

T-REX

GRILLES



BILLET GRILLE

BUMPER GRILLE - #6225300 / #6225301

2015-16 MUSTANG GT

BUMPER REMOVAL & GRILLE INSTALLATION GUIDE

PARTS INCLUDED

(1) Billet Grille - Bumper

(Part #6225300 for Polished) or
(Part #6225301 for Black)

HARDWARE INCLUDED

- (2) #8 Unut
- (2) #8 1-1/2" Phillips Metal Screw
- (2) 2" J Hook Brackets (blk)



* Image of Hardware

TOOLS REQUIRED

- Screwdriver set (Phillips Head)
- Screwdriver set (Flat Head)
- 7mm Wrench
- 8mm, 7mm, 5mm Sockets
- Ratchet Tool
- 1/2" Plastic Spatula
- Pocket Knife

START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.
Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model.

* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.
* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

STEP 1 FRONT BUMPER REMOVAL

1) There are eight plastic clips to take off the black plastic cover shroud.

PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.



FIG 1



FIG 2

STEP 2

SEE FIGURE 3

2) To remove the front fascia, on each side of the bumper, use the 8mm socket to remove six screws and the 5mm socket to remove two smaller screws.

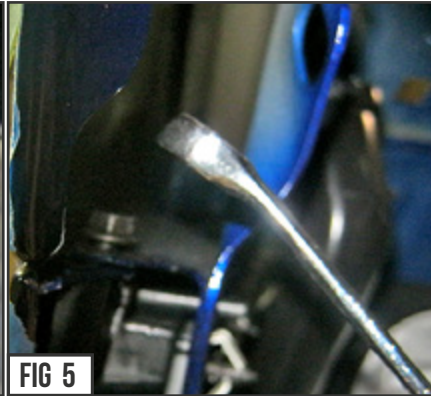


FIG 3

BILLET GRILLE

BUMPER REMOVAL - CONTINUED

BUMPER GRILLE - #6225300 / #6225301



STEP 3

SEE FIGURES 4 & 5

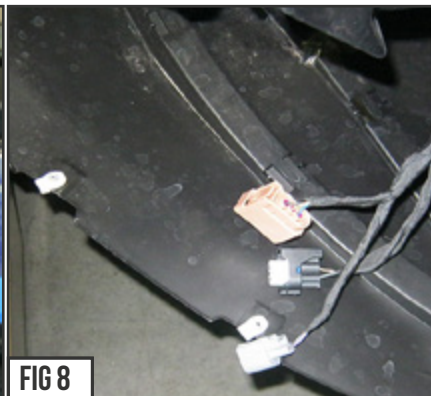
- 3) On each side of the front tires, using a flat screwdriver remove plastic clips.
- 4) Use the 7mm wrench and remove one other bolt on each side of vehicle.



STEP 4

SEE FIGURE 6

- 5) Using the 7mm socket, remove the twelve screws along the bottom front of bumper overlap.



STEP 5

SEE FIGURES 7 & 8

- 6) Take the bumper out by the two sides near the front corner lap.
- 7) Carefully unplug the headlight cable connections. There are three on each side.

STEP 6

SEE FIGURES 9 - 11

- 8) The bumper should now be ready for removal. Place it face down on a flat cushioned surface.
- 9) Using a flat screwdriver, carefully remove the center bumper soft gasket (Fig. 10) and set aside to reinstall.
- 10) Using a flat screwdriver and a rigid plastic spatula, remove factory plastic clips along the edge. Bumper removal complete!

BUMPER REMOVED



BUMPER REMOVAL PROCESS COMPLETE

BILLET GRILLE

GRILLE INSTALL - START

BUMPER GRILLE - #6225300 / #6225301

INSPECT FOR ALIGNMENT



STEP 1 BILLET-BUMPER GRILLE - INSTALLATION

SEE FIGURES 12

Place the factory bumper unit placed on flat cushioned surface, (facing you). Prepare your tools and organize your workspace.



STEP 2

SEE FIGURES 14 & 15

- 1) Place the 2" J hook brackets inside the U nuts – aligning the center holes.
- 2) The (2 pcs) J hook brackets will hold the billet to the factory honeycomb area.
- 3) Place the billet bumper with the 2 pcs J hooks in front of the factory grille.

STEP 3

SEE FIGURES 16 - 19

- 4) Make sure the hooks wraps around the honeycomb.
- 5) Using the Phillips screwdriver, snug the hardware down until the billet is held firmly in place. (See Fig 17 & 18). Grill is mounted.

Inspect and review your work. Check for straight billet alignment and any loose fittings or fasteners.

- 4) Reinstall the bumper unit onto the vehicle in the processed reversed.



BILLET BUMPER GRILL - INSTALLATION COMPLETE