

**30175**  
**99-06 GMC**  
**SIERRA**



**30175**  
**99-06 GMC**  
**SIERRA**

## **99-06 GMC SIERRA** **Verticle Billet Insert**

### TOOLS REQUIRED:

Phillip Screwdriver  
Die Grinder/ Cut-Off Discs  
Drill  
1/16 Drill Bit  
Files / Sand Paper

### PARTS LIST:

1 - Billet Insert (68 Bars)  
6 - #8 x 3/4 Phillip Screws

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS  
BEFORE ATTEMPTING INSTALLATION.**

### **Step 1**

Unscrew and pull out the plastic fastners on top of the grille. Pull outward on the ends of the grille to release the clips on both sides. Remove the grille shell from the truck. Tape the face of the grille with masking tape to prevent scratching. Place the grille face down on a workbench. Cut the center bars out of the opening in the grille. Make your cut close to the inside edge where the chrome meets the black plastic. File or sand any rough edges so there is a smooth contour around the opening.

### **Step 2**

Center the billet insert into the opening. Make sure the mount brackets sit flush to the shell opening. It may be necessary to slightly bend the brackets so they sit flush to the opening. Mark the 6 mounting holes to the grille shell opening. Drill a 1/16" hole at each mark. Re-center the billet insert into the opening. Fasten the billet insert to the shell using the screws provided.

### **Step 3**

Install the grille assembly back onto the vehicle.

**Installation complete**