

INSTALLATION INSTRUCTIONS

- a) Partially raise vehicle not allowing the axle to hang freely.
- b) Loosen axle U-bolts and remove existing bump stop.
- c) Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- d) Mount Timbren assembly to axle & retighten U-bolts as per OEM specifications.
- e) Lower vehicle.

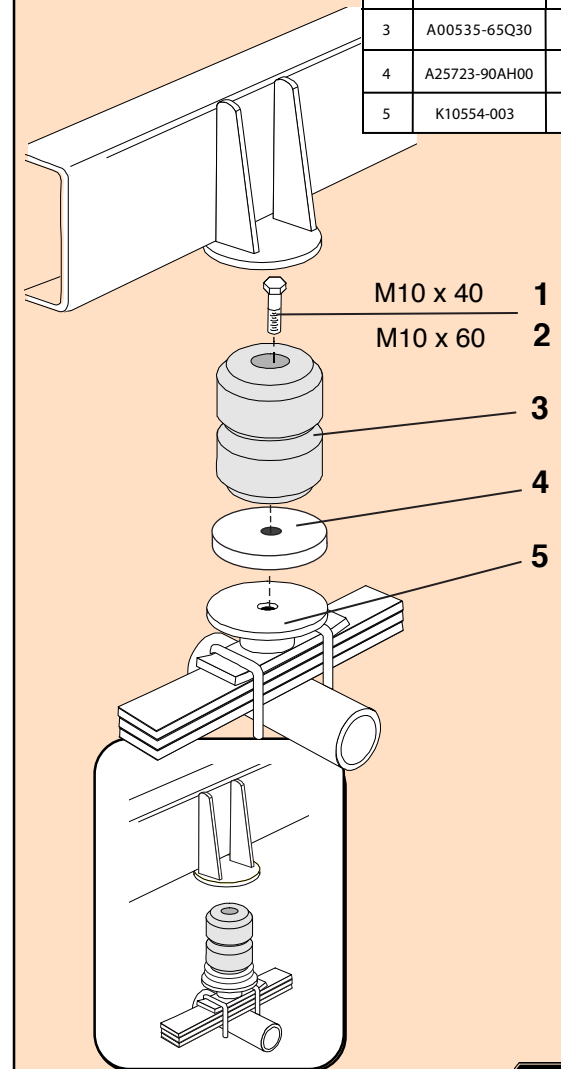
NOTES

Rubber washer #4 & bolt # 2 may be used to achieve desired ride height.

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

Ref. = Reference
Part = Part #.
Qty. = Quantity

Ref	Part	Qty
1	F11538-350	2
2	F11542-750	2
3	A00535-65Q30	2
4	A25723-90AH00	2
5	K10554-003	2



NRTTNA

PART NUMBER	DESCRIPTION	QTY	LOCATION
F11538-350	HCS M10 x 40 x 1.5 Gr 8.8 Z	2	I1C
F11542-750	HCS M10 x 60 x 1.5 F/T Gr 8.8 Z	2	I2D

A00535-65Q30	Hollow Rubber Spring	2	C7B
A25723-90AH00	RUBBER SPACER 4"od x 1" thk w/ AH Bushing	2	

K10554-003	NRTTNA Weld'ment	2	
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B90201-CR	LARGE REAR BOX - 10.5 x 8.5 x 6	1	A--D
B10000	8" x 12" BUBBLE FOR KITS	1	
B00029-010	BARCODE LABEL FOR KIT	1	

Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.