

# 52034/55034

14-15 Chevrolet  
Camaro SS



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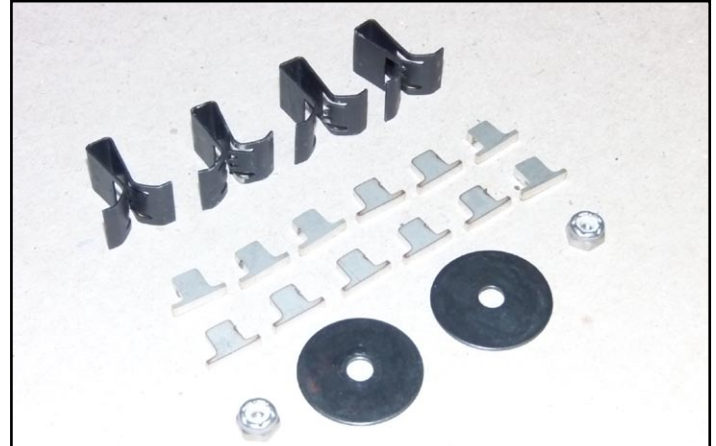
## Chevrolet Camaro SS Upper Class Series Replacement Bumper Grille

### TOOLS REQUIRED:

10mm Wrench or Socket  
Flat Head Screwdriver  
T15 Torx BIT  
Ratchet & Extensions

### PARTS LIST

(4) Grille Fasteners  
(2) 1" Fender Washers  
(2) Nylock Nuts 6-32  
(12) Small T Brackets



### Step 1

Working from underneath the vehicle. Remove the (6) 10mm bolts securing the bottom bumper to the splash guard. (Fig 1)

(Note: If you must lift the vehicle for better access to bottom bolts make sure the vehicle is properly supported on jack stands or ramps before working underneath. Never work under a vehicle supported only with a jack.)



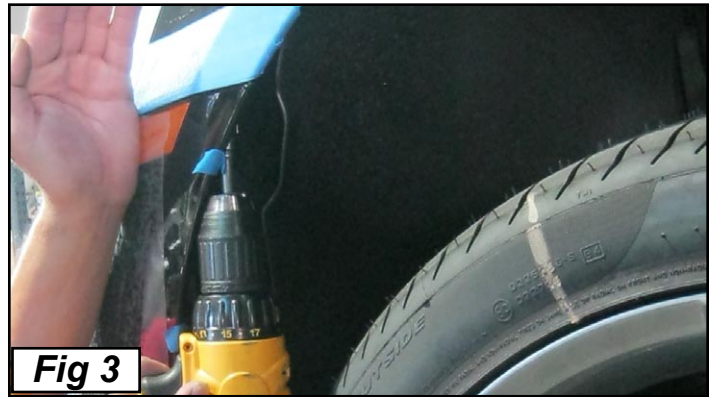
### Step 2

Remove the (3) T15 bolts securing the sides of the bumper to the fender. (Fig 2)



**Step 3**

Pull back on the plastic fender liner and remove the 10mm bolt securing the front bumper to the fender. (Fig 3)

**Step 4**

Open the hood and remove the (4) 10mm bolts and (6) plastic clips securing the bumper to the core support. Remove radiator core support plate. (Fig 4)

**Step 5**

Pull back slightly on the bumper and disconnect all wiring harness clips attached to the front bumper. Once they have been removed the front bumper can be removed. (Fig 5)

**Step 6**

With your bumper laying face down dislodge the plastic clips securing the plastic factory bumper bracket and lower grille to the bumper, remove the factory plastic grille. (Fig 6)



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## Step 7

Insert the new grille into the opening. The slots on the grille will line up with the factory grille tabs. (Fig 7)



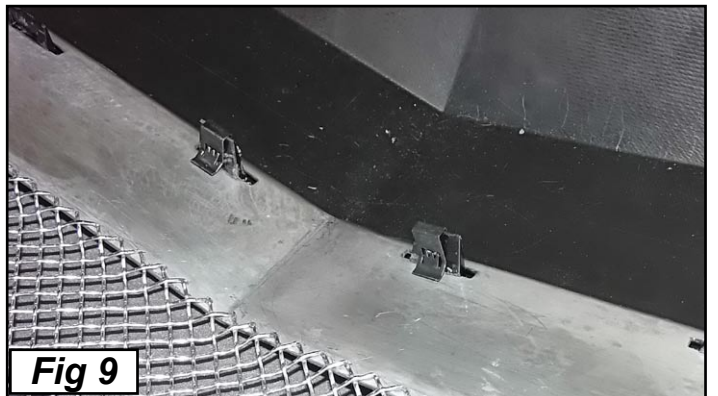
## Step 8

Insert the (12) T brackets to every other clip with the small open slot. The T brackets will put pressure on your grille frame closing any gap between factory shell and grille frame. (Fig 8)



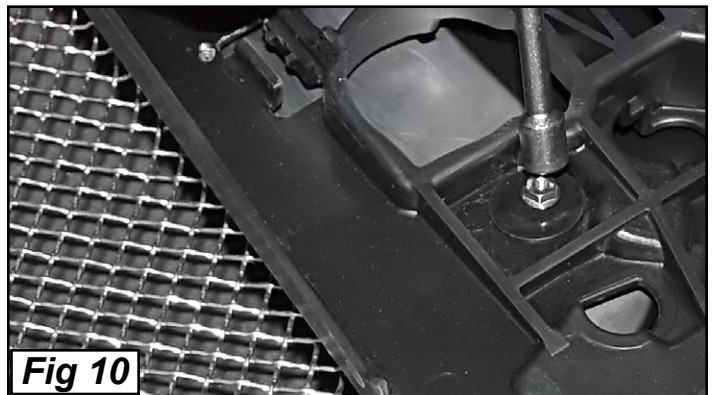
## Step 9

Secure the 4 center tabs in the center of the grille with the included clips. Two on the center most upper tabs and two in the center most lower tabs. (Fig 9)



## Step 10

Reattach the plastic bumper support. Secure the grille to the bumper support with the included washers and nylock nuts. (Fig 10)



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**Step 11**

Your installation is now complete. Reattach the bumper assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws. (Fig 11)

