

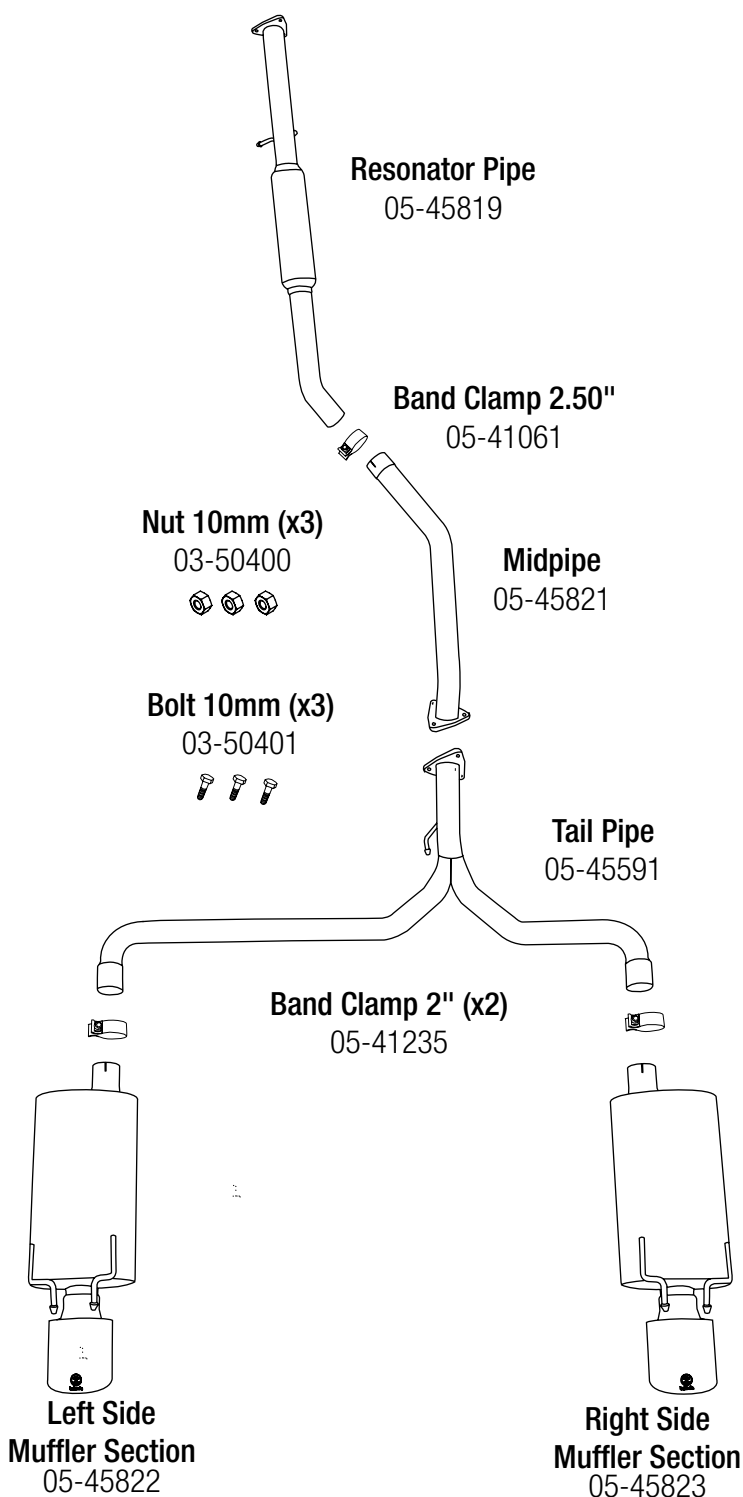


INSTALLATION INSTRUCTIONS

MAKE: HONDA
MODEL: ACCORD EX-L Coupe
YEAR: 2013-2014
ENGINE: V6-3.5L

Cat-Back
304 Stainless Steel
49-36609

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. [Exhaust systems](#) reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1: (Read Instructions prior to installation)** Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- Step 2:** Remove the (x8) bolts securing the front and rear floor braces to the chassis.
- Step 3:** Remove the (x3) nuts securing the stock mufflers to the mid pipe.
- Step 4:** Remove the muffler rubber hanger mounts off the chassis and remove the stock muffler section.
- Step 5:** Remove the O-ring crush gasket off the OE muffler section and transfer onto the takeda tail back pipe section (Replace gasket if necessary).
- Step 6:** Remove the rubber mounts off the OE muffler section and transfer onto the takeda mufflers.
- Step 7:** Remove the (x3) nuts securing the OE mid pipe to the catalytic converter.
- Step 8:** Remove the muffler rubber hanger mounts off the chassis.
- Step 9:** Remove OE mid pipe.
- Step 10:** Remove rubber hanger mount off O.E. mid pipe and transfer onto the Takeda mid-pipe exhaust.
- Step 11:** Using the original nuts removed from step 7, Install the Takeda resonator exhaust onto the catalytic converter and tighten.
- Step 12:** Using (x1) supplied 2.5" band clamp, slide the Takeda mid-pipe section into the Takeda resonator pipe section but do not tighten band clamp.
- Step 13:** Install the takeda tail pipe section using the supplied (x3) nuts and bolts, and slide the rubber hanger onto the chassis and tighten.
- Step 14:** Using the (x1) supplied 2.0" aFe band clamp, install the takeda left side muffler section and slide the rubber hanger mount onto the chassis. Do not tighten the band clamp.
- Step 15:** Using the (x1) supplied 2.0" aFe band clamp, install the takeda right side muffler section and slide the rubber hanger mount onto the chassis. Do not tighten the band clamp.
- Step 16:** Align the left and right side takeda mufflers and then tighten all the band clamps.
- Step 17:** Install the front and rear floor braces using the original (x8) bolts and tighten.
- Step 18:** Re-check all your work.
- Step 19:** Remove vehicle off jack stands.

NOTE: It is normal for the Takeda Exhaust System to emit smoke for the first few minutes upon initial start-up.