

advanced FLOW engineering Takeda Momentum Cold Air Intake System

Instruction Manual P/N: 56-70039D / 56-70039R

Make: Subaru

Model: Outback

Year: 2015-2019

Engine: H4-2.5L



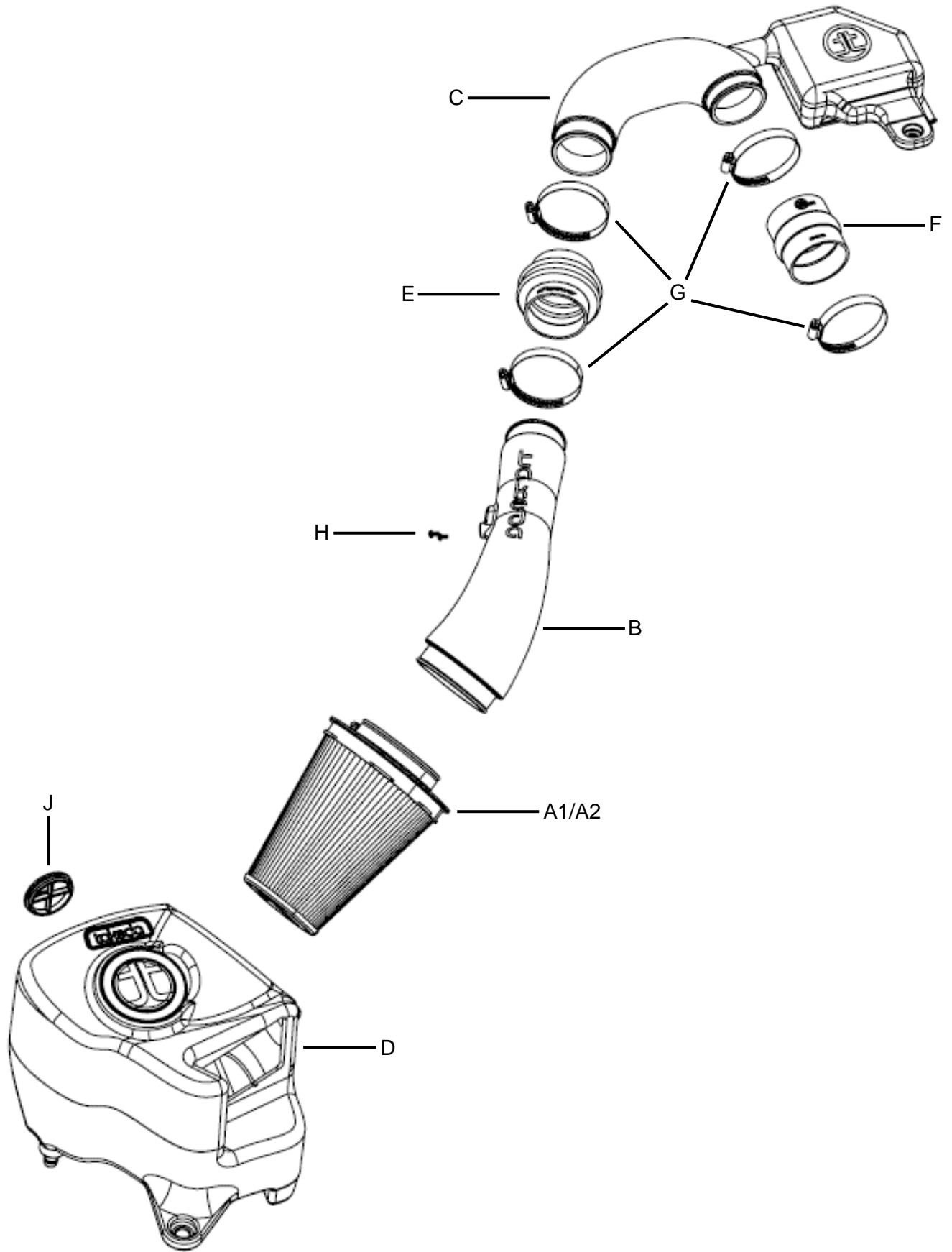
- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro 5R)	R24-90101
A2	1	Air Filter (Pro DRY S)	R21-90101
B	1	Tube 1 of 2	05-5670039B1
C	1	Tube 2 of 2	05-5670039B2
D	1	Housing	05-5670039B3
E	1	Coupling, Silicone Bellows: 2-3/4"ID x 3"L	05-01656
F	1	Coupling, Silicone Hump: 2-3/4"ID x 3"L	05-01501
G	4	Clamp 044	03-50019
H	2	Screw, Torx: M4	03-50491
J	1	Takeda Plug	05-01527

Installation will require the following tools:

Flat head screwdriver (or panel clip removal tool), T20 Torx driver, pliers, 7mm, 8mm, and 10mm nut drivers.

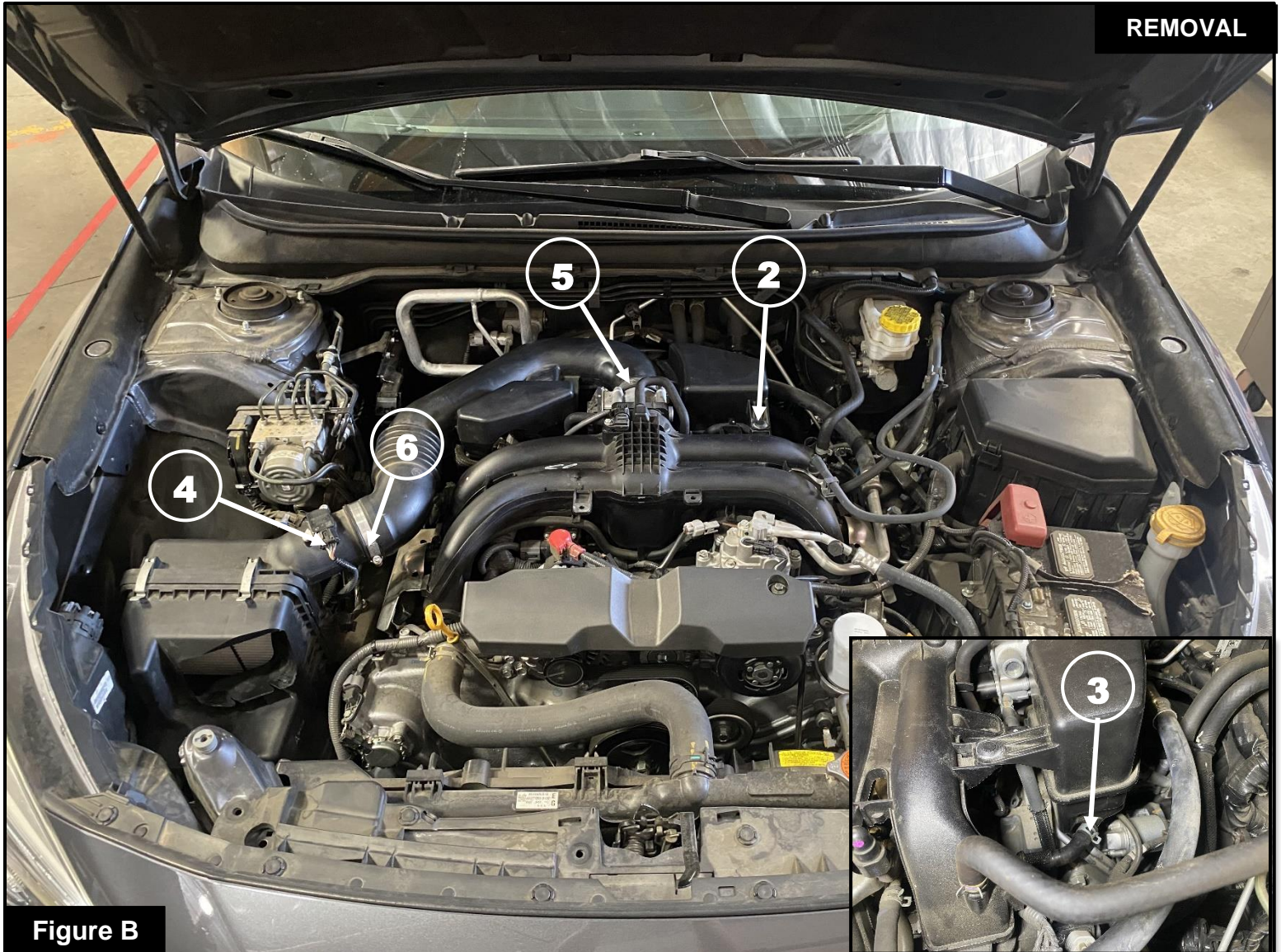
Emissions Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.



**Figure A****Refer to Figure A for Steps 1-2**

Step 1: Using a flat head screwdriver or panel clip removal tool, remove the two panel clips ① holding on the air scoop.

Step 2: Remove the air scoop from the vehicle and set aside.


Figure B

Refer to Figure B for Step 3-6

Step 3: Using a flat head screwdriver or panel clip removal tool, remove the panel clip (2) from the intake tube mount.

Step 4: Using a pair of pliers, squeeze the spring clamp (3) and remove the crankcase vent hose from the intake tube.

Step 5: Disconnect the Mass Air Flow (MAF) sensor harness (4).

Step 6: Using a 7mm nut driver, loosen the clamps at the throttle body (5) and at the airbox (6). Remove the intake tube from the vehicle.

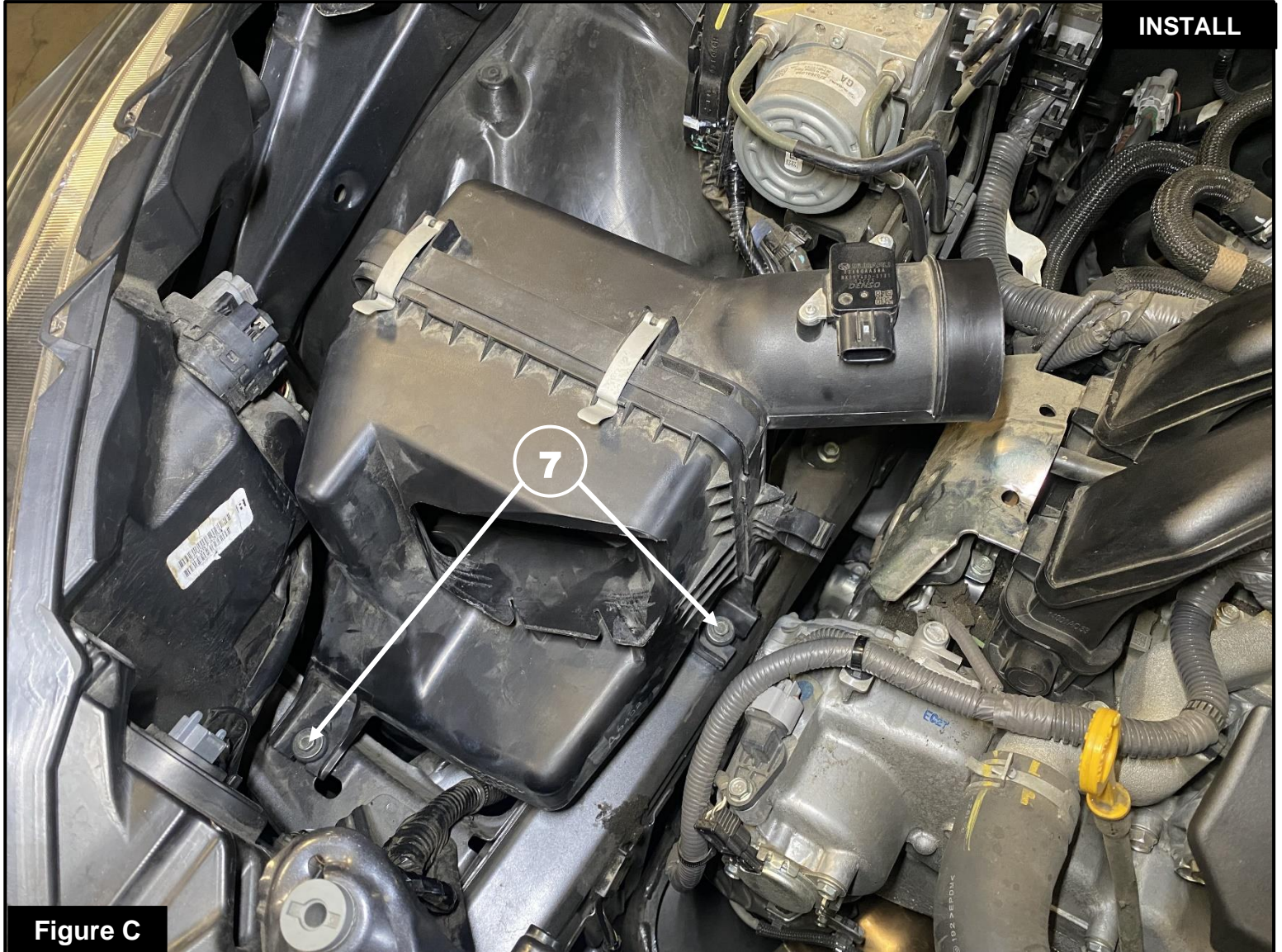


Figure C

Refer to Figure C for Steps 7-8

Step 7: Using a 10mm nut driver, remove the two screws (7) from the airbox mounts. Set aside screws for later use.

Step 8: Lift up on the airbox and remove from the vehicle.



Figure D

Refer to Figure D for Step 9

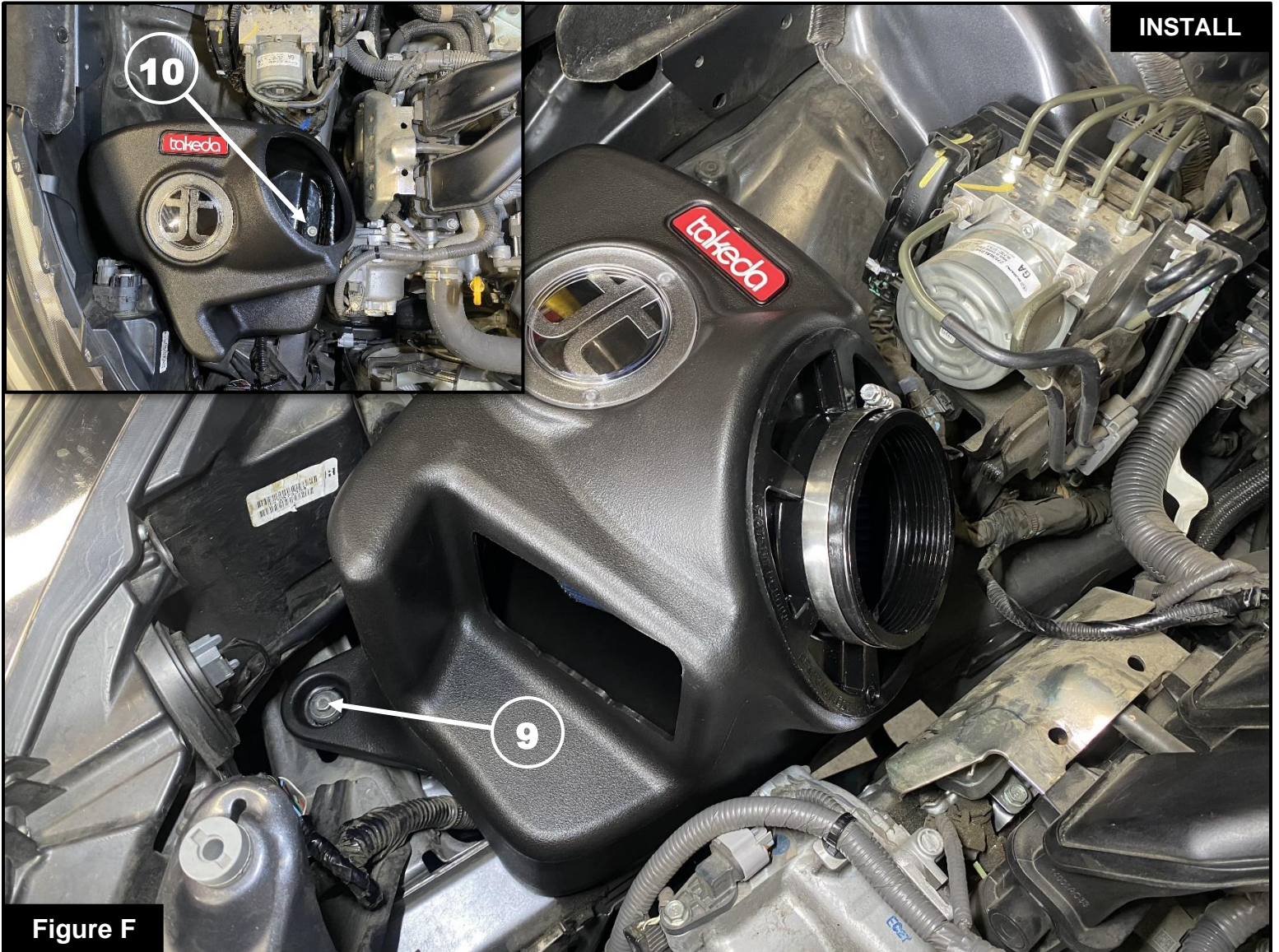
Step 9: Locate the two mounting bushings (8). Remove the bushings by pushing out the steel inserts and removing the rubber bushings from the airbox. Set aside the steel inserts and bushings for later use.



Figure E

Refer to Figure E for Step 10

Step 10: Install the bushings and steel inserts removed in step 9 onto the bottom of the Takeda housing in the locations shown above (9).



Refer to Figure F for Steps 11-13

Step 11: Install the Takeda housing into the vehicle. Be sure to insert the mounting stud into the mounting bushing.

Step 12: Using a 10mm nut driver, install the two screws (10) into the bushings on the bottom of the housing.

Step 13: Install the aFe POWER Air Filter and hose clamp into the Takeda airbox.

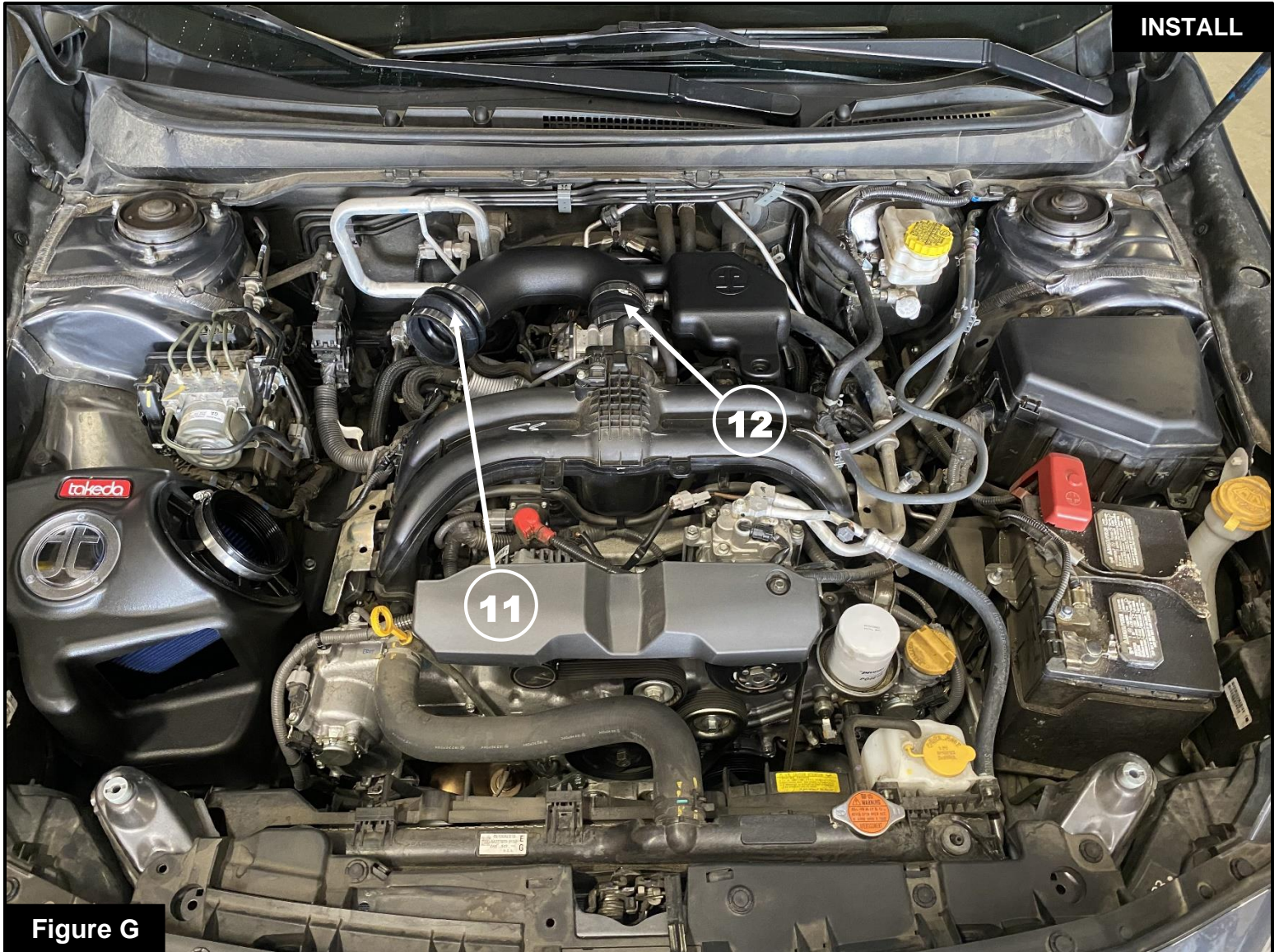


Figure G

Refer to Figure G for Steps 14-17

Step 14: Install the bellows coupler (05-01656) and clamp (#044) onto the B2 tube as shown in the image above ⑪ .

Step 15: Install the silicone hump coupler (05-01501) and clamp (#044) onto the B2 tube as shown in the image above ⑫ .

Step 16: Slip a clamp (#044) over the exposed end of the bellows coupler and another clamp (#044) over the exposed end of the silicone hump coupler.

Step 17: Install the B2 tube onto the throttle body, but do not fully tighten the clamp.

**Figure H****Refer to Figure H for Steps 18-19**

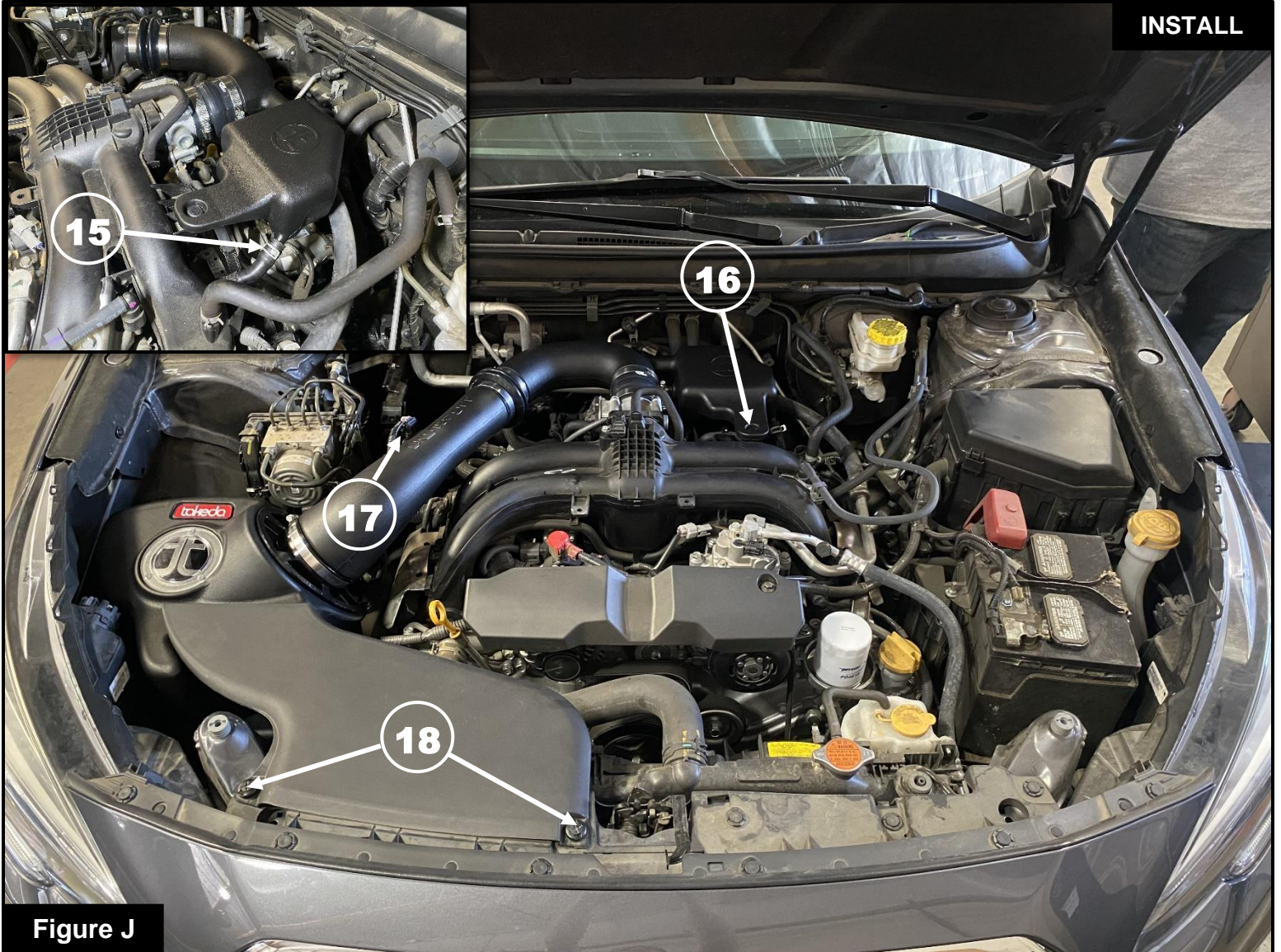
Step 18: Using a Phillips screw driver, remove the MAF sensor from the stock airbox lid ⑬ .

Step 19: Using a T20 torx driver, install the MAF sensor onto the Takeda B1 intake tube with the provided M4 screws.

**Figure I****Refer to Figure I for Steps 20-21**

Step 20: Install the B1 intake tube into the bellow coupler (14) , but do not tighten clamp yet.

Step 21: Install the other end of the B1 intake tube into the air filter. Do not tighten clamp yet.


Figure J

Refer to Figure J for Steps 22-25

Step 22: Install the crank case vent hose (15) removed in step 4.

Step 23: Install the panel clip (16) removed in step 3.

Step 24: Re-connect the MAF sensor (17) removed in step 5.

Step 25: Install the factory air scoop and panel clips (18) removed in steps 1 and 2.

**Figure K****Refer to Figure K for Step 26**

Step 26: Using an 8mm nut driver, tighten all clamps at air filter and couplings. Make sure all clamps and connections are secure. Your installation is now complete. Thank you for choosing Takeda USA!