

T-REX GRILLES



BILLET GRILLE

MAIN GRILLE - #6215300 / #6215301

2015-16 MUSTANG GT

BUMPER REMOVAL & GRILLE INSTALLATION GUIDE

PARTS INCLUDED

(1) [Billet Grille](#) - Main

(Part #6215300 for Polished) or
(Part #6215301 for Black)

HARDWARE INCLUDED

(16) Zinc Plated Molding Fasteners
Part #19519



* Sample Image of Hardware

TOOLS REQUIRED

- Screwdriver set (Phillips Head)
- Screwdriver set (Flat Head)
- 7mm Wrench
- 8mm, 7mm, 5mm Sockets
- Ratchet Tool
- 1/2" Plastic Spatula
- Pocket Knife

STEP 1 FRONT BUMPER REMOVAL

1) There are eight plastic clips to take off the black plastic cover shroud.

PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.

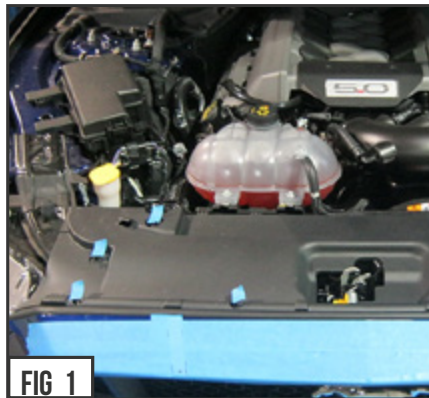


FIG 1



FIG 2

STEP 2

SEE FIGURE 3

2) To remove the front fascia, on each side of the bumper, use the 8mm socket to remove six screws and the 5mm socket to remove two smaller screws.

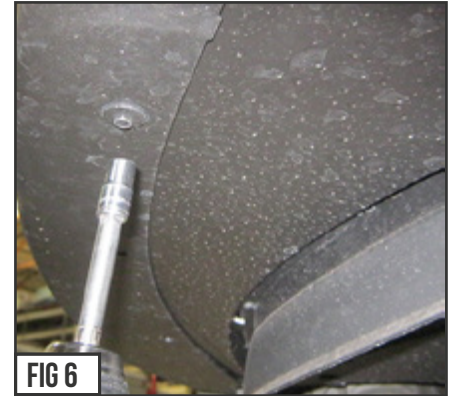
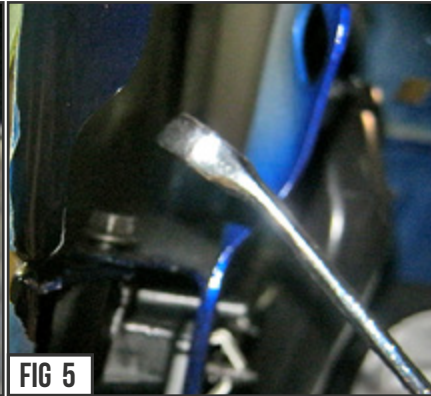


FIG 3

BILLET GRILLE

MAIN GRILLE - #6215300 / #6215301

BUMPER REMOVAL - CONTINUED



STEP 3

SEE FIGURES 4 & 5

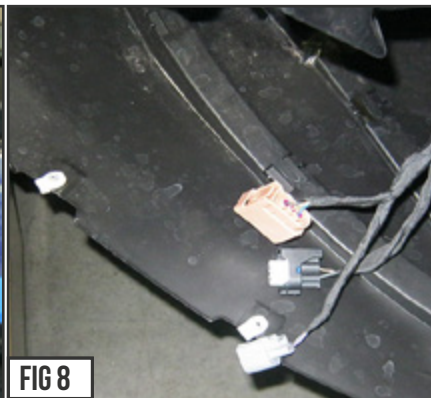
- 3) On each side of the front tires, using a flat screwdriver remove plastic clips.
- 4) Use the 7mm wrench and remove one other bolt on each side of vehicle.



STEP 4

SEE FIGURE 6

- 5) Using the 7mm socket, remove the twelve screws along the bottom front of bumper overlap.



STEP 5

SEE FIGURES 7 & 8

- 6) Take the bumper out by the two sides near the front corner lap.
- 7) Carefully unplug the headlight cable connections. There are three on each side.

STEP 6

SEE FIGURES 9 - 11

- 8) The bumper should now be ready for removal. Place it face down on a flat cushioned surface.
- 9) Using a flat screwdriver, carefully remove the center bumper soft gasket (Fig. 10) and set aside to reinstall.
- 10) Using a flat screwdriver and a rigid plastic spatula, remove factory plastic clips along the edge. Bumper removal complete!

BUMPER REMOVED



BUMPER REMOVAL PROCESS COMPLETE

BILLET GRILLE

MAIN GRILLE - #6215300 / #6215301

GRILLE INSTALL - START



STEP 1 BILLET - MAIN GRILLE - INSTALLATION

SEE FIGURES 12 - 14

- With the factory bumper unit placed face down on a flat cushioned surface,
- 1) Center the Billet Grille over the bumper's factory grill opening. Align the tabs to holes.
 - 2) Push down (6 pcs) - Zinc Molding Fasteners around the Billet Grille to fix to bumper.



***PRO TIP**



STEP 2

SEE FIGURES 14 & 15

- 3) The two top center plastic factory holding tabs may need to be cut down to size for easier install. Use pocket / razor knife to cut it down, and clip the fastener in place.

***PRO TIP:** DONT CUT TOO MUCH. LEAVE ENOUGH MATERIAL TO SECURE CLIP.

STEP 3

SEE FIGURES 16 - 19

- 4) Reinstall the center bumper soft gasket. It will slightly overlap onto the new Upper Class Grille frame edge. Grill is mounted. Inspect and review your work. Check for straight billet alignment and any loose fittings or fasteners.

- 4) Reinstall the bumper unit onto the vehicle in the processed reversed. Grill & bumper installation complete!

BUMPER RE-ASSEMBLE



INSPECT FOR ALIGNMENT



BILLET MAIN GRILL - INSTALLATION PROCESS COMPLETE