**ABSTOF** 

# **TOYOTA**

Front suspension package

Ref. = Reference Part = Part #. Qty. = Quantity

KIT PRE-ASSEMBLED

## INSTALLATION INSTRUCTIONS

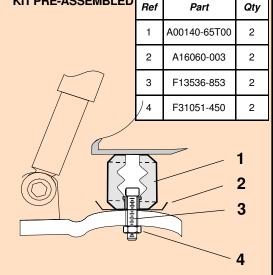
- a) Raise vehicle allowing the axle to hang freely.
- b) Where four bump stops exist, remove rear bumpstop.
- c) Mount Timbren assembly using existing holes & Timbren supplied fasteners.
- d) Lower vehicle.

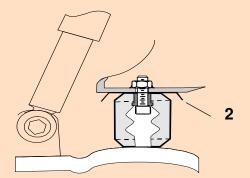
#### NOTES:

When removing OEM fasteners, use penetrating fluid.

If OEM nut is damaged use Timbren supplied fastener #4

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.





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### **ASSEMBLY NOTES:**

PRE-ASSEMBLED KIT USE LOCTITE

PART NUMBER	DESCRIPTION	QTY	LOCATION
F31051-450	NYLOCK LOCKNUT M10 x 1.25 GR 8.0 Z	2	I1E
F13536-853	SHCS M10 x 30 x 1.25 F/T GR 8.8 B	2	J3D
A00140-65T00	HOLLOW RUBBER SPRING	2	C7E
A16060-003	STEEL CUP 3 od x 13/32 id x 7/8" deep. Painted	2	D21B
B90215	Carton 8.5 x 6.5 x 5	1	A5A
B10000	8" x 12" BUBBLE FOR KITS	1	
B00029-010	BARCODE LABEL FOR KIT	1	
B90121-010	OFFROAD KIT BOX LABEL	1	

## **Clearance Instructions:**

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.