



**advanced FLOW engineering**

**Instruction Manual** P/N: TC-5305B

---

Make: **Ford** Model: **Focus ST** Year: **2013-2014** Engine: **L4-2.0L (t) EcoBoost**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.



## Retain factory parts for future use.

Label	Qty.	Description	Part Number
A	1	Cover, Vaccum Formed	05-T5305B4
B	2	Clip Nut, M6	03-50414
C	2	Screw, Hd M6x1x10	03-50102

Installation will require the following tools:  
4mm Hex

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.





Figure A

**Refer to Figure A for step 1**

Step 1: Remove trim seal. Install clip nuts into the two holes of the [Takeda housing](#) ①.

Install



Figure B

**Refer to Figure B for step 2**

Step 2: Install the new Takeda cover over the Takeda housing. Use the two supplied screws to secure the cover to the housing. Install is now completed.