

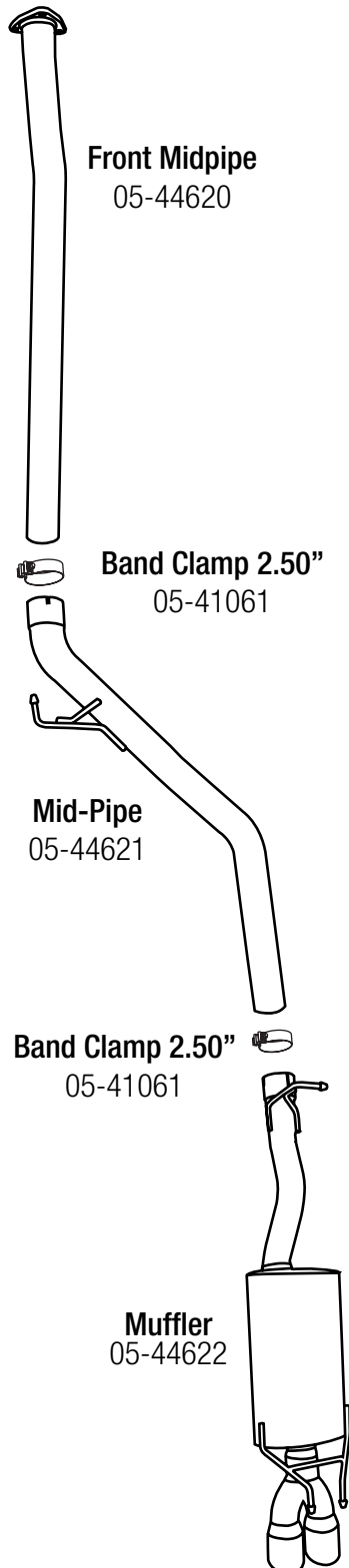


INSTALLATION INSTRUCTIONS

MAKE: HONDA
MODEL: CIVIC SI (Sedan Only)
YEAR: 2012-2013
ENGINE: L4-2.4L

**Cat Back
Stainless Steel
49-46601**

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. [Exhaust systems](#) reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Remove the (x2) spring bolts securing the stock muffler to the mid pipe.

Step 3: Remove the muffler by sliding the rubber hanger mount off the chassis.

Step 4: Remove the (x3) nuts securing the stock mid pipe to the catalytic converter.

Step 5: Remove the mid pipe rubber hanger mount off the chassis and remove mid pipe.

Step 6: Remove rubber hanger mounts off O.E. exhaust system and transfer onto the Takeda cat back exhaust.

Step 7: Using the original (x3) nuts removed from step 4, install the Takeda front mid pipe section and tighten.

Step 8: Using (x1) supplied 2.5" Takeda band clamp, install the Takeda mid pipe onto the front mid pipe and secure the rubber hanger mount onto the chassis. Do not tighten band clamp.

Step 9: Using (x1) supplied 2.5" Takeda band clamp, install the Takeda muffler section onto the mid pipe and secure the rubber hanger mount onto the chassis. Do not tighten band clamp.

Step 10: Align Takeda exhaust system and then tighten all band clamps.

Step 11: Re-check all your work.

Note: It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up.