

25028
25028B
10-13 CHEVY
CAMARO SS



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Bumper Billet

TOOLS REQUIRED:

Phillips Screwdriver
Flat Screwdriver

PARTS LIST

(2) #8 1 1/2" Sheet Metal Screws
(2) U-Nuts
(2) 2" Flange Brackets
(1) Bumper Billet

Step 1 Install

First, take the 2 U-Nut clips and install them onto the 2 Flange Brackets with the small thorn on the side shown in (Fig 1). Next take the 1 1/2" screws and insert them through the front of the billet bars and through the small square brackets with the hole in the center that are welded onto the backside of the billet. Take the flange brackets with the u-nuts installed on them and thread the screw into them a couple of turns, the flanged ends should point toward the billet. The brackets should be angled horizontally aligned with the billet bars (Fig 2) so that they can fit between the plastic ribs in the factory bumper opening. Insert the billet into the factory bumper opening. (Fig 3) Use a small screwdriver to turn the flange brackets so they are aligned vertically across the ribs in the factory bumper opening. (Fig 4) Tighten the screws. Installation complete.

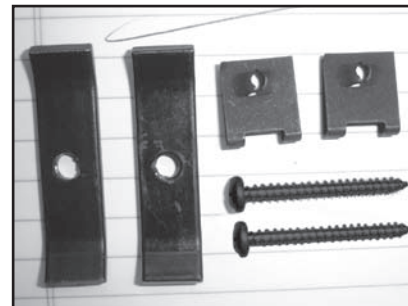


Fig 1



Fig 2



Fig 3

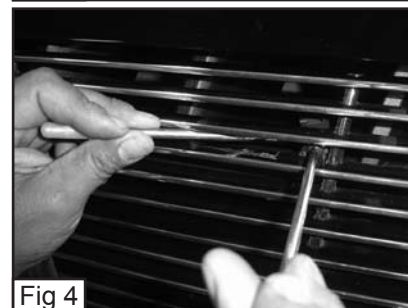


Fig 4