

# **T-REX**

## **Billet Grilles**

21112

**07-10 CHEVY  
SILVERADO HD**

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### **BILLET OVERLAY**

#### **Recommended Tools:**

Phillips / Slotted Screwdrivers  
10mm Socket & Ratchet  
5/16" Wrench

#### **Parts List / Hardware:**

1	Upper Billet Insert	8	2" Flange Brackets (w/ offset hole)
1	Lower Billet Insert	8	#10 Flat Washers
8	6-32 x 1.5 Machine Screws		
8	6-32 Nylon Lock Nuts		

### **Read and understand instructions before attempting installation**

#### **Step 1**

Test fit the grilles into the openings. Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has four metal clips along the bottom and two in the center; these secure the grille to the core support. Use a slotted screwdriver to release the clips. Remove the grille.



#### **Step 2**

Center the lower billet in place. Install the screws from the front; install a flange bracket, washer and nut from the rear. Tighten the hardware until the billet is held firmly in place. Repeat installation on the upper billet.

#### **Step 3**

If a bumper billet has been purchased; install at this time.

Re-install grille assembly and radiator cover back onto the vehicle.

***Thank you for purchasing a T-Rex Billet Grille. 5/9/07***



(Grille shown here with optional billet bowtie 19110 & billet bumper grille 25112)