

# 25964/B 14-15 TOYOTA TUNDRA



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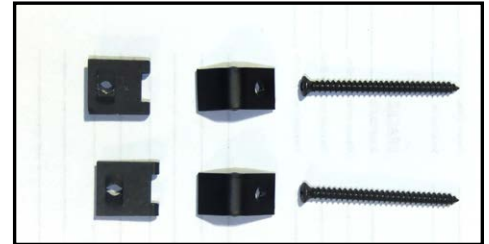
## TOYOTA TUNDRA Bumper Billet

### TOOLS REQUIRED:

Flat/Phillips Screw Drivers

### PARTS LIST:

- (2) 1/2" L Bracket
- (2) #8 U-Nut
- (2) 2" #8 Black Screws
- (1) Bumper Billet



### Step 1

#### Bumper Billet Installation

Insert the bumper billet into the factory bumper opening (Fig 1). Take the two L-brackets and u-nuts from the parts bag and install the u-nuts onto the L-brackets with the holes in the u-nuts aligning with the holes in the L-brackets (Fig 2). From the front of the billet grille take the two screws from the parts bag and insert them through the billet bars and the small square tabs with a hole in the center that are welded to the back of the bumper billet (Fig 3). From underneath the vehicle take the two L-brackets with the u-nuts installed on them and place them onto the ends of the screws, the L-bracket will latch onto the lip of the factory bumper opening, tighten the two screws (Fig 4). Installation complete.

