

T-REX TRUCK PRODUCTS INC.

20460

02-05 DODGE

RAM TRUCKS

**4 PC. BILLET
BILLET INSERT**

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BILLET INSERT**

02-05 Dodge Ram Trucks **(All Models)**

Tools Required:

1/16" Punch
Small Hammer
Phillips Screwdriver

Hardware / Parts List (bolt-on):

4 - Billet Inserts (11 bars each)
8 - #8 x 3/4 Phillip Screws
8 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step1

Remove the factory grille from vehicle and place it face down on a workbench. The factory chrome grille has two rectangle plastic inserts held in by 11 plastic rivets each. Knock the center pin out of each rivet with a 1/16" center punch and remove the rivets. **Some of the plastic rivets will be re-used later.** Do not discard the factory rivets. Remove the two inserts by hand.

Step2

Match the billet inserts to the opening it will be mounted in. Lay the billet inserts down and match them to the original plastic mounts on the chrome shell.

Step3

Place each billet in the shell. Now thread a #8 screw and clip at each outer end bracket but do not tighten (there are eight total). The remaining brackets will be fastened using the factory plastic rivets. After the rivets have been installed, tighten the screws at the outer brackets.

Step4

Re-install the grille on the vehicle. Your installation is now complete.

Thank you for purchasing a T-Rex billet grille.

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