

Top/Bottom Plates (2)

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**6311151**  
**11-13 CHEVY**  
**SILVERADO HD**  
**2500HD/3500**



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## 11-13 CHEVY SILVERADO HD 2500HD/3500

### Torch Grille 1 Pc.

For off-road use only

**TOOLS REQUIRED:**

Socket & Ratchet Set  
Screwdriver Set

**PARTS LIST**

(2) 5/16" Carriage Bolts	(12) #10 Flat /washers
(2) 5/16" Lock Washers	(12) 10/32" Nylon Lock Nuts
(2) 5/16" Washers	(2) Custom 2011 Silverado HD Brackets
(2) 5/16" Nuts	(1) Top Plate
(4) 20860 Fsterners	(1) Bottom Plate
	(1) Mesh Grille



### Step 1 Factory Grille Removal

Remove the factory grille from the vehicle. There are 10 plastic pop clips on the radiator top cover, remove them (Fig 1 ) and remove the radiator cover. Now remove the four 10mm bolts from the top of the factory grille (Fig 2). Now reach down behind the factory grille and unlatch the plastic latches along the bottom of the back side of the factory grille and remove the grille from the vehicle. Continued on page 2.

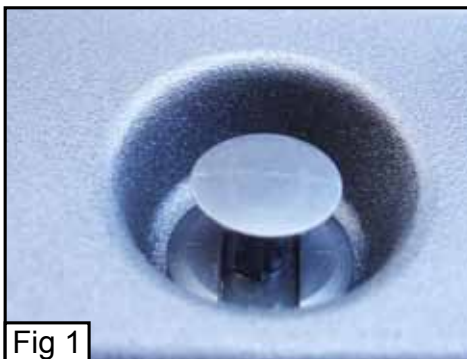


Fig 1



Fig 2

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### Step 2 Grille Installation

Insert the bottom plate along the bottom of the grille with the bent tabs at the bottom. (Bottom plate will not have large tabs on the ends with opening holes.) (Fig. 3)

Insert 10/32 Nylon Lock Nuts and washers on each threaded screw. (Fig. 4)

Insert the top plate along the top of the grille with the bent tabs at the bottom. (Top plate will have large tabs on the ends with opening holes) (Fig. 5)

Insert 10/32 Nylon Lock Nuts and washers on each threaded screw.

Place brackets on the threaded screw towards the middle of grille. (Brackets will be opposite of each other.) (Fig. 6)

Insert 10/32 Nylon Lock Nuts and washers on each threaded screw.

Install the clip fasteners on the tabs along the bottom plate on the mesh grille.

Install the grille onto the vehicle. The clips along the bottom plate will lock into the factory slots where the factory grille was removed. Use the fender bolts and nuts to secure the brackets attached to the top plate to the core support. Reuse the factory pop clips to secure the top plate to the holes where the factory grille was removed. Installation complete.



Fig 3



Fig 4



Fig 5



Fig 6