

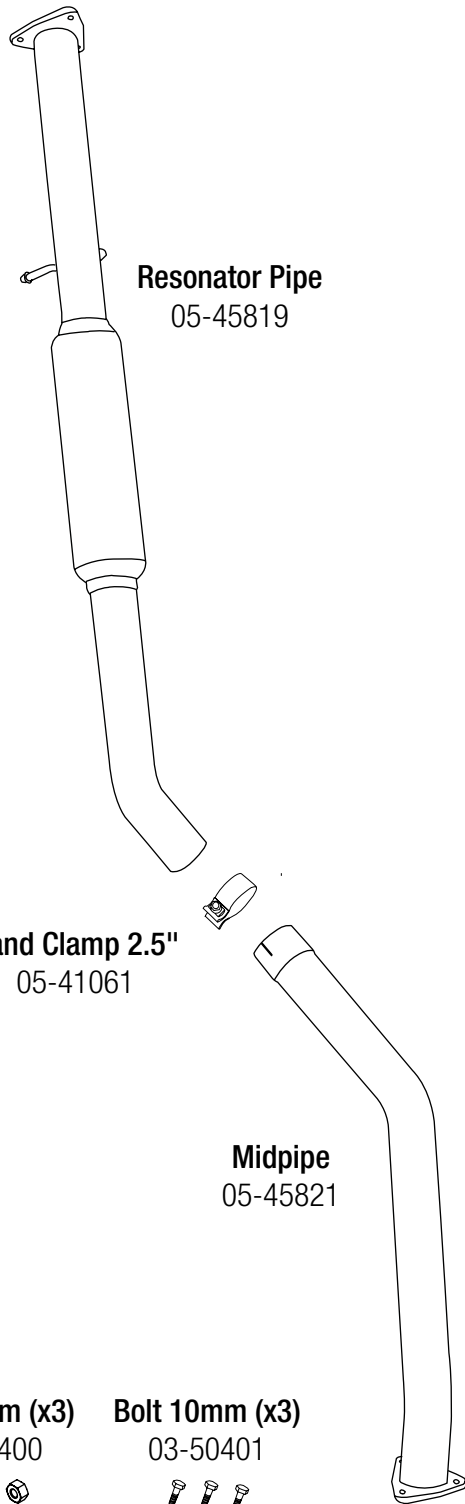


INSTALLATION INSTRUCTIONS

MAKE: HONDA
MODEL: ACCORD EX-L Coupe
YEAR: 2013-2014
ENGINE: V6-3.5L

Mid-Pipe
304 Stainless Steel
49-36608

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. [Exhaust systems](#) reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Remove the (x8) bolts securing the front and rear floor braces to the chassis.

Step 3: Remove the (x6) nuts securing the OE mid pipe to the catalytic converter and muffler pipe.

Step 4: Remove the mid pipe rubber hanger mount off the chassis.

Step 5: Remove OE mid pipe.

Step 6: Remove rubber hanger mount off O.E. mid pipe and transfer onto the Takeda Mid Pipe Exhaust.

Step 7: Using (x1) supplied 2.5" band clamp, slide the Takeda Mid Pipe section into the Takeda Resonator Pipe section but do not tighten band clamp.

Step 8: Using the original nuts removed from step 3, install the Takeda Mid Pipe Exhaust onto the catalytic converter and tighten.

Step 9: Using the supplied (x3) nuts and (x3) bolts, secure the Takeda Mid Pipe onto the Takeda Axle Back Exhaust and tighten.

Step 10: Go back and tighten the 2.5" band clamp from step 7.

Step 11: Install the front and rear floor braces using the original (x8) bolts and tighten.

Step 12: Re-check all your work.

Step 13: Remove vehicle off jack stands.

NOTE: It is normal for the Takeda Exhaust System to emit smoke for the first few minutes upon initial start-up.