

T-REX

Billet Grilles

25110
07-13 CHEVY
SILVERADO

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CHEVY SILVERADO **BILLET BUMPER**

Recommended Tools:

Phillips / Slotted Screwdrivers
Drill / 3/16" Drill Bit
5/16" Wrench
Die Grinder (optional to re-install factory license plate mount)

Parts List / Hardware:

1 Bumper Insert
4 6-32 x 1.5 Machine Screws
2 6-32 x 2 Machine Screws
6 6-32 Nylon Lock Nuts
6 #10 Washers
2 1" x 1/8" Fender Washers

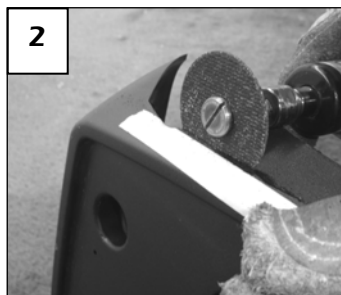
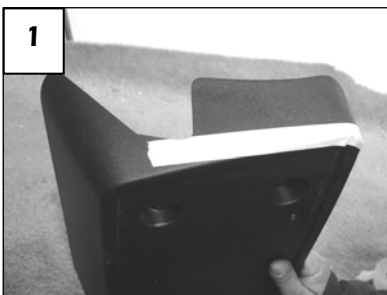
Read and understand instructions before attempting installation

Step 1

Use a screw driver to remove the license plate. The factory license plate mount is held to the bumper airdam by four aluminum rivets. Drill the rivets out with 3/16" drill. Remove and retain to re-install the license plate.

Step 2

Test fit the grille into the bumper opening. The grille has four tabs welded to the back; use the tabs as a guide to mark the holes onto the airdam. Drill four 3/16" holes at each mark. Re-center the grille. Insert a 1.5" screw into each tab; from behind the airdam, secure each screw using the #10 washers and lock nuts.



Step 3

The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture shows a profile view of the license mount after your cuts (3). Center the upper mounting holes on the plate mount to the factory holes in the air dam. Install the 2" machine screws and fender washers into the upper mounting holes; secure the screws from behind the air dam using the remaining #10 washers and nuts. ***Thank you for purchasing a T-Rex Billet Grille. 4/23/07***