

# **25555**

**06-08 FORD**  
**F-150 TRUCKS**  
**BILLET BUMPER**



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## **2006-2008 FORD F-150** **BUMPER INSERT**

### **Tools Required:**

Phillips screwdriver  
10mm Wrench

### **Parts List:**

- 1 Billet Bumper (7 Bars)
- 2 #8 X 1 Screw (#6 Head)
- 2 #8 U-Nuts
- 2 Extension Brackets
- 2 M6 x 1 x 25mm Bolt
- 2 6mm Washers

## **Read and understand instructions before attempting installation**

### **Step 1.**

Open the hood to allow access to the rear of the bumper. Test fit the billet insert into the factory bumper opening. The picture shows how the extension brackets mount to the bumper and billet. Slide a U-nut onto the extension brackets where the billet will mount.



### **Step 2.**

Note the two tabs welded to the rear of the billet grille. Place a screw in the two tabs from the front and fasten the brackets. It may be necessary to slightly bend the brackets so the billet is aligned properly. Use the metric bolts and washers to secure the bottom. Be sure the billet is centered and tighten the fasteners. Do not over-tighten the hardware. ***Thank you for purchasing a T-Rex Billet Grille.***

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