



advanced FLOW engineering

Instruction Manual P/N: TR-5306B-R/ TR-5306B-D



Make: **Ford** Model: **Focus ST** Year: **2015-2018** Engine: **L4-2.0L (t) EcoBoost**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro DRY S)	21-91090 (Gray Media)
A2	1	Air Filter (Pro 5R)	24-91090 (Blue Media)
B	3	Clamp #048	03-50007
C	1	Clamp #044	03-50019
D	1	Isolation Mount: M6	03-50022
E	1	Screw, Hex Head: M6	03-50052
F	1	Nut, Hex: M6	03-50059
G	1	Isolation Mount: M8	03-50063
H	1	Washer, Flat: 24mm	03-50065
I	1	Washer, Flat: M6	03-50070
J	1	Nut, Hex: M8	03-50087
K	1	Seal, Trim (20" in.)	05-00072
L	1	Coupling, Silicone Hump	05-01245
M	1	Coupling, Silicone Reducer	05-01333
N	1	Tube #1 of 2	05-T5305B1
O	1	Tube #2 of 2	05-T5306B2
P	1	Housing	05-T5305B3

Installation will require the following tools:

10mm socket, pliers, ratchet, extension 8mm nut driver, 1/2" socket.

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.




Figure A
Refer to Figure A for Steps 1-2

Step 1: Disconnect the MAP sensor harness (1) from the sensor.

Step 2: Remove engine cover (2) by pulling upwards on it.

NOTE: Picture shown of previous model.



Figure B

Refer to Figure B for Steps 3-6

Step 3: Pull the rubber tab off the intake air inlet duct (3), leaving the inlet ducts free moving.

Step 4: Remove the bolts (4) and stud (5) connecting the intake air tube to the valve cover.

Step 5: Loosen the clamps on OE elbow coupling connecting the air box to intake tube.

Step 6: Loosen the clamps on coupling connecting the turbo to the intake tube.

NOTE: Picture shown of previous model.



Figure C

Refer to Figure C for Steps 7-10

Step 7: Remove the elbow coupling.

Step 8: With an upward motion pull the OE air box out of the engine bay.

Step 9 Disconnect the crank case breather hose behind the intake tube and remove tube out the engine bay.

Step 10: Remove the second part of the OE intake tube connecting to the turbo.

NOTE: Picture shown of previous model.



Figure D

Refer to Figure D for Step 11

Step 11: Remove the bolt (7) to the ground wires and replace with the M8 isolation mount.

**Figure E****Refer to Figure E for Steps 12-14**

Step 12: Remove the OE air inlet duct (8) off the OE housing and install on the Takeda housing.

Step 13: Remove the OE mounting fitting (9) off the OE housing and install on the Takeda housing.

Step 14: Install aFe filter onto the aFe airbox housing along with trim seal. Make sure housing is secure in filter retention groove.



Figure F

Refer to Figure F for Steps 15-18

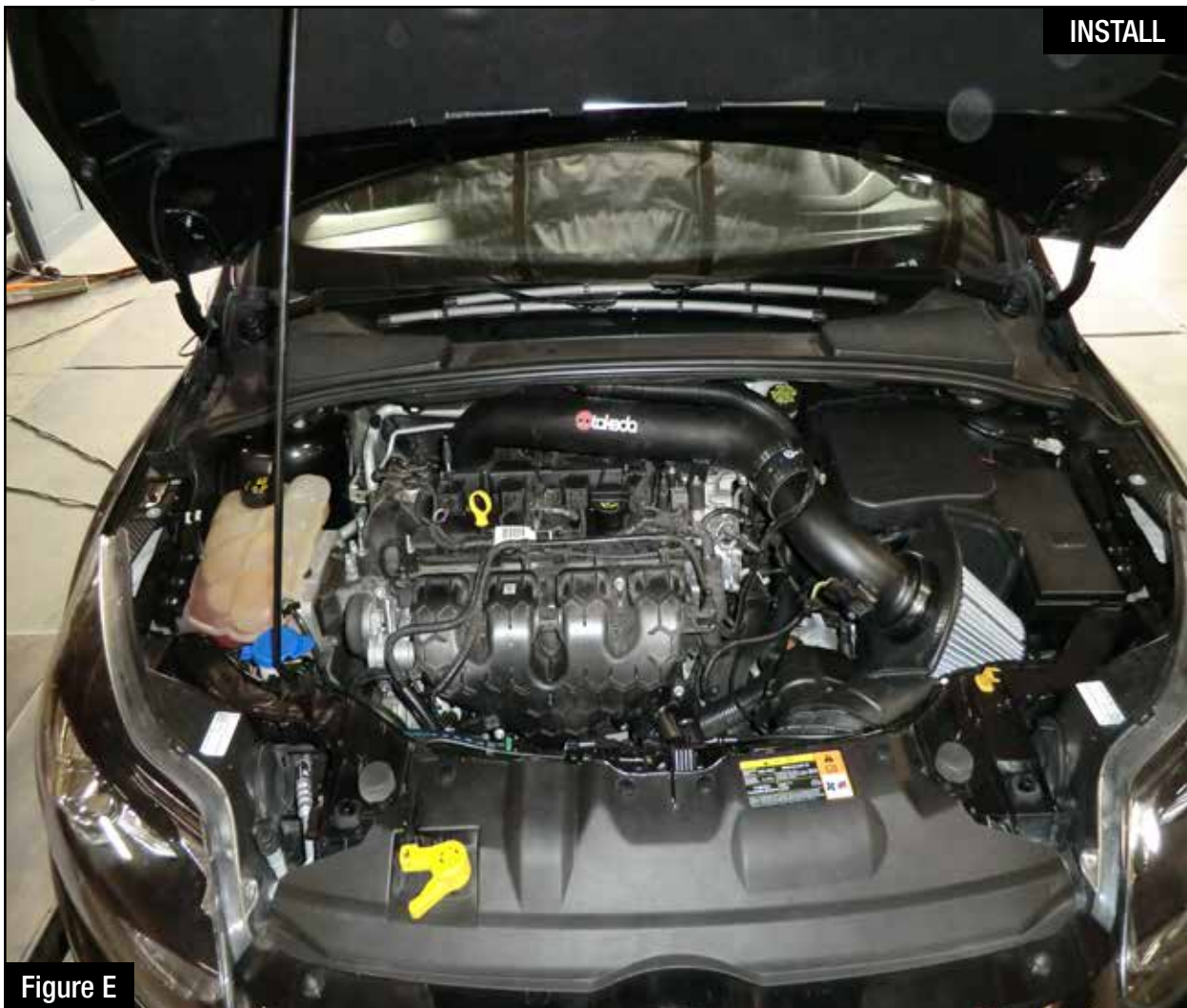
Step 15: Install Takeda housing onto the OE chassis grommet and isolation mount, secure housing with M8 nut to the isolation mount.

Step 16: Secure the air inlet duct with the rubber tab.

Step 17: Install reducer coupling onto the turbo inlet with clamps. Do not tighten clamps at this time.

Step 18: Install M6 isolation mount onto throttle body housing.

NOTE: Picture shown of previous model.


Figure E

Refer to Figure E for Steps 19-23

Step 19: Remove MAP sensor off OE airbox and install onto Takeada intake tube.

Step 20: Install the longer Takeda intake tube onto the reducer coupling and isolation mount, secure tube with the provided hardware.

Step 21: Pre-install the silicone hump coupler with clamps onto the short Takeda intake tube.

Step 22: Slide the short tube onto the Takeda air filter then rotate the tube to align with the other Takeda tube. Connect them with hump coupling and clamps.

Step 23: Re-connect the MAP sensor harness to the sensor.

NOTE: Picture shown of previous model.



Figure F

Refer to Figure F for steps 23-25

Step 23: Tighten all clamps, nuts and bolts.

Step 24: Re-install the stud with the ball end back onto the valve cover.

Step 25: Install the engine cover back on and your installation is complete.

Thank you for choosing aFe Power.

NOTE: Check all bolts, clamps and connectors after 200 miles.

[Learn more about other performance air intake systems by Takeda on our website.](#)