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Mesh Bumper Grille 2 Pc.

TOOLS REQUIRED:

Flat & Phillips Screwdriver
8mm Socket and Ratchet
Powered Screwdriver

PARTS LIST

(3) Cube Lower Mesh Brackets
(3) Self Drilling Screws
(2) 6/32" Nylon Lock Nuts
(2) 1/2" L Brackets
(1) Upper Bumper Mesh Grille w/ Frame
(1) Lower Bumper Mesh Sheet

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Lower Cover Removal

To install the bumper grilles you will need to remove the forward lower cover from underneath the vehicle. There are five 10mm bolts and 7 plastic pop clips that need to be removed. (Fig 1)

Step 2 Bumper Mesh Grilles Installation

After the bottom cover is removed you will have access to the backside of the bumper for installation. Take the upper mesh grille (the smaller one with the frame around it) and insert it into the top bumper opening with the studs on the mesh grille on the top. (Fig 2) Press the mesh grille into the bumper opening firmly making sure it is seated. From underneath the vehicle take the 1/2" L brackets and slide them over the threaded studs and around the vertical plastic bars inside the bumper opening. Take the 6/32" nylon lock nuts and install them on top of the L brackets and tighten with a 8mm socket. (Fig 3)

Now take the rectangular mesh sheet and from underneath the vehicle insert it into the backside of the lower bumper opening (the notches in the mesh will be on the top and the side with the notches that are closer together will go towards the driver side of the vehicle) While holding the mesh steady in place up against the inside of the bumper opening take a mesh bracket and place it in the center with the side with the hole in it toward the top and facing rearward. Make sure to position the bracket behind one of the vertical plastic bars on the bumper opening to minimize the visibility from the front of the vehicle. Take a self drilling screw and place it in the hole in the bracket and use a powered screwdriver to screw it to the metal bar just above the bumper opening. (Fig 4) The brackets will keep the mesh flush and secure with the inside of the bumper opening. Do this to the remaining 2 brackets. Reinstall the lower cover on the vehicle. Installation complete.

