

**21546**  
**11-15 FORD**  
**SUPER DUTY**



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## **FORD SUPER DUTY**

### **Billet Grille Insert - 4 Pc.**

#### **TOOLS REQUIRED:**

Socket & Ratchet Set  
Screwdriver set

#### **PARTS LIST**

(8) 2" Flange Brackets  
(8) 10/32" Nylocks  
(4) Billet Grille



#### **Step 1 Factory Grille Removal**

Remove the factory grille from the vehicle. There are four 10mm bolts along the top of the grille under the hood (Fig 1) that need to be removed and a small plastic clip on the right corner that needs unclipped (Fig 2). The top of the grille will be loose, pull the bottom out until the latches pop loose and remove the grille, if the latches are tight you can use a flat screwdriver by reaching down behind the back of the factory grille and pressing the latches in with the screwdriver while pulling the grille forward.

#### **Step 2 Billet Grille Installation**

With the grille removed from the vehicle you can now install the four billet grilles. Place the factory grille on a workbench with the frontside facing up. Take one of the billet grilles and place it into the appropriate opening in the factory grille (the shorter billets go in the middle side openings, the longer billets go in the top and bottom openings). Turn the factory grille over so you have access to the back. Welded to the back of the billet grille is two threaded studs, these studs should be protruding through the factory grille. Take two of the 2" flange brackets and place them over the threaded studs with the bent ends toward the factory grille and install a 10/32" nylon lock nut on to the threaded stud (Fig 3). Tighten. Repeat this to all four billet grilles. Reinstall the factory grille with the billets installed onto the vehicle. Installation complete.

