

T-REX

Billet Grilles

20467

**06-09 DODGE
RAM TRUCKS
BILLET INSERT**

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Dodge Ram Trucks **4 PC Look Billet Insert**

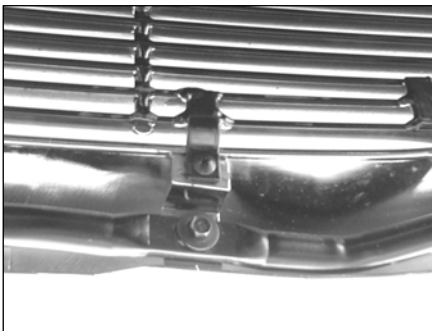
Tools Required:

Phillips & Slotted Screwdriver
Drill & 1/8" Drill Bit
Pliers

Hardware / Parts List:

2 Billet Insert (Right and Left side)
4 #8 x 3/4 Phillip Screws
6 #10 x 1 Phillips Screws
4 #8 Flat Nuts
6 #U-Nuts

Read and understand instructions before attempting installation



Step1

Identify the left and right set of billets by placing in front of the factory grille. Remove the factory grille from vehicle and place it face down on a workbench. The factory chrome grille has two black or chrome plastic inserts held in place by molded tabs. Remove the two inserts by hand.



Step2

Lay the billet inserts down and match them to the original plastic mounts on the chrome shell. It is necessary to remove the factory molded clips where each mounting tabs align to the factory grille. Use pliers to break the molded clip off of each mounting tab. Re-center the billets; drill a 1/8" hole aligned with each mounting hole.



Step3

The center the grilles in place; secure the #8 screws and flat nuts along the top tabs. Secure the #10 screws and #8 U-nuts along the center (the longer 1" screws install into the three mounting holes along the center of each billet). It may be necessary to apply pressure so the center screws reach the factory grille. Re-install the grille shell assembly back onto the vehicle.

Thank you for purchasing a T-Rex billet grille. 5/8/07