

**25320  
25320B  
2011 KIA  
OPTIMA**



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### **Bumper Billet Grille Overlay**

**Install time: 30 Mins.**

#### **TOOLS REQUIRED:**

Screwdriver  
Plastic Prybar  
10mm Socket Wrench

#### **PARTS LIST:**

(1) Billet Bumper Grille (2) 1' 1/4 6Head #8 Screws  
(2) #8 U-Nuts  
(2) 10/32 Fender Flatwashers

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS  
BEFORE ATTEMPTING INSTALLATION.**

#### **Step 1**

- With a Screwdriver remove the License Plate from the Bumper. (Fig. 1)
- Remove 8 Clips on the Plastic Cover. (Fig. 2)
- Lift the Plastic Cover and remove.
- Remove 2 10mm Bolts towards the center of the Grille Shell. (Fig. 3)
- Towards the corners of the Grille shell, there will be hooks, With semi-force push the Grille Shell forward and pull up to unlatch the Grille Shell. (Fig. 4)
- Place a U-Nut through a Fender Flatwasher. (Repeat for Remaining Flatwasher). (Fig. 5)
- Insert the Bumper Billet Grille over the Factory Bumper Grille, Place the 1' 1/4 Screw through the Bracket on the Billet Grille. (Fig. 6)
- Pull the Factory Grille Shell outward so you have space (Need another Person to help) and insert the Fender Flatwasher with the U-Nut on the Threaded 1' 1/4 Screw (Fig. 7)
- Repeat for remaining Screw.
- With a Cutter, Remove the 2 Tabs along the bottom of the License Plate. (Fig. 8)
- Grind excess material.
- Re-Assemble Hooks, Clips, Plastic Cover and License Plate.

#### **INSTALLATION COMPLETE**

