **(Figures 2 & 3)**. **WARNING!** Assistance is required to hold bumper in place

(Excl. Ram 1500 2019 Classic, **Rebel Trim** and 2020 Diesel Models)

during hardware removal to prevent the bumper from falling. Slide the bumper assembly off of the end of the frame and place bumper on stable clean flat surface.

4. Sensors must be installed in Bumper, (if equipped), before installing Bumper Assembly.

Models without front sensors:

- a. Select the included (6) Rubber Plugs.
- b. From behind bumper, push plugs into sensor mounting holes.

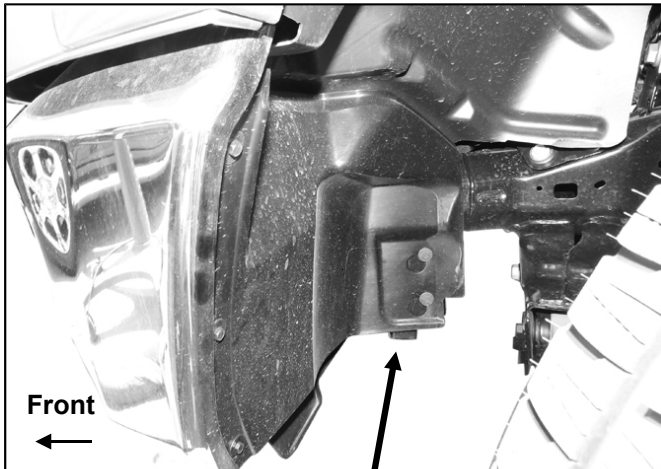
Models equipped with front sensors: The front bumper is equipped with (2) inner Z-shaped sensors and (4) outer L-shaped sensors. Pay close attention to the location of the sensors to install correctly.

- a. Move to the OE front bumper. Remove and unplug the (2) outer L-shaped sensors from the back of the bumper, **(Figure 4)**.
 - b. Remove the center plastic cover from the back of the bumper to access the inner Z-shaped sensors, **(Figures 5 & 6)**. Remove and unplug the Z-Shaped sensors from the back of the bumper.
 - c. Release the sensor wire harness from the plastic clips along the back of the bumper, **(Figures 7 & 8)**.
 - d. Starting with the Z-shaped sensor, select (1) Sensor Foam Washer. Remove the OE washer from the front of the sensor. Place the provided Foam Washer onto the front of the sensor, **(Figure 8)**.
 - e. Slide the sensor tabs into the center sensor sleeve opening on the back of the LD1 Bumper, **(Figure 9)**. Attach (1) Sensor Foam Spacer to (1) Semi-Circle Retaining Cap. Push and lock the Retaining Cap into the sensor sleeve holes, **(Figure 9)**.
 - f. Repeat the above steps to attach the remaining Z-shaped sensor and (4) L-shaped sensors to the correct sensor sleeves behind the bumper, **(Figure 10)**. **NOTE:** The Z-shaped sensors attach the **inner** sensor sleeves and the L-shaped sensors attach to the **outer** sensor sleeves.
 - g. Run the wire harness through the sensor openings on the bumper to connect the wire harness to each sensor.
5. **Center LED light installation** as supplied with bumper or sold separately.
- c. Select the L/R "L" Brackets, **(Figure 11)**. Attach the Brackets to the top of the (2) mounting tabs welded onto the back of the bumper with the included (2) 8mm x 25mm Hex Bolts, (4) 8mm Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Nuts. Leave loose at this time.
 - d. Attach the LED light assembly to the "L" Brackets with the included (2) 8mm x 16mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers. Do not fully tighten hardware at this time. **IMPORTANT:** "L" Brackets are designed for 8mm light mounting hardware only. Modify "L" Brackets if necessary or use brackets supplied by your light manufacturer if possible to install hardware larger than 8mm.
 - e. Follow light manufacturer's instructions to properly wire light once bumper has been installed.
6. **LED light installation at ends of bumper** as supplied with bumper or sold separately.
- f. Insert light into opening and up to mounting slot. Check for clearance between front and back of light. If necessary, remove screen from back of opening, **(Figure 12)**.
 - g. Follow the light manufacturer's instructions to attach (1) light to the slot in the top of the light opening, **(Figure 12)**.
 - h. Repeat the above steps for passenger side light installation.
 - i. Follow light manufacturer's instructions to properly wire light once bumper has been installed.
7. Select the Passenger/Right Frame Bracket and move to the frame mounting location, **(Figures 13 & 14)**. Attach the Bracket to the end of the frame with (3) 12mm x 35mm Hex Bolts, (6) 12mm Flat Washers, (3) 12mm Lock Washers and (3) 12mm Hex Nuts, **(Figure 15)**. Repeat Step to install the Driver/left Frame Bracket.
8. With assistance, position the LD1 Bumper Assembly up to the inside of the Frame Brackets. Temporarily support the weight of the Bumper. **WARNING:** To avoid possible injury or damage to the vehicle, do not proceed until the Bumper is fully and safely supported.
9. Attach the Bumper to the Frame Brackets with (6) 10mm x 35mm Hex Bolts, (12) 10mm Flat Washers, (6) 10mm Lock Washers and (6) 10mm Hex Nuts, **(Figures 16 & 17)**. Do not fully tighten at this time.
10. Level and adjust the bumper and fully tighten all hardware.

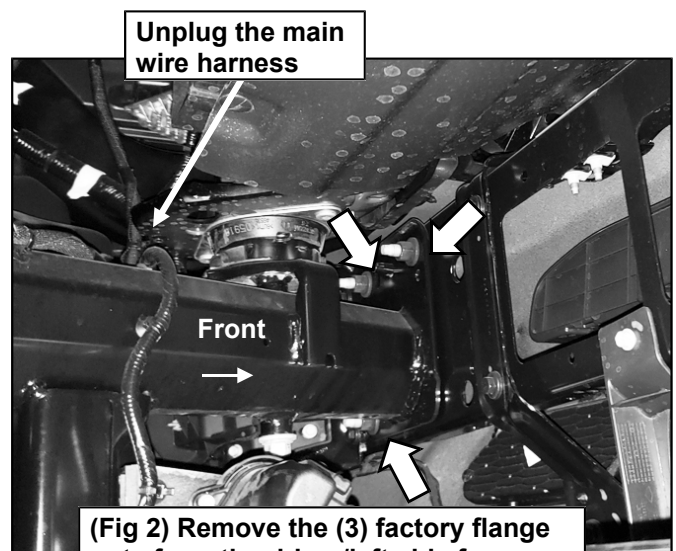
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11. Plug the main wire harness on the driver/left side of the vehicle, **(Figure 18)**.
12. If front license plate is required, attach the License Plate Bracket to the holes in the bumper with the included (2) 6mm x 20mm Button Head Bolts, (4) 6mm x 18mm Large Flat Washers and (2) 6mm Nylon Lock Nuts. Insert (2) Plastic Plugs into the square holes in the Bracket. Reuse the factory screws to attach the license plate to the plastic plugs, **(Figure 19)**.
13. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

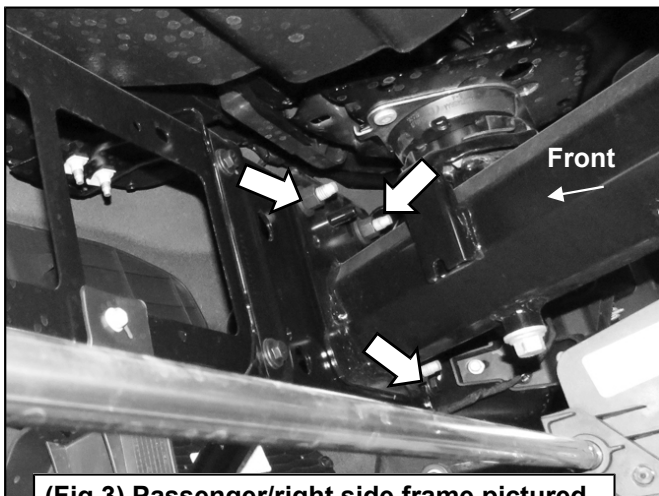
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Bumper assembly.



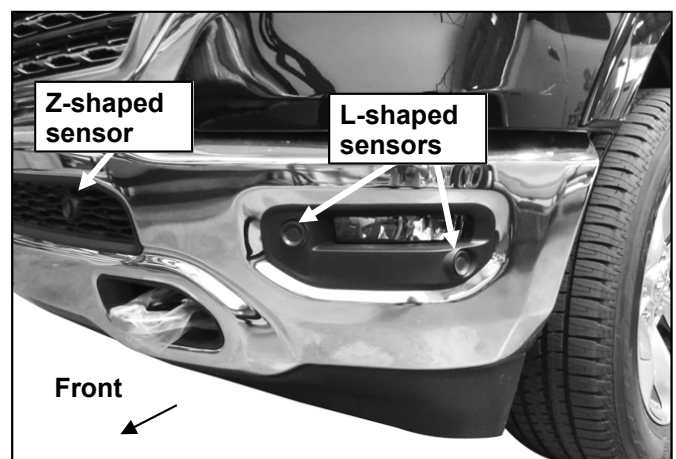
(Fig 1) Remove the (2) factory bolts attaching the side of the bumper to the frame (Driver/left side pictured)



(Fig 2) Remove the (3) factory flange nuts from the driver/left side frame

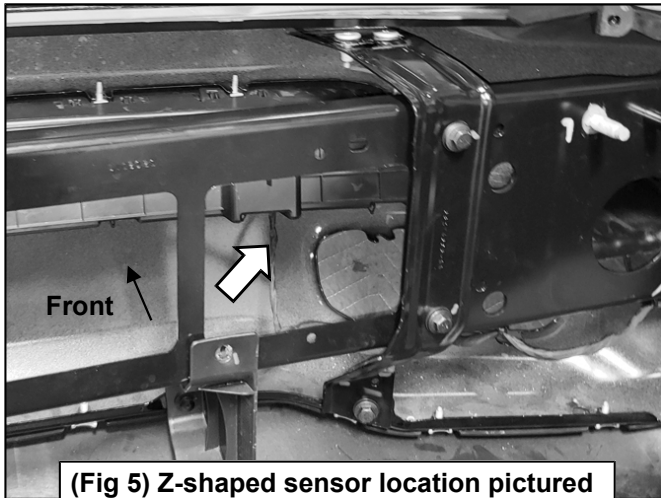


(Fig 3) Passenger/right side frame pictured

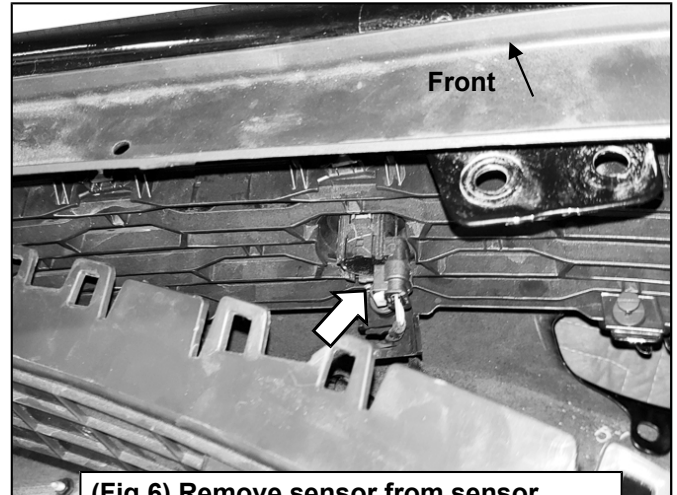


(Fig 4) Driver/left side sensor location (Pictured with Bumper on for instruction purposes ONLY)

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(Fig 5) Z-shaped sensor location pictured behind passenger/right side of bumper



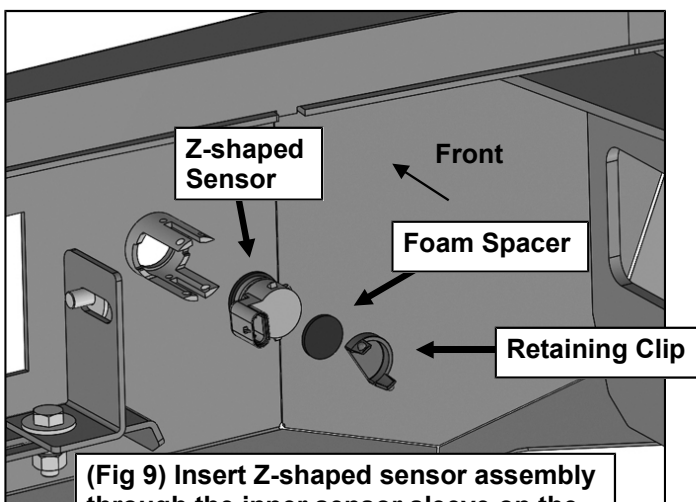
(Fig 6) Remove sensor from sensor sleeve (Passenger/right inner Z-shaped sensor pictured from behind bumper)



(Fig 7) Outer L-shaped sensors pictured

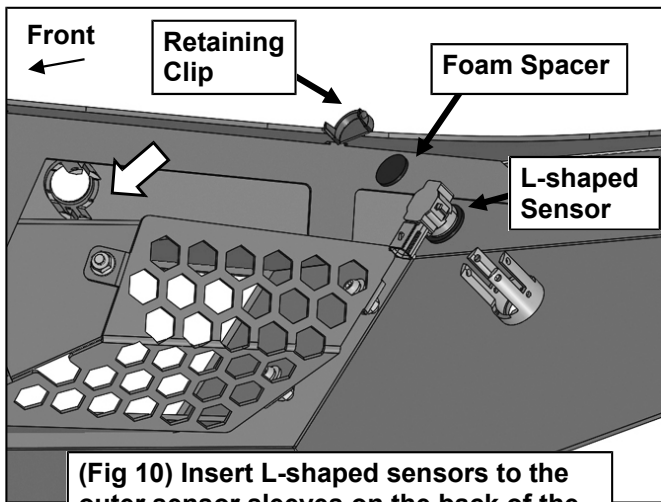


(Fig 8) Remove factory sealing washer from sensor and place (1) Foam Washer over the sensor (Inner Z-shaped sensor pictured)

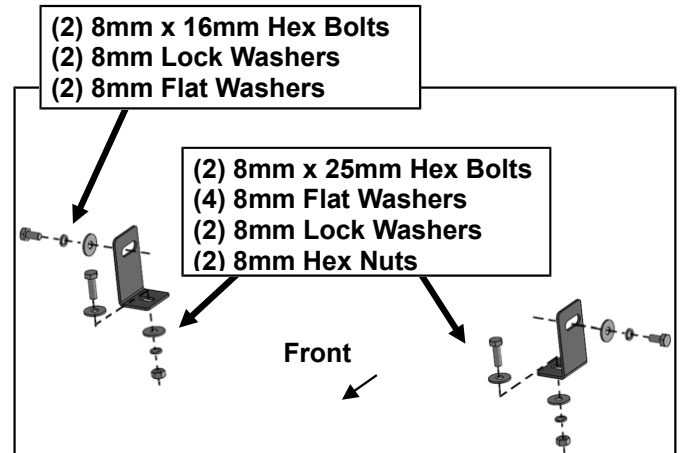


(Fig 9) Insert Z-shaped sensor assembly through the inner sensor sleeve on the back of the bumper

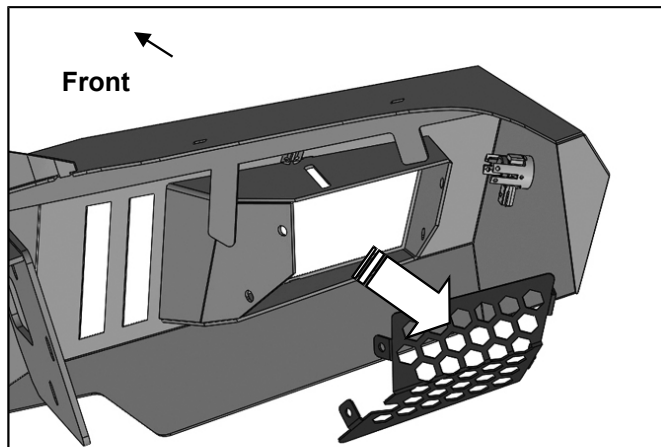
(Excl. Ram 1500 2019 Classic, Rebel Trim and 2020 Diesel Models)



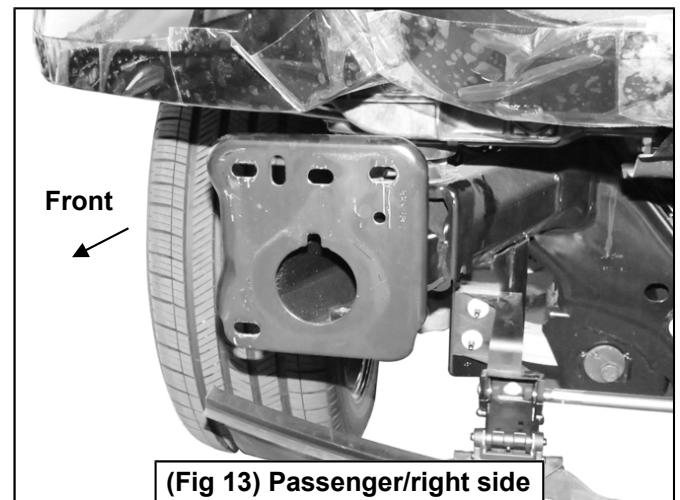
(Fig 10) Insert L-shaped sensors to the outer sensor sleeves on the back of the bumper (passenger/right side illustrated)



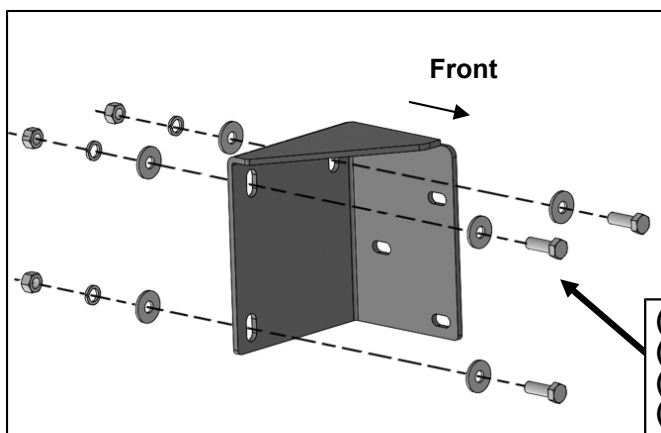
(Fig 11) Example of center light installation



(Fig 12) Remove outer light screen, if necessary

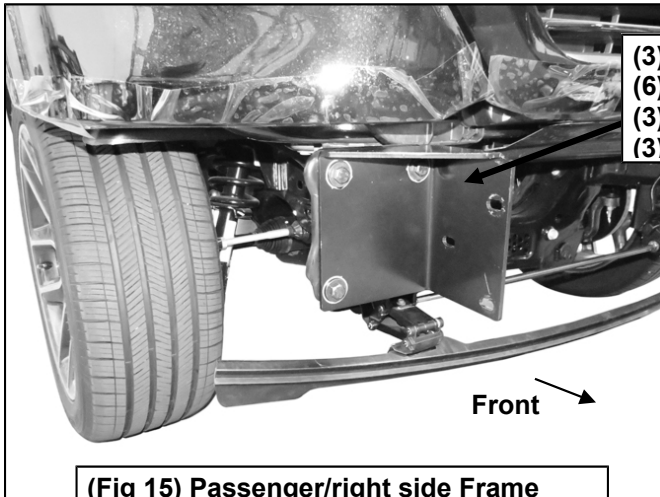


(Fig 13) Passenger/right side Frame mounting location



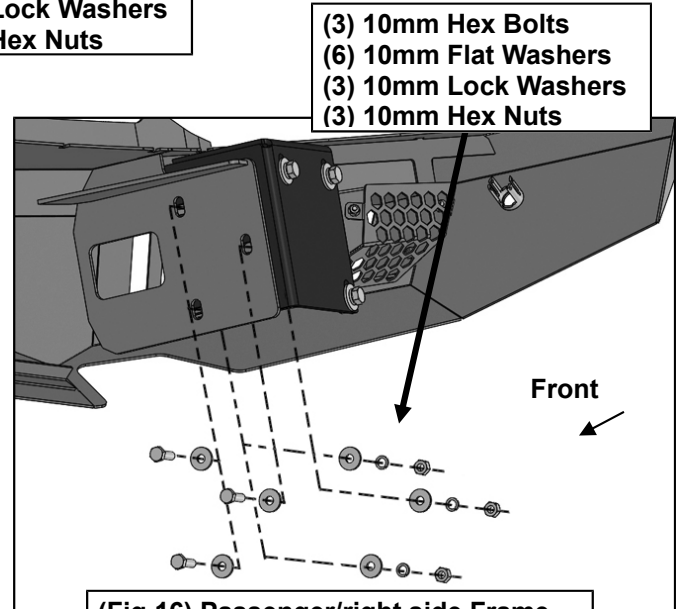
(Fig 14) Passenger/right side Frame Bracket

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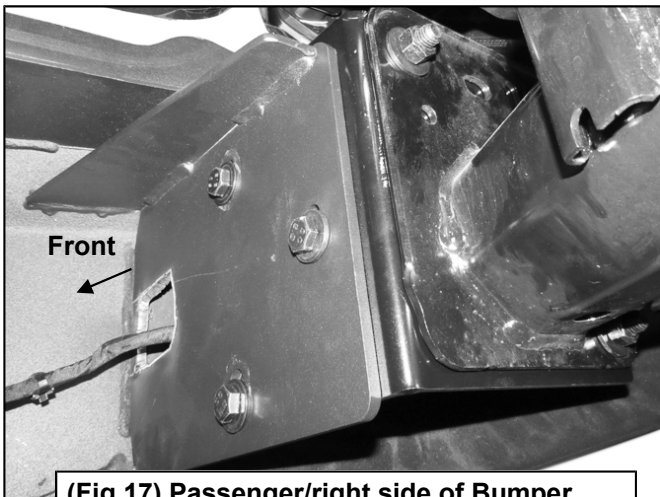
- (3) 12mm Hex Bolts
- (6) 12mm Flat Washers
- (3) 12mm Lock Washers
- (3) 12mm Hex Nuts

(Fig 15) Passenger/right side Frame Bracket attached to the frame pictured

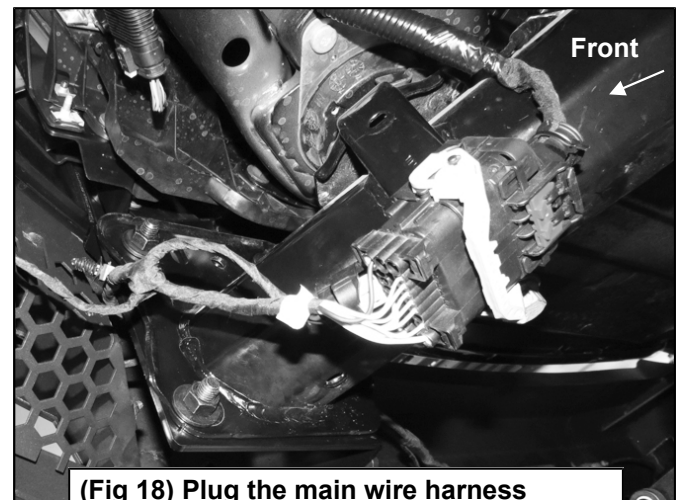


- (3) 10mm Hex Bolts
- (6) 10mm Flat Washers
- (3) 10mm Lock Washers
- (3) 10mm Hex Nuts

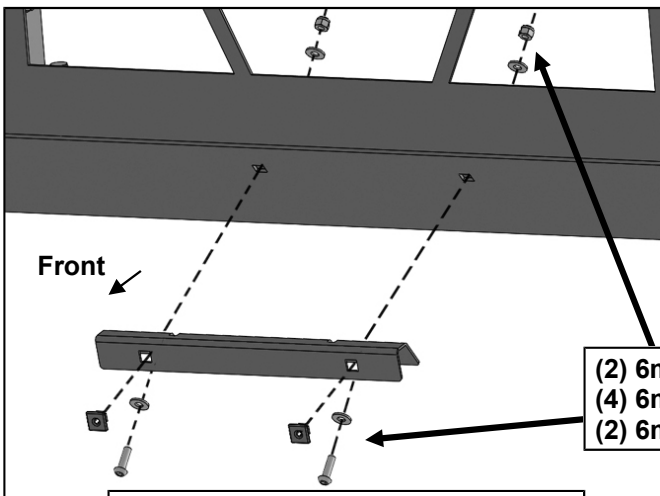
(Fig 16) Passenger/right side Frame Bracket attached to the outside of the bumper mounting plate



(Fig 17) Passenger/right side of Bumper attached to the inside of the Frame Bracket



(Fig 18) Plug the main wire harness located on the driver/left side of the frame



- (2) 6mm Button Head Bolts
- (4) 6mm Flat Washers
- (2) 6mm Nylon Lock Nuts

(Fig 19) Attach License plate Bracket to the front of the Bumper