

T-REX TRUCK PRODUCTS INC.

25192

03-07 Cadillac

CTS Bumper

AIR DAM BILLET

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Tools Required:

Phillip Screw Driver

Drill

1/8" Drill Bit

Parts List:

1 - Air Dam Insert (5 Bars)

2 - 6-32 x 1.5 Machine Screws

2 - 6-32 Nylock Nuts

4 - #6 Flat Washers

4 - #10 x 1 Phillip Screws

4 - #10 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Remove the license plate and license plate holder. Use a 1/8" drill bit to drill the rivets out of the holder.

Step2

Center the billet in the bumper opening. Mark or scribe where the holes in the insert mounts are in the opening. Drill a 1/8" hole at each mark. Align the billet with the holes and fasten with the hardware provided. Make sure all the screws are tight.

Step3

If you are re-installing the license plate; It is necessary to cut the lower edge of the holder off that interferes with the billet insert. Use the #10 screws and flat nuts to secure the holder. Installation complete.

Thank you for purchasing a T-Rex billet grille.