



**Step 1.** Secure Vehicle on jack stands.

**Step 2.** Unbolt the two mufflers on each side. Each assembly has (x2) 14mm nuts and 12mm bolts that hold the muffler to the midpipe.

**Step 3.** Unbolt the junction between the cat and the mid-pipe.

**Step 4.** Remove the mid-pipe and remove right and left muffler.

**Step 5.** Using the original (x2) spring bolts and nuts removed from **step 2**, install the Takeda front mid-pipe section but do not tighten.

**Step 6.** Using (x1) supplied 3" Takeda band clamp, install the Takeda y-pipe merge onto the Takeda mid-pipe & secure the muffler section onto the (x5) rubber hanger mounts. Do not tighten band clamps.

**Step 7.** Align the Takeda exhaust system and then tighten the (x2) spring bolts & nuts from **step 5**, then the 3" and 2.25" band clamps from **step 6**.

**Step 9.** Remove vehicle from jack stands.

**Step 8.** Your installation is now complete. It is recommended to re-tighten all clamps & bolts/nuts after 50-100 miles.