

T-REX

Billet Grilles

25564

08-10 FORD

SUPER DUTY

25564

08-10 FORD

SUPER DUTY

FORD SUPER DUTY

BUMPER INSERT

Tools Required:

Phillips
7/16" Socket

Hardware / Parts Included:

1	Bumper Insert	2	1/4 Lock Washers
2	1/4-20 x 3/4" Bolts	2	#8 x 1 Screws (#6 Head)
2	1/4-20 Nuts	2	#8 U-Nuts
4	1/4 Flat Washers	2	110' L Brackets

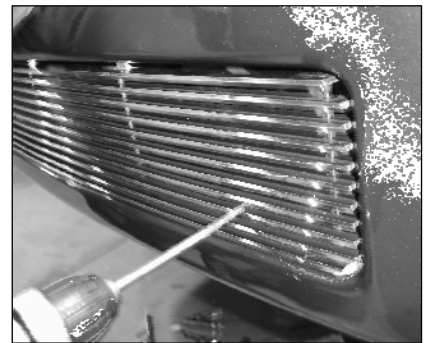
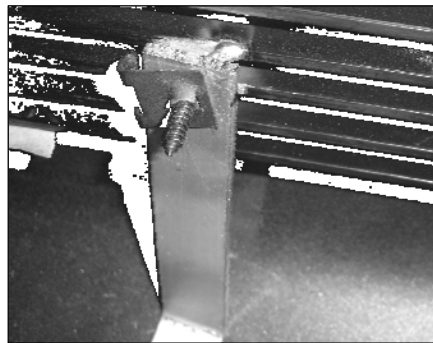
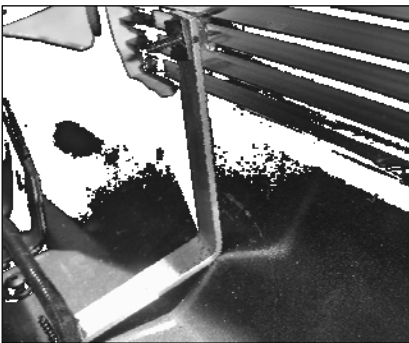
Read and understand instructions before attempting installation

Step 1

Unhook the factory license plate holder from the bumper opening. Test fit the billet insert into the bumper opening. Position the mounting tabs towards the bottom of the grille. Remove the billet.

Step 2

The provided mounting brackets mount to factory holes along the bottom of the bumper. Slide the u-nuts over the small hole in the brackets. Attach the other end of the bracket to factory hole inside the bumper. Use the 1/4" bolts, washers and nuts to secure the brackets.



Step 3

Re-center the bumper insert in place. Use the screws provided to secure the billet to the u-nuts. It may be necessary to slightly bend the mounting brackets so the billet is properly positioned into the opening.

Thank you for purchasing a T-Rex Billet Grille. 3/22/07