

T-REX Billet Grilles

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07-13 CHEVY
SILVERADO

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CHEVY SILVERADO BILLET INSERT & OVERLAY

Recommended Tools:

Phillips / Slotted Screwdrivers
10mm Socket & Ratchet
5/16" Wrench
Die Grinder or Jigsaw (optional)

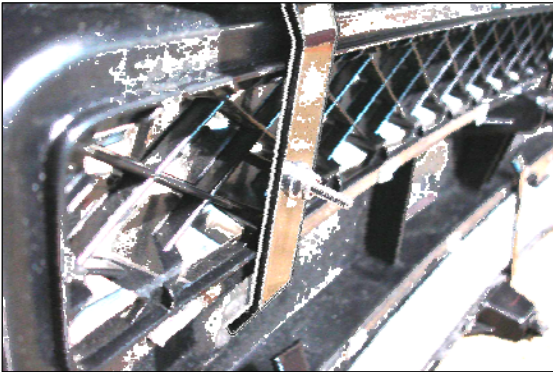
Parts List / Hardware:

1	Upper Billet Insert	4	4.5" X 3/4" Flange Brackets
1	Lower Billet Insert	4	6" X 3/4" Flange Brackets
8	6-32 x 2 Machine Screws		
8	6-32 Nylon Lock Nuts		

Read and understand instructions before attempting installation

Step 1

Test fit the grilles into the openings. Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has four metal clips along the bottom; these secure the grille to the core support. Use a slotted screwdriver to release the clips. Remove the grille. ***If installing as an overlay; skip to Step 3.***



Step 2

Apply masking tape to the face of the grilles to prevent scratching. Use a die grinder or jigsaw to cut the inner mesh from the grille openings. Make your cuts at the base of the mesh; leave a 3/16" border around the openings for the grille stops (welded tabs in back of the billets) to rest against.



Step 3

Center the upper grille in place. Install the screws from the front and secure the billet with the shorter 4" flange brackets nuts and washers (pictured). Now install the lower billet. Use the longer 6" brackets on the bottom. Do not over-tighten the hardware. Re-install the grille assembly and radiator cover back onto the vehicle. ***Thank you for purchasing a T-Rex Billet Grille. 1/16/06***