

671117X
14-15 CHEVY
SILVERADO 1500



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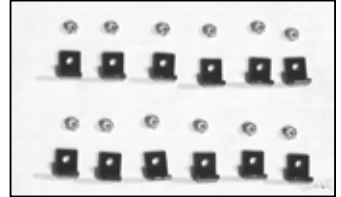
X-Metal Series Grille

TOOLS REQUIRED:

Socket Set
10mm wrench
Flat/Phillips Screw Drivers
Drill and 3/16" Bit

PARTS LIST:

(12) 1/2" L-Brackets
(12) 6/32" Nylon Lock Nuts



Step 1

Factory Grille Removal

Remove 12 plastic pop clips from the top of the plastic radiator cover with a flat screwdriver. Remove the plastic radiator cover (Fig 2). Remove four 10mm bolts from along the top of the factory grille (Fig 3). Remove four 10mm bolts from the bottom of the factory grille, two are on the corners and two are in the center of the bottom of the factory grille (Fig 4). These can be accessed from underneath the vehicle or by reaching down through the top of the engine compartment. Remove two 6mm bolts from the forward section of each front fenderwell where the bumper meets the fender (Fig 5 & 6). Now pull up on each top corner of the factory grille while pulling slightly forward, this will release the top of the factory grille (Fig 7). Now grab the top plastic bumper cover at the fenderwell where it meets the bumper (this is where you removed the bolts from earlier) and pull the bumper cover outward until it un snaps (Fig 8). Now remove the factory grille (the top plastic bumper cover is connected to the factory grille and will be removed with it (Fig 9). Place the grille/top bumper cover on a workbench.



Fig 1



Fig 2



Fig 3



Fig 4



Fig 5



Fig 6



Fig 7



Fig 8



Fig 9

Step 1 Continued

Factory Grille Removal

With the factory grille on the workbench remove the black plastic factory grille intake seal from the back side of the factory grille by removing fourteen 7mm bolts (Fig 10 & 11).



Step 2

Grille installation

Take the two mesh grilles and insert them the openings in the front of the factory grille (Fig 12). On the backside of each mesh grille are several threaded studs, place the 1/2" L-Brackets on the threaded studs (Fig 13). The L-Bracket will latch onto the backside of the factory grille. Now place a nylon lock nut onto each threaded stud after the L-Bracket and tighten (Fig 14). Now replace the factory plastic intake seal and the bolts securing it to the factory grille. Replace the completed grille on the vehicle along with all the hardware removed in step 1. Installation complete

