

ABSFR1504R

FORD

Rear suspension package

INSTALLATION INSTRUCTIONS

- Raise vehicle allowing the axle to hang freely.
- Remove existing bumpstop using 13 mm socket.
- Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- Mount Timbren assembly using existing holes & Timbren supplied fasteners.
- Lower vehicle.

NOTES

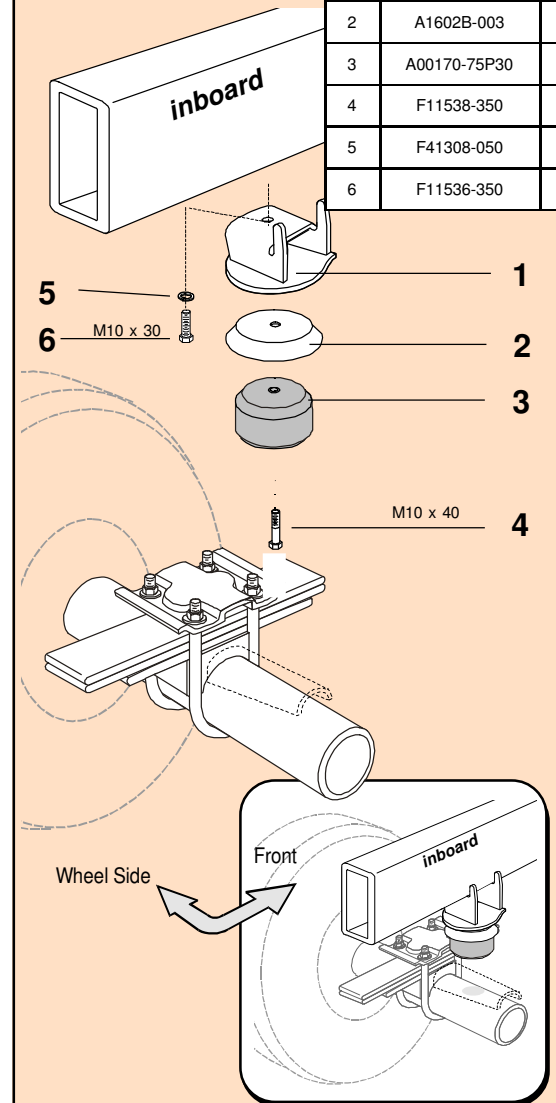
Check that brake line or brake cable locations do not interfere with Aeon spring.

If OEM vehicle has a peg style casting as shown, Timbren Aeon® rubber spring is designed to contact peg. Do not remove OEM peg.

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

Ref. = Reference
Part = Part #.
Qty. = Quantity

Ref	Part	Qty
1	K10468-003	1L-1R
2	A1602B-003	2
3	A00170-75P30	2
4	F11538-350	2
5	F41308-050	2
6	F11536-350	2



ABSFR1504R **TIMBREN**

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TIMBREN INDUSTRIES INC.

ASSEMBLY NOTES:

NOTE: STEEL CUP PAINTED

PART NUMBER	DESCRIPTION	QTY	LOCATION
F41308-050	WASHER SPLIT LOCK M10 GR 8.8 Z	2	I1D
F11536-350	HCS M10 x 30 x 1.5 GR 8.8 Z	2	I1C
F11538-350	HCS M10 x 40 x 1.5 GR 8.8 Z	2	I1C

A00170-75P20	Hollow Rubber Spring	2	C2A
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K10468LH-003	FR1502D/FR1504R WELDMENT PAINTED	1	D11A
K10468RH-003	FR1502D/FR1504R WELDMENT PAINTED	1	D11A
A1602B-003	STEEL CUP 3-7/8 od x 13/32 id x 1/2" dp. PTD	2	D21B

B90215	(No Logo) #175 Box 8.5 x 6.5 x 5	1	A5A
B10000	8" x 12" BUBBLE FOR KITS	1	
B00029-011	BARCODE LABEL FOR KIT	1	
B90121-010	OFFROAD KIT BOX LABEL	1	

Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.