

**21209**  
**11-12 GMC**  
**SIERRA HD**



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## **11-12 GMC SIERRA HD**

### **Upper Class Billet Grille Insert/Overlay Bolt on**

#### **TOOLS REQUIRED:**

Phillips Screwdriver  
Drill & 6/32 Drill bit  
Plastic Prybar

#### **PARTS LIST**

(2) 4.5 L-Brackets	(5) Flatnuts
(5) 1.5 J-Hook Offsets	(5) #8 Screw
(7) #8 U-nuts	(7) #8 6head screw 1'
(1) Billet Grille	

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.**

#### **Step 1**

Remove (10) clips from plastic cover. (Fig. 1)  
Remove plastic cover.  
Remove (4) 10mm bolts along the top of grille. (Fig. 2)

**For overlay continue to step 10.**

**For insert continue to step 2.**

#### **Step 2**

Grille is attached to bumper filler and requires removal to remove grille. Remove 2 10mm bolts from each side fender well. (Fig. 3)

#### **Step 3**

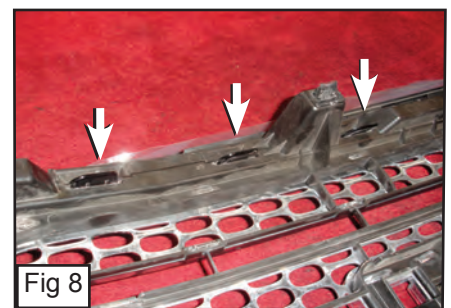
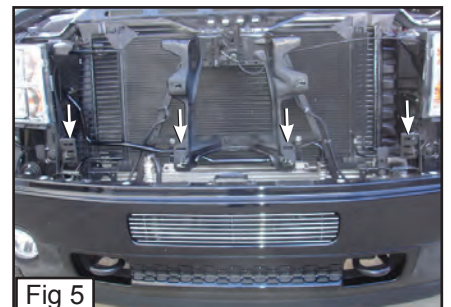
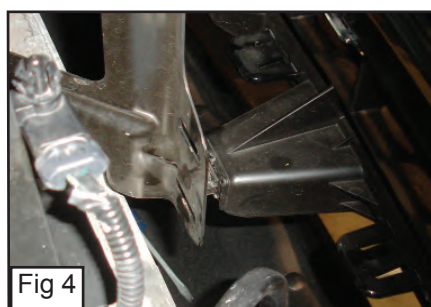
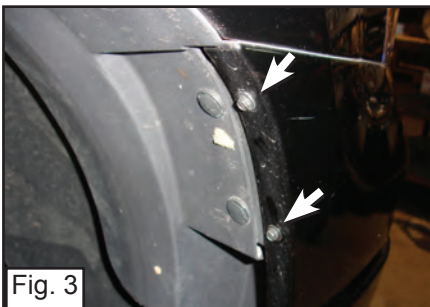
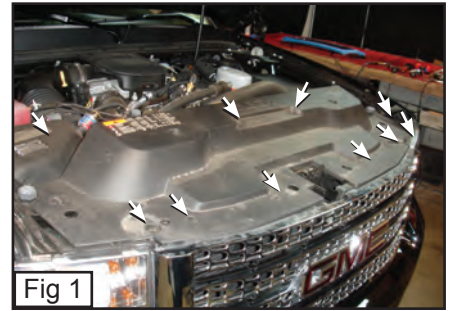
Unclip 4 clips that secure the factory grille. (Fig. 4 & 5)

#### **Step 4**

On each end, 3 molded clips secure bumper filler, Carefully pull the bumper outward to release clips. (Fig. 6)  
Remove factory grille and bumper (grille and bumper are connected together). (Fig. 7)

#### **Step 5**

Unclip 4 clips from factory grille to separate the grille shell from the bumper filler. (Fig. 8)



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### **Upper Class Billet Grille Insert**

#### **Step 6**

Mark along the inner edge on the 3 plastic bars on the factory grille shell. (Fig. 9 and 10)

With a Jigsaw, cut along the verticle and plastic bars that hold the factory grille in place. (Grind and cut excess material). (Fig. 11)

*Do not remove the top horizontal mounting section used to secure the grill assembly with the (4) 10 mm bolts.* (Fig. 12)

#### **Step 7**

Insert the (7) U-Nuts through the hole on the L-brackets and J-hooks. (Fig. 13) (See Fig. 1A and 1B on page 3.)

#### **Step 8**

With the 6/32 Nylon Locks, Install (2) 4.5 L-Brackets on the small square plates along the top of grille and Insert the factory shell on the billet grille. (Fig. 14)

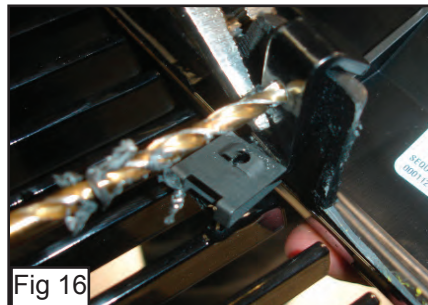
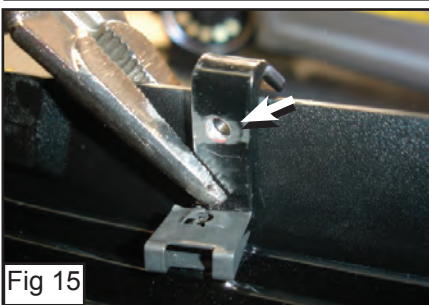
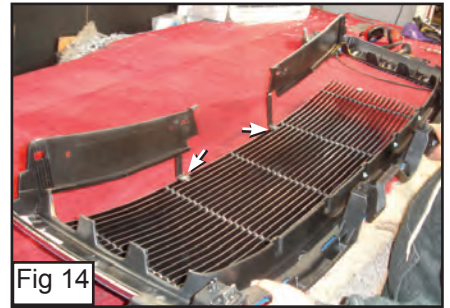
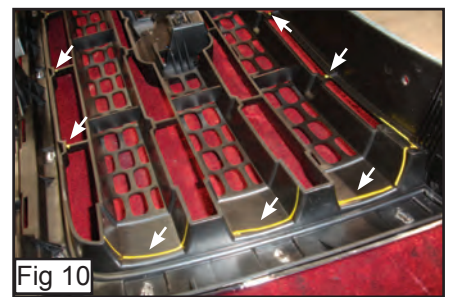
There will be small square plates 1/2 x 1/2 with holes in the center welded to the backside of the billet grille, on these holes place a J-Hook to latch onto the factory grille shell and thread a #8 screw in place, with a 6/32 drillbit, drill a hole where the center hole on the J-Hook is. (Fig. 15 & 16)

#### **Step 9**

Insert a #8 6Head 1' Screw through the center hole on the J-Hook and thread it in place. (Repeat for remaining J-Hooks.) (Fig. 17)

Re-Assemble bumper, plastic cover, nuts and clips.

Installation Complete.





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**Overlay Instructions**

**Step 10**

On the GMC logo, there will be 7 clips, Unclip these 7 with a plastic prybar. (Fig, 20)

Place billet grille onto the factory grille. (Fig, 21)

**Step 11**

Insert 1' #8 6 head screw into the small square plates welded on the billet grille. (Fig, 22)

Insert a U-nut through the hole on the J-hook. (have the barb on the U-nut go towards the grille.) (Fig. 1B), Thread the J-Hook onto each screw so it latches onto the plastic bar. (Fig, 23)

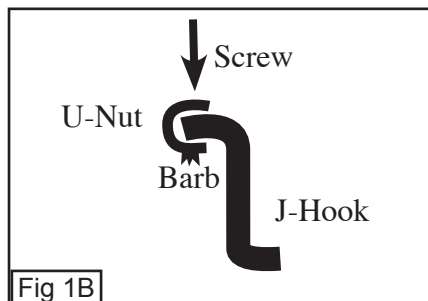
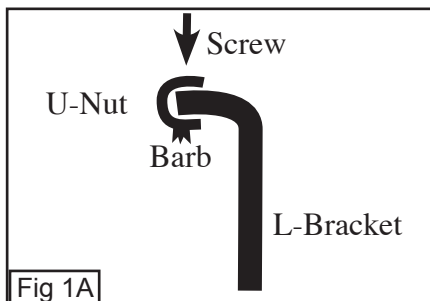
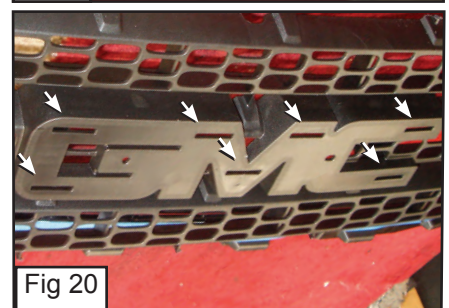
**Step 12**

Install (2) 4.5 L-Brackets onto the small square plates along the top of the overlay grille. (Fig. 24 & 1A)

Re-Install the (4) center 10mm Bolts through the (2) 4.5 L-Brackets along the top of grille.

Re-Assemble the plastic cover.

**Installation Complete**



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