

54825 08-09 SATURN **VUE**  54825 08-09 SATURN VUE

# SATURN VUE UPPER CLASS SERIES MESH GRILLE

#### **Tools Required:**

Small Slotted Screwdriver 8mm Socket or Nut Driver 1/8" Drill & Drill Bit

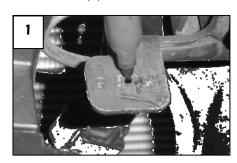
#### Part List:

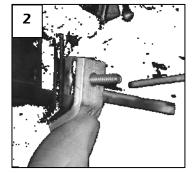
- 1 Upper Class Grille
- 5 6-32 Nylon Lock Nuts
- 4 135 Flange Bracket
- 1 6/32x ½ Machine Screws
- 1 Custom Hood Release
- 1 #6 Washer

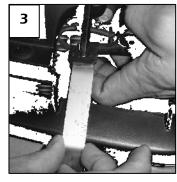
## Read and understand instructions before attempting installation

### Step 1

Remove the retaining clips from the top of the plastic engine cover to gain access to the rear of the grille. Locate the center of the factory hood pop latch. Mark the center of the square finger hood pop and drill a 1/8" hole (1).







## Step 2

Center the grille into the opening. From the rear of the grille; use the provided angle brackets and nylon nuts. Make sure the brackets hold to the factory grille (2). DO NOT OVERTIGHTEN. Install the new hood latch extension. Place the new extension on the bottom side of the factory hood release. While holding the extension in place; place the machine screw through factory hood latch, into the new extension and into the provided washer and nylon lock nut (3). Tighten the hardware.

Thank you for purchasing a T-Rex Billet Grille. 01/28/08