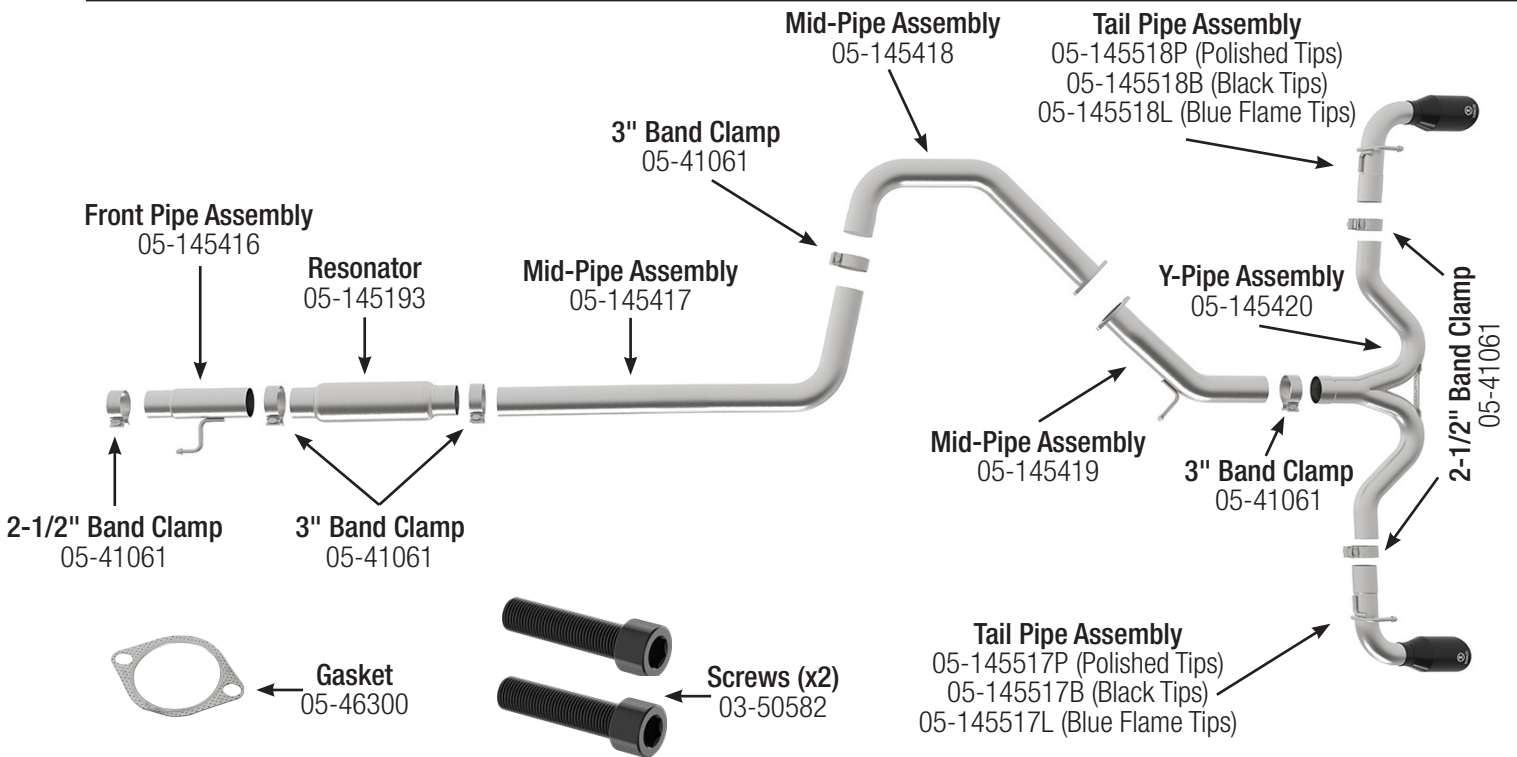




INSTALLATION INSTRUCTIONS

MAKE: Hyundai
MODEL: Elantra GT Sport
YEAR: 2018
ENGINE: I4-1.6L (t)

Cat-Back Exhaust
49-37003-1P (Polished Tips)
49-37003-1B (Black Tips)
49-37003-1L (Blue Flame Tips)



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** **Read instruction prior to installation.** Properly support your stock exhaust system (refer to your owner's manual for specific jack stand positions.) (Note: it is recommended to not fully tighten all band clamps until the entire system has been installed.)
- Step 2:** For faster installation spread the pieces of the exhaust alongside your vehicle as shown in the diagram shown. (Cutting will be required for installation.)
- Step 3:** Remove the stock exhaust by unbolting it from the rear flanged joint and removing it from the stock rubber isolation mounts.
- Step 4:** Remove the mid pipe section by unbolting it in front of the rear catalytic converter and removing it from the stock isolator mount.
- Step 5:** Remove the Heat shield in-between the rear cat and the stock resonator. Mark 4" from the Back of the weld on the rear catalytic converter and the exhaust. **(See photo for reference.)**



- Step 6:** Now re-install the stock catalytic converter using the stock hardware.
- Step 7:** Install the front pipe adaptor using the provided 2-1/2" clamp.
- Step 8:** Install the resonator pipe, and the mid pipes as shown in the diagram using the provided 3" band clamps.
- Step 9:** Using the provided bolts, gasket, and stock nuts install the front axle-back pipe and slide into the rubber isolation mount.
- Step 10:** Install the Takeda y-pipe section and 3" band clamp onto the axle back pipe.
- Step 11:** Install the Takeda tail pipe driver and passenger side using the provided clamp and slide into rubber isolation mounts.
- Step 12:** Adjust system and begin tightening all clamps and hardware starting from the front and working your way to the rear.
- Step 13:** Congratulations the installation of your exhaust is now complete. It is recommended to re-tighten all clamps and hardware 50-100 miles after installation.