

# **T-REX**

## **Billet Grilles**

55391

06-08 BUICK

**LUCERNE**

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### ***UPPER CLASS SERIES BUMPER OVERLAY***

#### **Recommended Tools:**

10mm Socket or Wrench

#### **Parts List / Hardware:**

2	Mesh Bumper Insert	2	10/32 Nylon Lock Nuts
2	1/2' x 1/2' L Brackets		
2	#10 Flat Washers		

### **Read and understand instructions before attempting installation**

#### **Step 1**

Center the mesh grille into bumper openings from the front side. From behind the bumper; locate the two studs welded to the grille inserts. On each stud; place an L bracket, flat washer, and a nylon lock nut. Make sure that the brackets wrap around the factory plastic and hold snug to prevent slipping.



*Thank you for purchasing your T-Rex billet grille.  
8/28/07*