

T-REX

Billet Grilles

20180

**99-00 CADILLAC
ESCALADE**

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ESCALADE**

99-01 Cadillac Escalade BILLET INSERT

Tools Required:

Phillip Screw Driver
Die Grinder w/ Cut-Off Wheel
Drill
11/64" Drill Bit

Parts List:

1 Billet Insert (21 Bars)
6 #8 x 3/4 Phillip Screws
6 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Remove the headlights and grill shell from the vehicle.

Step2

Lay the grille shell on its face and **cut only the inner plastic bars out** of the grille shell opening. Stay as close as possible to the end of the bars when cutting. You will be left with a 1 1/2" wide black plastic lip around the opening.

Step3

Note that the billet insert is longer than the opening in the grille shell. A portion of material must be removed from the black plastic lip on each end of the opening (note the arrow pointing to the dotted outline). With the shorter bars on the bottom, place the billet behind the opening to visualize exactly how much material will need to be removed. Make your cuts on each end of the opening. **Do not cut into the chrome ring**; this may lead to peeling. File any rough edges smooth. Center the billet behind the opening; drill an 11/64" hole into the plastic lip at each insert tab and fasten using the screws and flat nuts.



Step4

Install the grille shell assembly back onto the vehicle.

Thank you for purchasing a T-Rex billet grille. 6/13/06