

# T-REX

## GRILLES



## BILLET BUMPER GRILLE

### BUMPER GRILLE - #25573/#25573B

### 2015 F-150 XLT

### PARTS INCLUDED

- (1) Billet Grille - Bumper
- Part #25573 / #25573B

### HARDWARE INCLUDED

- (2) "L" Brackets (Long) 1 1/4" x 1/2"
- (2) Screw Anchor Clips - "U Nuts"
- (2) Phillips Head Screws (#8 "6-Head" x 2")



\* Image of Hardware

### TOOLS REQUIRED

- Screwdriver set (Phillips)

### BUMPER GRILLE INSTALLATION GUIDE

#### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

#### STEP 1 FRONT BUMPER REMOVAL

- 1) Turn off engine and chalk tires with stop block. Open Hood.

#### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.



FIG 1

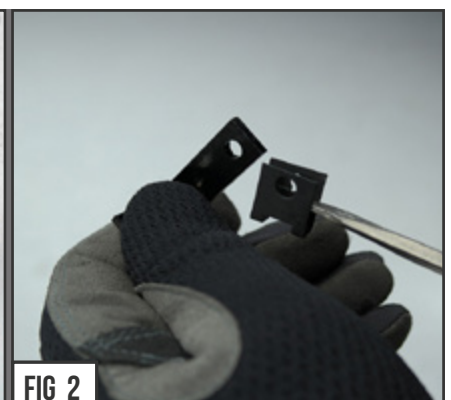


FIG 2

#### STEP 2

SEE FIGURE 1 & 2

- 2) Fit the Screw Anchor Clip over the "L" Bracket.

#### STEP 3

- 3) Configure the screw through the T-REX Bumper Grille and into the mounting tab's pre-determined hole.

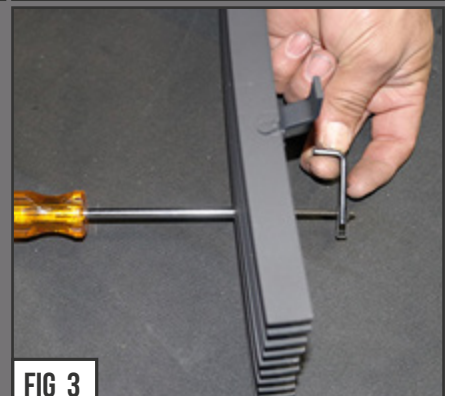


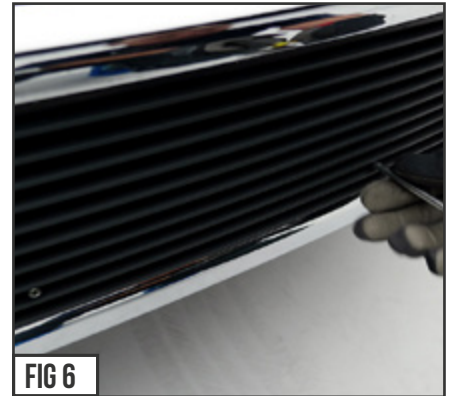
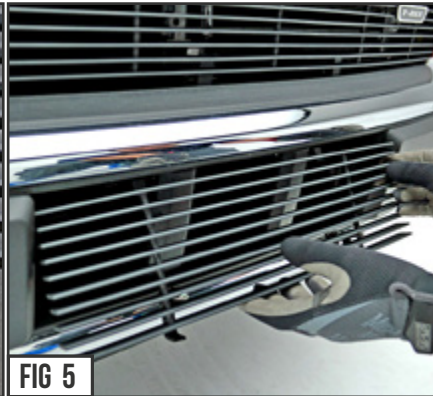
FIG 3

# BILLET BUMPER GRILLE

## BUMPER GRILLE - #25573/#25573B

### 2015 F-150 XLT

#### GRILLE INSTALLATION - CONTINUED



#### STEP 4

#### SEE FIGURES 4 & 5

4) Thread on the "L" Bracket via the Screw Anchor Clip on the screw and align so that the "L" Bracket will be prepared to fasten the Grille onto the vehicle's lower bumper opening bottom lip.

5) Square up the new T-Rex bumper grille to the vehicle's lower bumper opening. You may note that there is two welded tabs pointed up and also you "L" Brackets pointed Down.



#### STEP 6

#### SEE FIGURE 6

6) Insert grille. L-Brackets will pinch the lower bottom lip when the screws are tightened. The new T-Rex bumper grille is now mounted and secure.

#### BUMPER GRILLE INSTALLED



#### GRILLE INSTALLATION PROCESS COMPLETE

#### INSPECT FOR ALIGNMENT

#### STEP 8

#### SEE FIGURE 7

8) At this point you want to look over your work and examine the gap alignments around all edges and in between the new T-REX Grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can loosen the top mounts and shift side to side for even gaps.



#### INSTALLATION COMPLETE