

**25114**  
**25114B**  
**11-13 CHEVY**  
**SILVERADO HD**  
**2500HD/3500**



**25114**  
**25114B**  
**11-13 CHEVY**  
**SILVERADO HD**  
**2500HD/3500**

**11-13 CHEVY SILVERADO HD 2500HD/3500**  
**Bumper Billet Grille - Top Steel Opening - 1 Pc.**

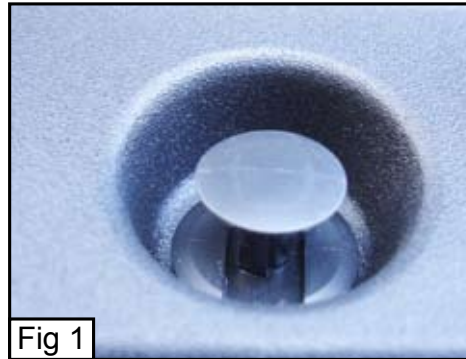
**TOOLS REQUIRED:**  
Socket & Ratchet Set  
Screwdriver Set

**PARTS LIST**  
(2) 6" Flange Brackets  
(2) #8 U-Nuts  
(2) 1 1/4" #8 Button Head Screws



**Step 1 Factory Grille Removal**

Remove the factory grille from the vehicle. There are 10 plastic pop clips on the radiator top cover, remove them (Fig 1 ) and remove the radiator cover. Now remove the four 10mm bolts from the top of the factory grille (Fig 2). Now reach down behind the factory grille and unlatch the plastic latches along the bottom of the back side of the factory grille and remove the grille from the vehicle.



**Step 2 Billet Installation**

This section will guide you through installing the billet grille. Take the two flange brackets and install the u-nuts onto them with the hole in the u-nut lining up with the hole in the flange bracket. The barb on the u-nut will be on the bracket bottom side in the picture shown (Fig 3). Insert the billet grille into the bumper opening. Insert the two screws through the billet bars and the small square tabs welded to the backside of the billet grille and through the flange bracket hole and the u-nut. The bent ends of the flange bracket will face forward. Tighten the screws, Reinstall the factory grille. Installation complete.

