

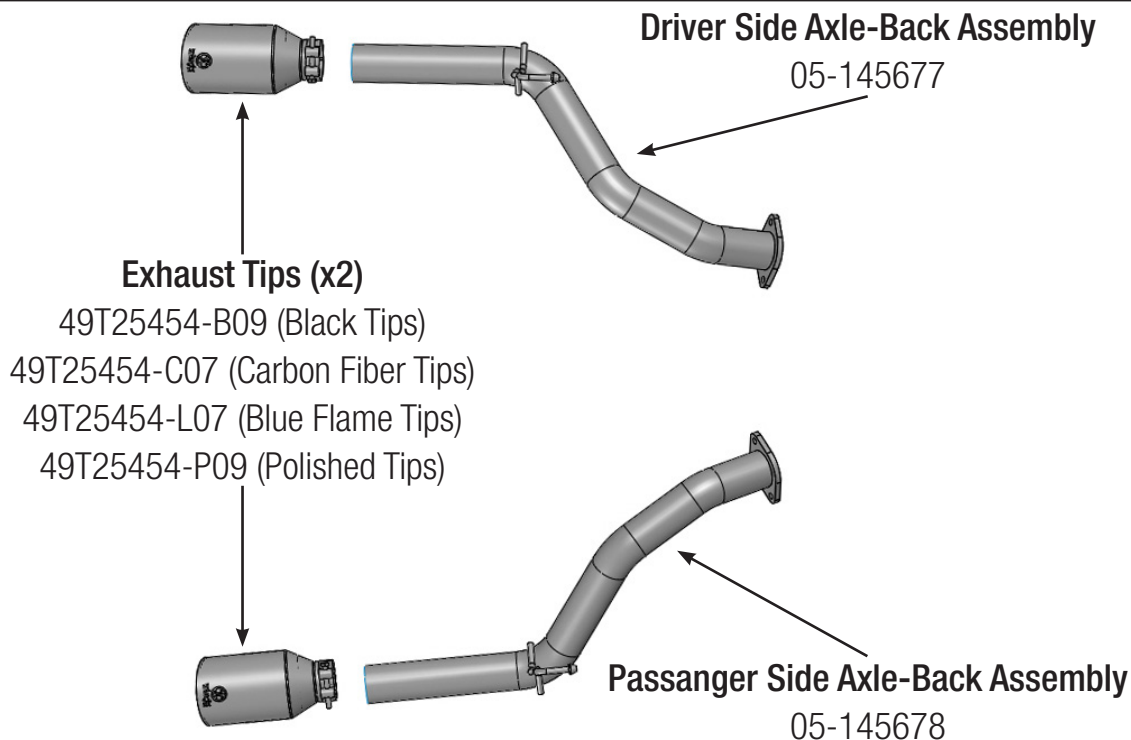


## INSTALLATION INSTRUCTIONS

**MAKE:** Infiniti  
**MODEL:** Q60  
**YEAR:** 2017 - 2019  
**ENGINE:** V6-3.0L (tt)

### Axle-Back Exhaust

49-36133NM-B (Black Tips)  
49-36133NM-C (Carbon Fiber Tips)  
49-36133NM-L (Blue Flame Tips)  
49-36133NM-P (Polished Tips)



**Caution:** aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

**Step 1: (Read instructions prior to installation.)** For faster removal and installation of exhaust a trained professional is recommended for this procedure.

**Step 2:** Secure stock exhaust with jack/stands.

**Step 3:** Remove the six bolts securing the rear two rubber isolation mounting brackets to the vehicle chassis.

**Step 4:** Retain hardware for TAKEDA exhaust installation. Remove the stock muffler.

**Step 5:** Transfer the OE rubber isolation mounting brackets to the TAKEDA axle-back one at a time. Ensure that the brackets are positioned in the same orientation that they were on the stock system.

**Step 6:** Install the TAKEDA axle-back driver side assembly using the stock hardware.

**Step 7:** Install the TAKEDA axle-back passanger side assembly using the stock hardware.

**Step 8:** Install the exhaust tips onto the axle-back and snug them down, but do not fully tighten.

**Step 9:** Align the exhaust tips in the outlets.

**Step 10:** Once aligned and you're satisfied, you may now tighten complete system.

**Step 11:** Start the vehicle and check for any leaks.

**Step 12:** Remove the vehicle from the jack/stands.

**Step 13:** Double check all work and ensure everything is tight. Your installation is now complete.

**Step 14:** It is recommended to re-tighten all clamps and bolts after 50-100 miles.