

HSR001

Front suspension package

INSTALLATION INSTRUCTIONS

- a) Choose the best location:
 - 1) Center of U-bolt pad
 - 2) Immediate Rear of U-bolt pad
- b) Assemble frame bracket by welding items #1 & #2 together keeping in mind the following:
 - 1) Plate #2 should be positioned under bracket #1 to allow the Aeon spring to rest directly over the leaf spring
 - 2) Bracket #1 will be bolted to the frame using existing holes where possible to ensure that the distance from the bottom of plate #2 to the top of leaf spring is 4-3/4 inches. Adjust accordingly with the use of spacers. (Diagram A)
- c) With vehicle unloaded, mount bracket to frame using at least three 1/2" Gr.8 bolts.
- d) Raise vehicle to install remainder of Timbren assembly.
- e) Lower vehicle.

NOTES:

Countersunk bolt #3 will need to be tack welded into place prior to welding items #1 & #2.

If necessary, drill to enlarge holes in frame to 9/16" diameter.

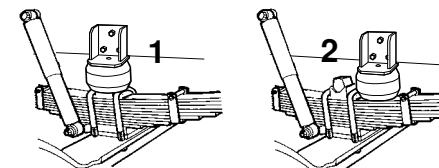
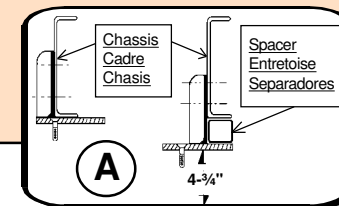
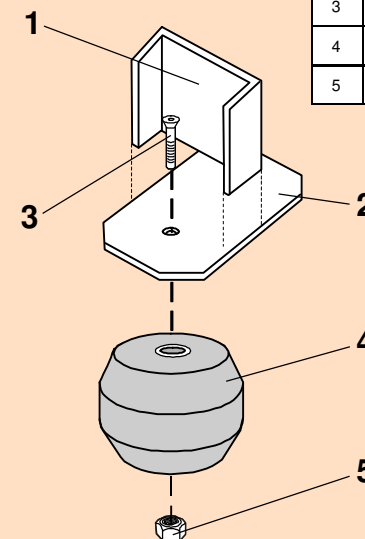
SAFETY CAUTIONS

Always refer to and follow the vehicle manufacturer's guidelines when welding or drilling during installation of this kit.

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON[®] interference with vehicle components - Under load AEON[®] will "expand" in diameter.

Ref. = Reference
Part = Part #.
Qty. = Quantity

Ref	Part	Qty
1	K51104-005	2
2	K52139-005	2
3	F12106-253	2
4	A01525-75G70	2
5	F31005-250	2



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PART NUMBER	DESCRIPTION	QTY	LOCATION
F31005-250	NYLOCK LOCKNUT 1/2 UNC GR 5 Z	2	G1B
F12106-253	FHSCS 1/2 x 2-1/2 UNC GR5 B	2	J2C
A01525-75G70	Hollow Rubber Spring	2	C18A
K51104-005	FORMED PLATE 1/4 x 7 x 9 PAINTED	2	D4A
K52139-005	TOP PLATE 3/8 x 6 x 7 PAINTED	2	D4B
B90223	10-3/4 x 9-1/2 x 7 DW Carton	1	A3A
B10100	NEWSPRINT 18" ROLL	1	
B00029-010	BARCODE LABEL FOR KIT	1	

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Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.