

# T-REX

## GRILLES



### BILLET GRILLE

MAIN GRILLE OVERLAY - #6212130 / #6212131

2016-2017 GMC SIERRA 1500

#### PARTS INCLUDED

- (1) Upper Class Grille - Main  
3 PC Overlay - Black - Part #6212131 OR  
3 PC Overlay - Polished SS - Part #6212130

#### HARDWARE INCLUDED

- (6) -3.5" Long Flange Brackets
- (6) - #8 x 2" Hard Anodized Black Oval Head Screws
- (6) - #8 Flat U Nuts

#### TOOLS REQUIRED

- Screwdriver set (Phillips)
- 1/2" Plastic Spatula Wedge

#### GRILLE REMOVAL & GRILLE INSTALLATION GUIDE

##### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

##### STEP 1 FRONT BUMPER REMOVAL

- 1) Turn off engine and chalk tires with stop block. Open Hood. Disconnect Battery.

##### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.

##### STEP 2

SEE FIGURES 1 - 3

- 2) Begin by assembling your T-Rex Grille Overlay with the provided screws.

Next slide the Flat U Nuts over the Flange Brackets as seen in Figure #2.

Thread the assembled Flange Brackets onto and over the screws to prepare for installation.



FIG 1

Make sure the Flange curve their wings back to the grille. Repeat the steps on the bottom piece of the 2 piece Grille Overlay. Confirm the T-Rex 2 PC Grille Overlays will be compatible with your grille pattern.



FIG 2



FIG 3

# BILLET GRILLE

## GRILLE INSTALL - CONTINUED

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FIG 4



FIG 5



FIG 6



FIG 7

### STEPS 3 - 5

SEE FIGURES 4 - 8

- 3) Starting with lower overlay piece, bring it up to the lower grille pattern opening.
- 4) Move the grille overlay into position carefully, and make certain the mounting bracket will fit into the opening by rotating the Flange Bracket sideways as seen below in Figure #11.
- 5) Once properly fitted, you can turn back the Flange Bracket vertically and tighten down.

### STEP 6

SEE FIGURE 8

- 6) To correctly fix the Flange Bracket into its proper mounting orientation, you will find it helpful to use a second screw driver to prop the bracket into position while tightening down the screw.

### STEP 7

SEE FIGURES 9 - 13

- 7) Move onto installing the middle overlay piece.



FIG 8



FIG 9



FIG 11



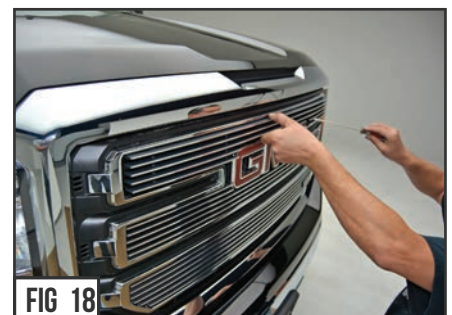
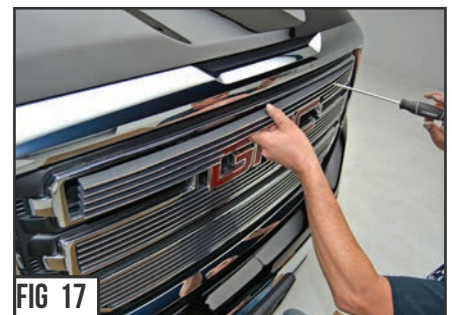
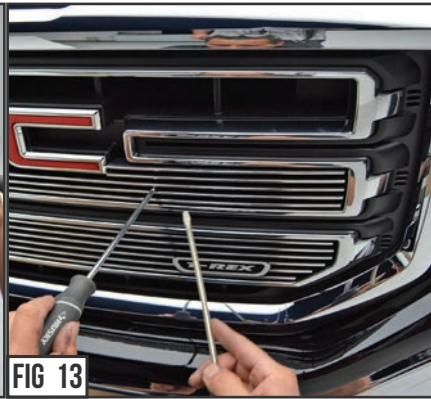
FIG 10

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### GRILLE INSTALL - CONTINUED



#### STEPS 8 & 9

#### SEE FIGURES 14 - 18

8) Move the grille overlay top piece into position carefully, and make certain the hardware will fit into the opening by rotating the Flange Bracket sideways. Carefully fit the Grille Overlay into the OEM grille pattern and around the OEM Badging.

9) Once fitted, press into place so that everything is tightly aligned, and begin tightening down the screws.

#### STEP 9

#### SEE FIGURES 17 - 22

9) Once properly fitted, you can turn back the Flange Bracket vertically and tighten down. Refer to Figure #10. for correct Flange Bracket vertical mounting orientation. To correctly fix the Flange Bracket into its proper mounting orientation, you will find it helpful to use a second screw driver to prop the bracket into position while tightening down the screw.



# BILLET GRILLE

## GRILLE INSTALL - COMPLETE

MAIN GRILLE OVERLAY - #6212130 / #6212131

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FIG 23



FIG 24

### STEP 10

10) Your new T-Rex Grille Overlay is now installed. Check over your work for hardware tightness and visual inspection.

### STEP 11

SEE FIGURES 23 & 24

11) At this point you want to look over your work and examine the gap alignments around all edges and in between the new T-REX Grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can remove grille and loosen the hardware mounts and shift side to side or up & down to achieve proper look.

## GRILLE INSTALL - COMPLETE



FIG 25