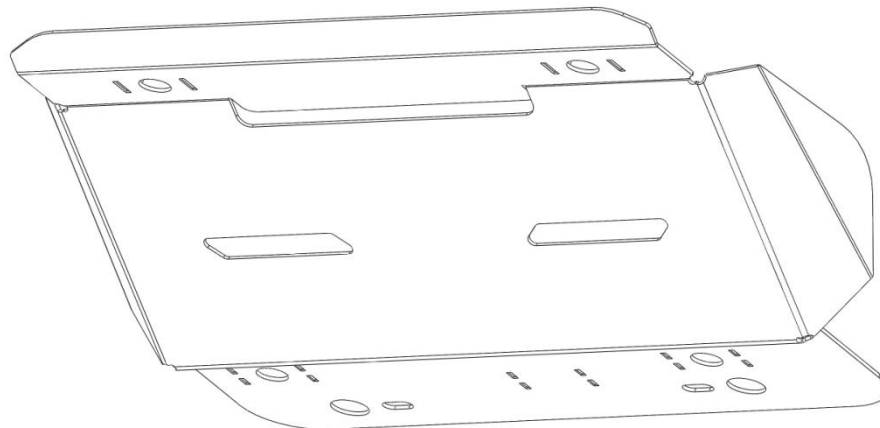




# FITTING INSTRUCTIONS

<b>Product:</b>	<b>Front Under Body Guard</b>
<b>Vehicle:</b>	<b>Toyota Prado 120 Series &amp; Toyota FJ Cruiser 2011</b>
<b>Part No.</b>	<b>077SBFUG88I</b>

<b>Bolt tensions</b>	<b>Dia. (mm)</b>	<b>Nm</b>	<b>ft.lbs</b>	<b>Dia. (inch)</b>	<b>Nm</b>	<b>ft.lbs</b>
All bolt tensions are as follows unless otherwise specified.	5	5	4	1/4"	9	7
	6	9	7	5/16"	22	15
	8	22	16	3/8"	33	27
	10	44	32	7/16"	55	43
	12	77	57	1/2"	86	66



<b>Item No.</b>	<b>Description</b>	<b>Qty</b>	<b>Part Number</b>
<b>PARTS LIST</b>			
1	Front Under Body Guard		89858

**NOTE: IF Fitting Both the Underbody Guard (077SBTRP88I/077SBTRD88I) and FUG, fit Underbody Guard first as per underbody guard instructions.**



# FITTING INSTRUCTIONS

**Product:**

**Front Under Body Guard**

**Vehicle:**

**Toyota Prado 120 Series & Toyota FJ Cruiser 2011**

Part No.

077SBFUG88I



1. The arrow indicates the OE Front Under Body Guard which is to be removed and replaced.



2. Remove the front right O.E. fastener securing the O.E. front underbody guard in place.
3. Repeat this process on the left hand side of vehicle.



4. Remove the rear right O.E. fastener securing the O.E. front underbody guard in place.
5. Repeat this process on the left hand side of vehicle.
6. Discard the O.E. front underbody guard



# FITTING INSTRUCTIONS

Product:

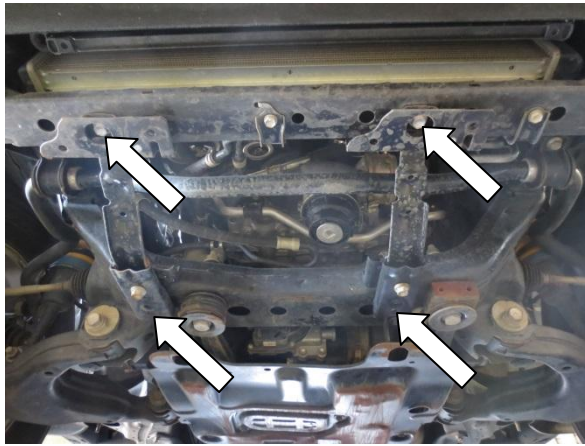
Front Under Body Guard

Vehicle:

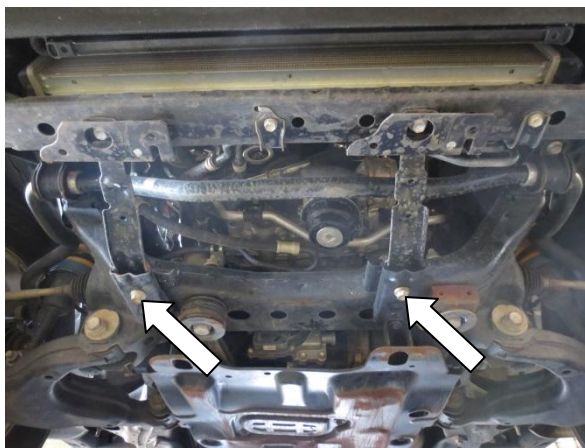
Toyota Prado 120 Series & Toyota FJ Cruiser 2011

Part No.

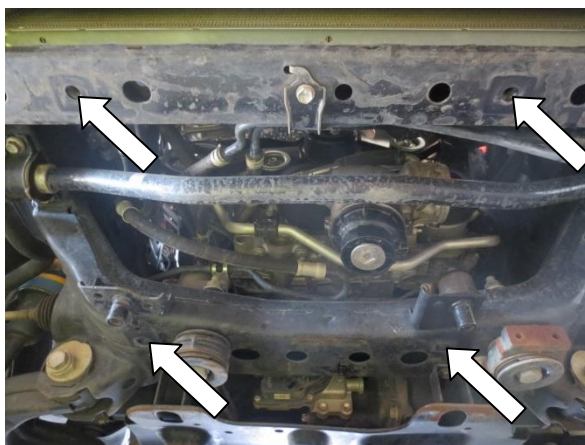
077SBFUG88I



7. The OE Front Under Body Guard reinforcing straps also need to be removed.
8. Remove (& retain) the front and rear O.E. fasteners securing the reinforcing straps in place.



9. Remove the intermediate O.E. fasteners securing the reinforcing straps in place.
10. Discard the O.E. reinforcing straps and intermediate fasteners..



11. After all the O.E. parts are removed the four mounting positions for the TJM front under body guard are now visible.



# FITTING INSTRUCTIONS

**Product:**

**Front Under Body Guard**

**Vehicle:**

**Toyota Prado 120 Series & Toyota FJ Cruiser 2011**

Part No.

077SBFUG88I



12. Secure the TJM front under body guard in place at the front fastening positions using the front O.E. fasteners retained in Step 8.

13. Repeat this process on the left hand side of vehicle.



14. Secure the TJM front under body guard in place at the rear fastening positions using the rear O.E. fasteners retained in Step 8.

15. Repeat this process on the left hand side of vehicle.



16. Ensure that all fasteners are fully tightened to the appropriate torque settings & that, as a result of fitting the guards, no vehicle components are crushed or will chaff.