

T-REX

Billet Grilles

25112

07-13 CHEVY
SILVERADO HD

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BILLET BUMPER (TOP)

Recommended Tools:

Phillips / Slotted Screwdrivers
10mm, 7/16 Socket & Ratchet
5/16" Wrench
Needle Nose Pliers

Parts List / Hardware:

1 Billet Insert	2 1/4-20 x 3/4 Bolts
2 #8 x 1 1/4 Screws (#6 Head)	2 1/4-20 Nuts
2 #8 U-Nuts	2 1/4 Lock Washers
2 L Brackets	2 1/4 Flat Washers

Read and understand instructions before attempting installation

Step 1

Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has four metal clips along the bottom and two in the center; these secure the grille to the core support. Use a slotted screwdriver to release the clips. Remove the grille.



Step 2

From the top of the factory bumper, remove two round plastic fasteners. You will use these holes to install your new bumper grille.

Install a #8 U-Nut on the smaller 3/16" hole in 'L' brackets. Use the 1/4 bolts, nuts and washers to secure the other end (use the hole closest to the bend) to the bumper.

Install into the plastic fasteners holes (do not tighten at this time). Center the billet into the opening; use the #8 screws to secure the billet to the brackets. Adjust the mounting brackets if needed; tighten the hardware.



Re-install grille assembly and radiator cover back onto the vehicle.
Thank you for purchasing a T-Rex Billet Grille. 6/1/07



(Grille shown here with billet grille 21112 & billet bowtie 19110)