

**25638**  
2010-2012  
MAZDA CX7



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### Bumper Billet

**TOOLS REQUIRED:**

8mm Socket and Ratchet  
Flathead/Phillips Screwdriver

**PARTS LIST**

(6) 2" Flange Brackets  
(6) #8 U-Nuts  
(6) 1 3/4" #8 Screws

(1) Billet Bumper Grille



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.**

Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model.

#### Step 1

Install the u-nuts onto the flange brackets (Fig 1). From underneath the vehicle remove two 10mm bolts from the plastic cover underneath the front of the vehicle (Fig 2) and remove the plastic cover. This will give you access to the backside of the bumper.

#### Step 2 Install Billet

Take the billet and insert it into the factory bumper opening. Take the screws and insert them through the billet bars and the small square tabs with a hole in the center that are welded onto the backside of the billet (Fig 3). From the backside of the bumper install the flange brackets with the u-nuts and place them onto the screws (Fig 4) tighten the screws. Replace the bottom plastic cover. Installation complete.



Fig 1



Fig 2



Fig 3

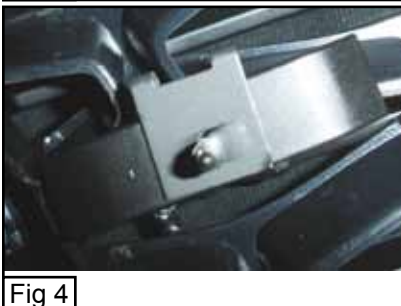


Fig 4